

The Henry Doulton & Co Terra Cotta Works 1876–1956: excavations at Hampton House, 20–21 Albert Embankment, Lambeth
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Table 1 Sizes of Cowen stamped firebricks (mm)

Brick type	Length	Breadth	Thickness
Square	<i>c</i> 172–180	<i>c</i> 170–175	60–62
Thin rectangular	227	110–112	25–27
Thin rectangular	223–228	61–63	57–59
Rectangular	227–229	175–176	61–63
Standard brick	224–237	108–115	59–65
Voussoir	227–230	112–116	37–39 to 58–63
Column	301	147–153	139–149

Table 2 Kiln prop size (mm)

External diameter	Height	Wall thickness
92	20	21
<i>c</i> 140	9–11	28–30
145	51+	47–51
163	224+	56–58
<i>c</i> 215	31	16–17
<i>c</i> 215	49–50	16–17

Table 3 Breakdown of the major ceramic fabric groups by sherd count (SC), estimated number of vessels (ENV) and weight (g)

Type	SC	% SC	ENV	% ENV	Wt	% Wt
Delftware	17	5.2	17	7.4	644	3.8
English stoneware	194	59.7	127	55.5	11926	70.0
Factory-made refined wares	45	13.8	32	14.0	1115	6.5
Industrial ware	6	1.8	1	0.4	316	1.9
London-area redware	52	16.0	42	18.3	2740	16.1%
London slipware	1	0.3	1	0.4	17	0.1
Surrey-Hampshire border ware	10	3.1	9	3.9	278	1.6%
Total	325	100.0	229	100.0	17036	100.0