# Abbey Farm Barn Snape Suffolk

Record Drawings Schedule of Repairs and Repair Details

for English Heritage Mr & Mrs H. S. Raynor

by Graham Hussey, Architect The Barn Gallery Mill Lane Butley Woodbridge Suffolk IP12 3PA

March 2001

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### Introduction

Abbey Farm Barn, Snape, is one of only two mediaeval aisled barns in East Suffolk. It is situated just outside the village of Snape, 400 metres NE of Snape Bridge and Maltings, which mark the tidal limit of the old Alde/Ore rivers. The Barn forms part of a group of buildings including C19th cart lodges, a modern Dutch barn and a C16th or early C17th farmhouse. Nearby to the south-west is the site of a mediaeval Benedictine priory of which nothing remains.

The aisled Barn is a Grade II\* Listed Building, weatherboarded externally and roofed with pantiles and metal sheeting. It has seven bays of mainly mediaeval structure up to arcade plate level and above this level a modern low pitch roof.

Record Drawings were commissioned in 1999 by Trudi Hughes, Historic Buildings Surveyor of English Heritage, Eastern Region and to a brief prepared by Richard Bond of their Historical Analysis and Research Team. Funding for the Record Drawings has been granted by English Heritage, Suffolk County and Suffolk Coastal District Councils.

The purpose of record drawing is to provide a detailed record of the historic fabric prior to the commencement of repair work, which could alter, obscure or in the last resort, remove parts of the primary structure. In the case of Abbey Farm Barn some parts of the structure were at risk of being lost, being in a very decayed and fragile condition. As well as recording the chronology of the construction, the measured survey drawings served as a basis for a series of detailed repair proposal drawings which were used for specifying the repair works and obtaining Listed Building Consent.

The tree ring analysis has so far failed to produce conclusive evidence in dating the mediaeval timbers of the Barn. This is due partly to the unsuitability of the timbers themselves for analysis, and partly to the lack of a reliable tree-ring data base for this region of Suffolk, there being insufficient data for comparison of samples. If and when more information is available, the analysis of the Snape Barn timbers could be reviewed.

Record Drawings can also highlight areas for the Building Analyst where there is something to be gained from further archaeological investigation. The Recording Brief was in fact extended into the Contract Phase, when the builder was asked to expose post bases to verify the extent of primary structure.

The Architect's involvement with both the production of Record Drawings and then with the subsequent development for repair proposals had its advantages. Early familiarisation with and understanding of the historic fabric of the building enabled a more sensitive approach to repair work. The final

version of the Contract Specification and Repair Details was developed with the benefit of this historical knowledge.

The basic criteria applied to the repair policy was for minimal intervention and for repairs to avoid distorting evidence provided by the fabric. Initial repair methods using traditional materials were found to be impracticable where mediaeval timber was in a severe state of decay and fragile condition. An alternative method using steel components was the eventual solution which enabled all the original fabric to be retained.

An example of this approach, illustrated in Fig 31, was the removal of the temporary shoring which had been installed between the arcade posts after storm damage. The problem was how to replace the missing curved arcade braces. Options which used the existing mortices included replication of the originals in grown oak or in some form of laminated timber. These solutions were rejected as these replacements could not in fact be authentic due to their length being altered by the deformed shape of the structure. In the end, round section steel was the chosen material, fixed with a very simple and direct clamping arrangement to avoid concealing existing mortices or other detail.

The repairs to Arcade Post P6n, illustrated in Fig 32, also presented problems. This was an important part of the primary structure and had an example of a passing brace and aisle assembly attached to it. The original specification called for complex timber repairs in a laminated form. After the builder started work, it became apparent that the post was in an extremely fragile condition, with a fracture at aisle tie level. It was also disintegrating where there was a vertical shake at the jowl head.

The post had virtually no structural value and therefore required replacement. However, the removal of such an important part of the primary structure was unacceptable. The solution adopted was to insert a specially fabricated steel post which provided both roof support and a background against which one side of the arcade post could be fixed and left in a preserved condition after consolidation treatment.

