



PLATE 1. *George Barrett, 1771-1858.*



PLATE 2. *William Exall, 1808-81.*





PLATE 3. *Charles James Andrewes, 1815-95.*

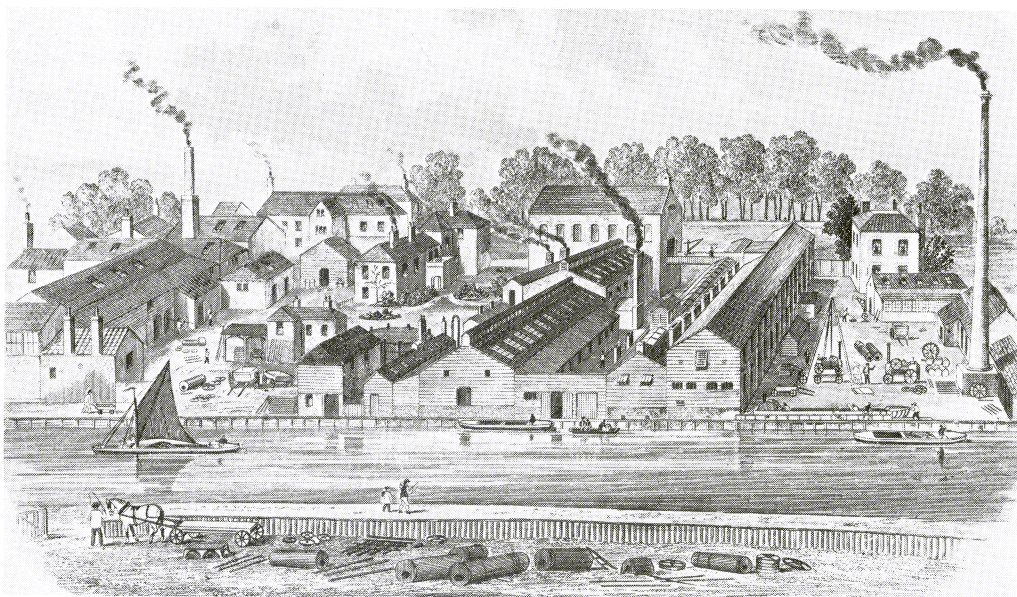


PLATE 4. *Katesgrove Iron Works, Reading, 1864.*



BARRETT, EXALL, AND ANDREWES'

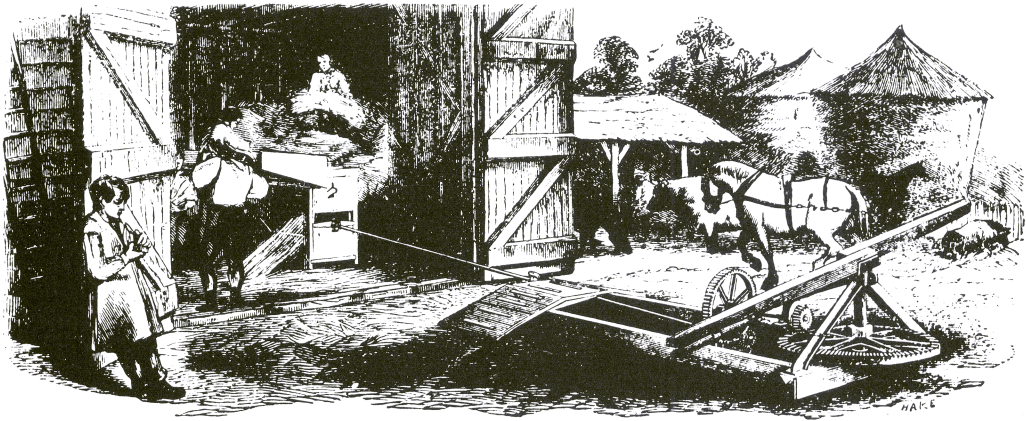


PLATE 5. *Two-Horse Power Thrashing Machine, with Bevil Gear-Works, as in operation.*