#### The Barn's Future

Spanning fifteen years, the project record demonstrates the time sometimes required to assess an historic building at risk and to put into action the necessary repairs to ensure its preservation. With the current repair project now complete, it is hoped that the Barn's future has been secured for appreciation and further study.

At the present time, a suitable alternative to agricultural use is being sought, to provide a greater financial return with which to maintain the building.

#### Acknowledgements

I am very grateful for the advice and encouragement given by Richard Bond, Historical Analysis and Research Team of English Heritage, during the production of Record Drawings, and also to Trudi Hughes of the East of England Area Team of English Heritage, for her guidance on repair policy.

My thanks are also due to the Building Owners, formerly Graham Willmot and latterly Hugh and Sue Raynor, for their patience and co-operation during the Recording and Building Contract, also to Peter Howard, a builder from Woodbridge, for the loan of a scaffold tower and level, to Ned Allen, an art student, for assisting in the measuring, and finally to the Contractors, Chapman and Pleasance and their Site Foreman, Neil Cocksedge, for their co-operation and high standard of workmanship.

### Project record

1986-7

October Barn suffered storm damage: temporary bracing installed by

the Building Owner.

1997

February First meeting between Building Owner and Graham

Hussey, Architect.

April Initial Survey of Condition by GH.

November Site Meeting with English Heritage, District and County

Authorities and Building Owner.

1998

January Preliminary Outline Specification submitted to EH for

comment.

June Grant Application to EH.

Listed Building Consent Application.

September Site Visit by Richard Bond, EH Historic Buildings

Recorder.

1999

January EH Grant Offer received.

February Tree ring analysis of timbers by Dr Martin Bridge of UCL.

Historical Analysis Survey by Richard Bond of EH.
Grant Applications to District and County Authorities.

June Historical Assessment Report by Richard Bond of EH.

Brief for Recording Drawings received from EH.

July Report on architectural history of barn by Philip Aitkens.

Structural Assessment by EH Engineer.

July-October Measured Survey and production of Recording Drawings

by GH

2000

April

February-March Production of Contract Specification for EH Approval.

March Increase in EH Grant Offer received.

Site Meeting to discuss Contract Specification.

May Final Specification approved by EH.

June Tenders for the repair work invited.

July Contractor appointed.

September Repair Contract commenced.

2001

March Repair Contract completed

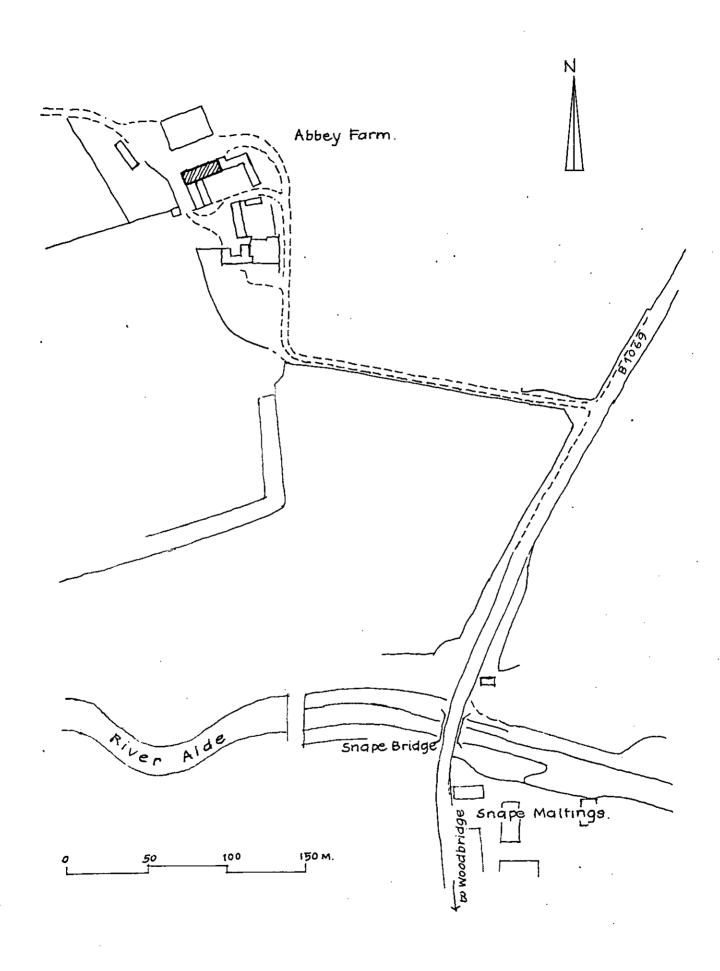


Figure 1 Location plan