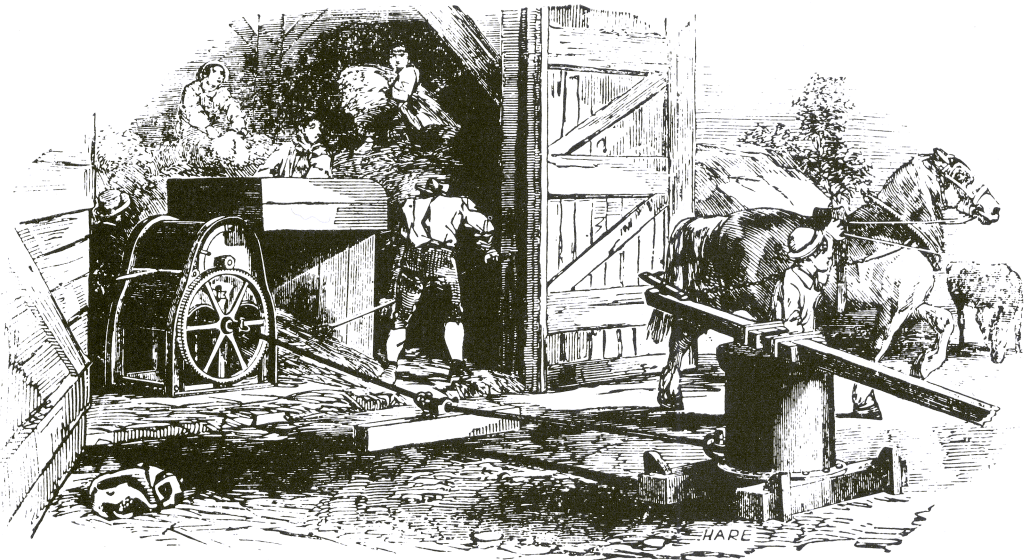


PLATE 6. *Patent Two-Horse Thrashing Machine, with Patent Gear-Work, as in operation.*



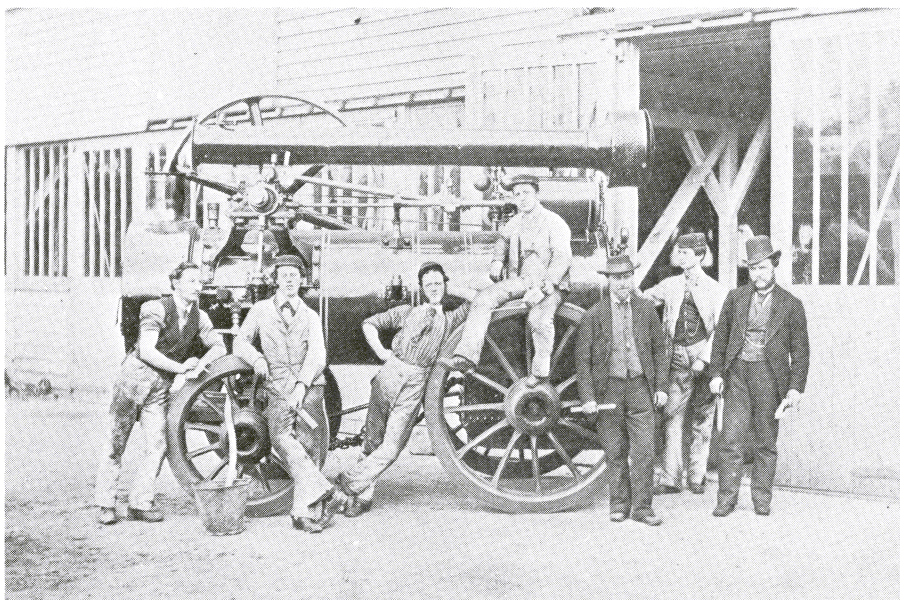


PLATE 7. *Steam Engine made by the Firm. Alfred Barrett is on the extreme right.*

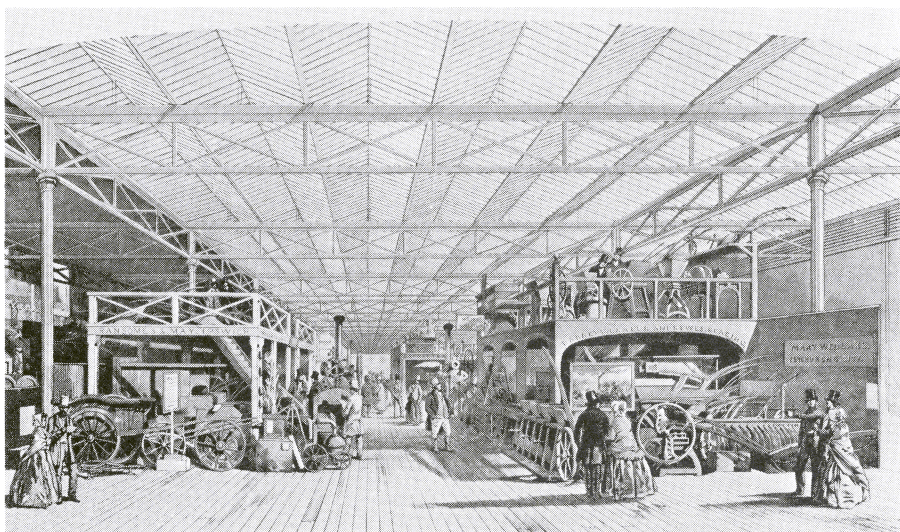


PLATE 8. *The Firm's stand at the Great Exhibition of 1851. (By courtesy of the Museum of English Rural Life, University of Reading).*