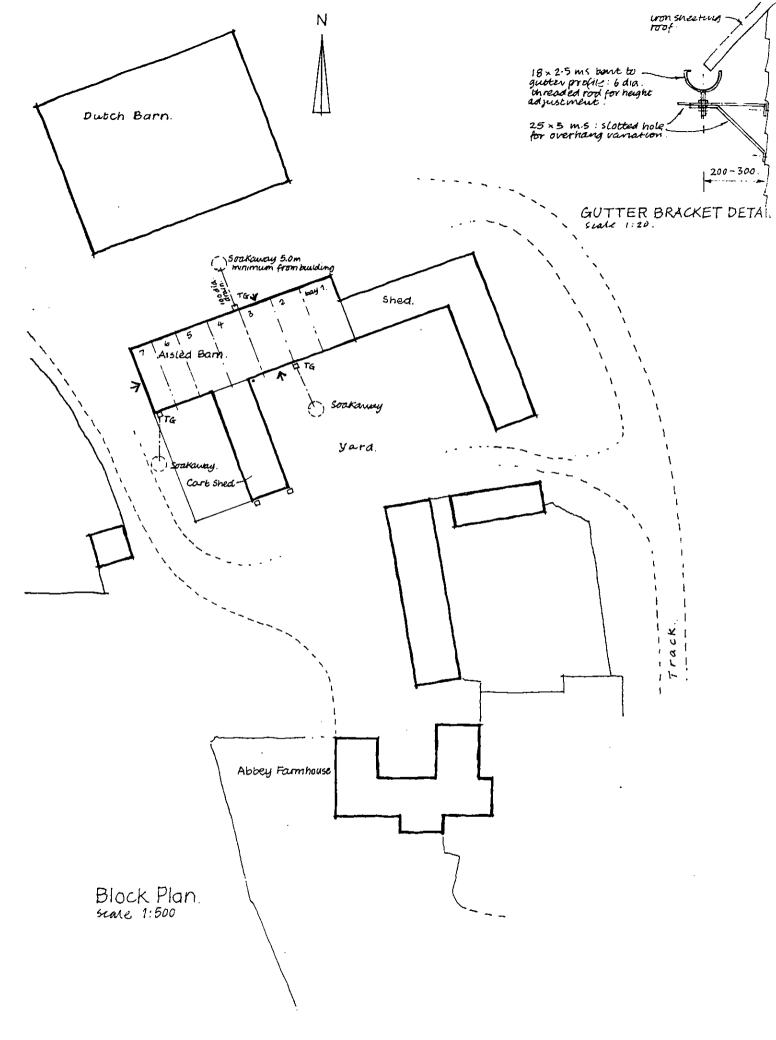


Figure 2 Block plan

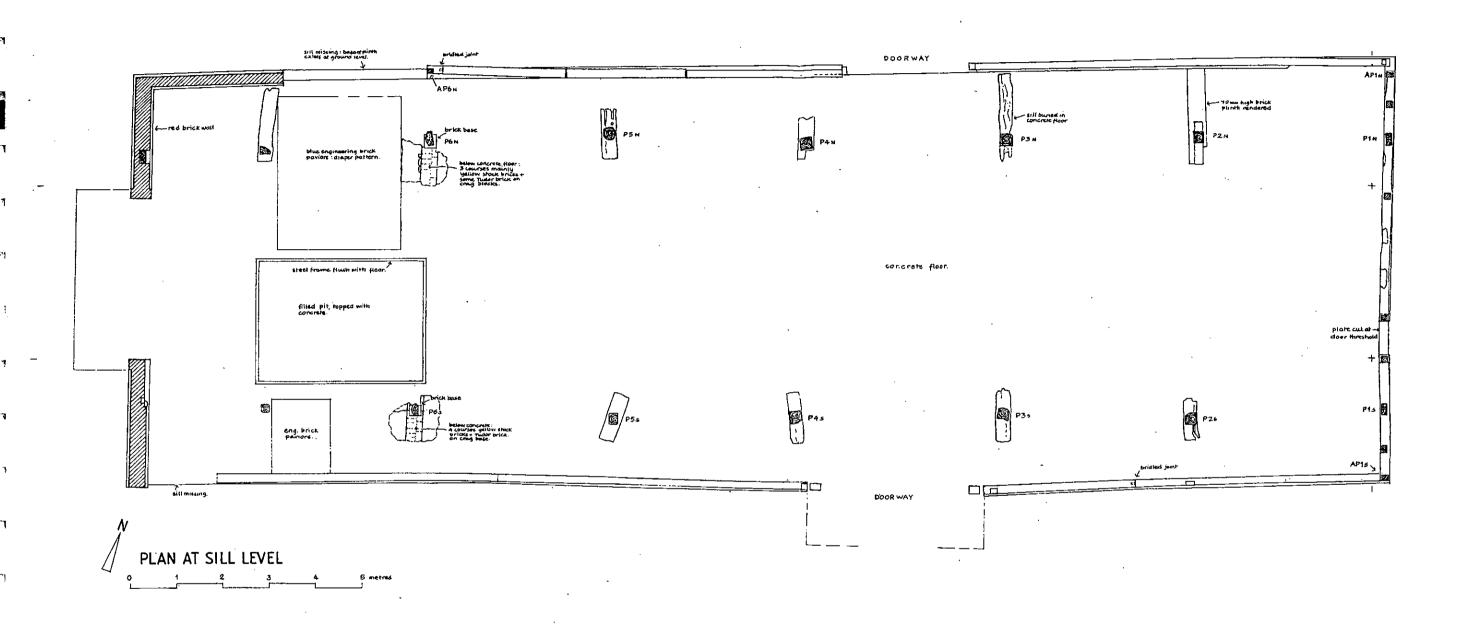
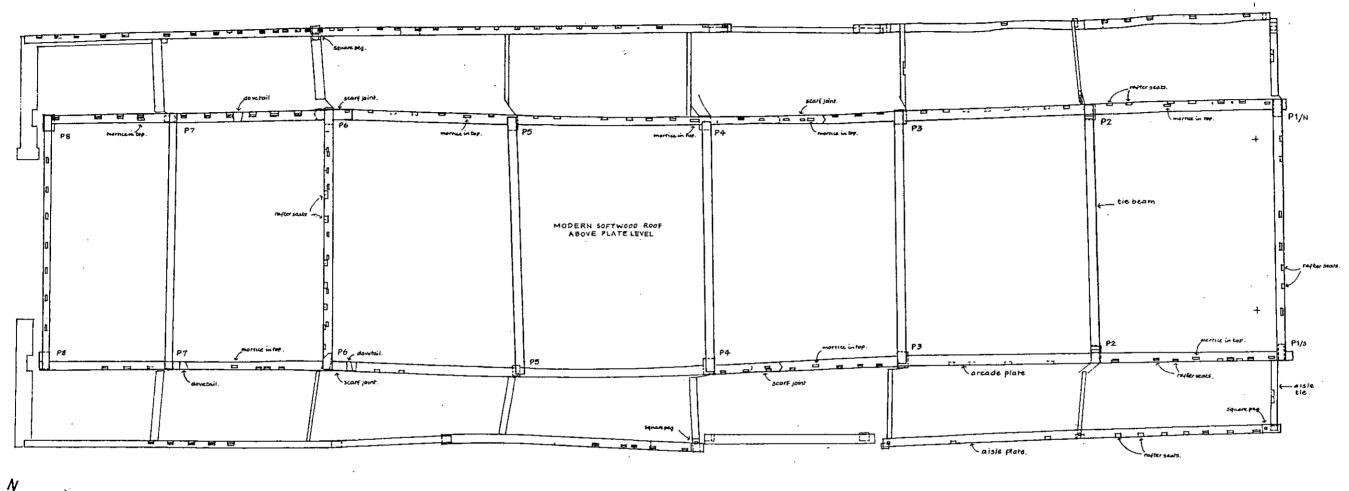
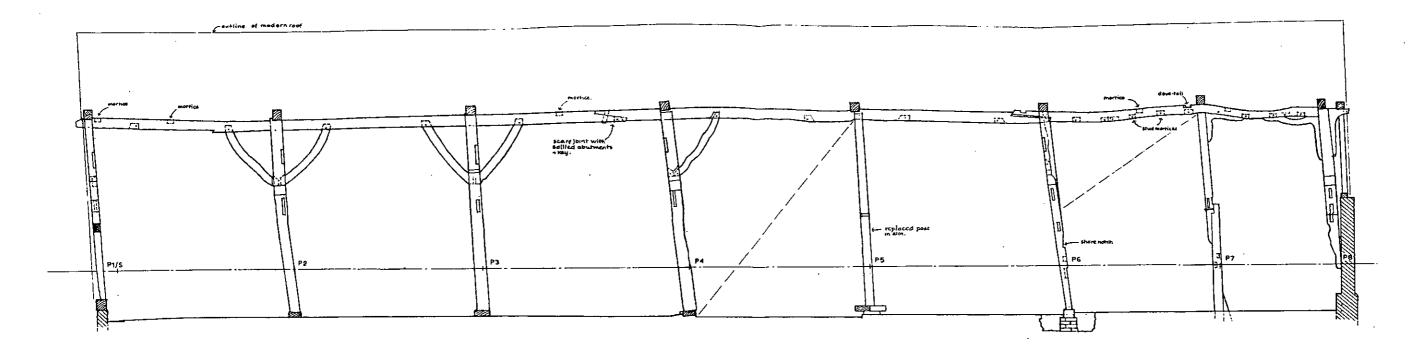


Figure 3 Plan at sill level







SOUTH ARCADE

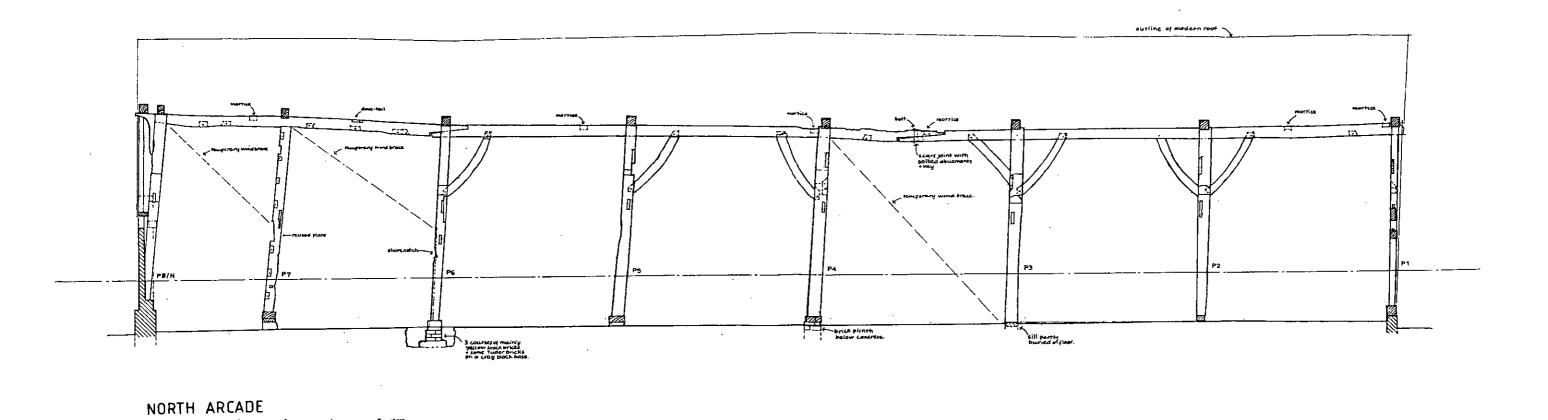
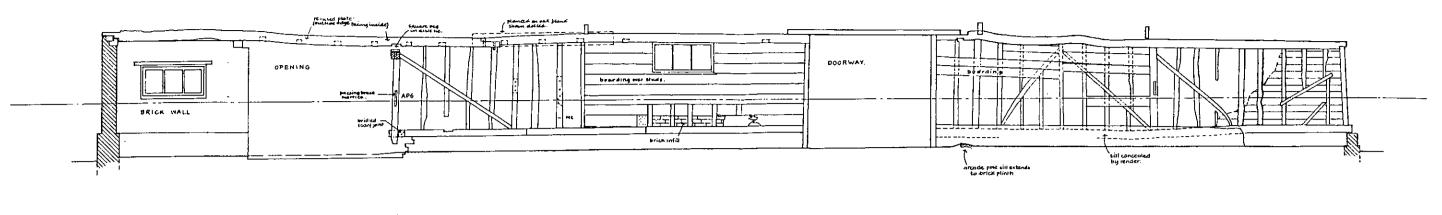
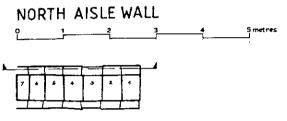
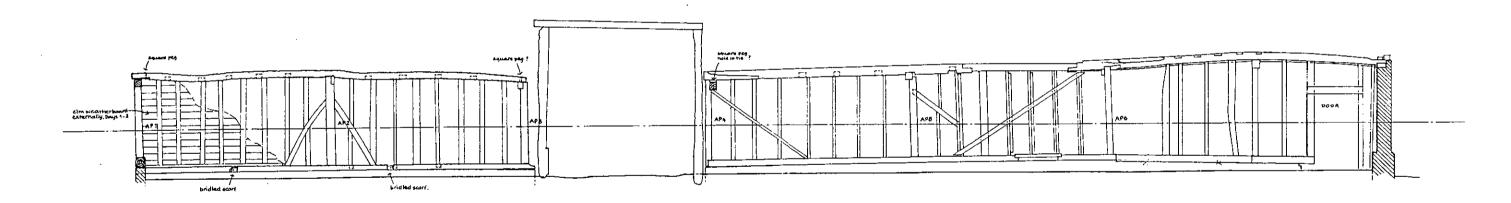
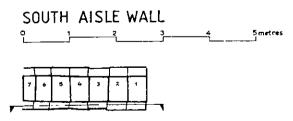


Figure 5 North and South arcade elevations









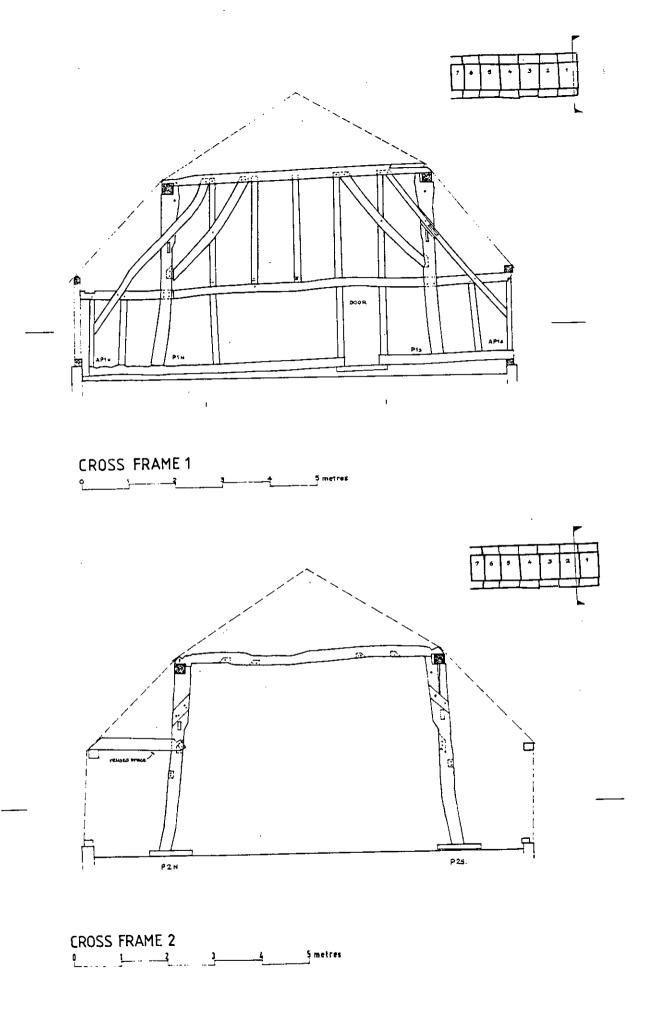


Figure 7 Cross-frames 1 & 2

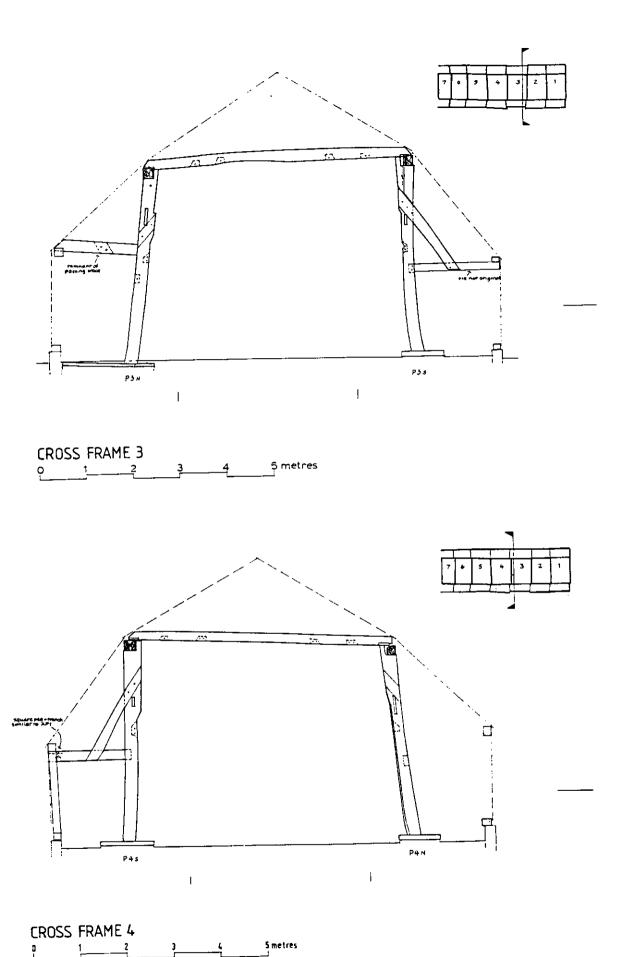


Figure 8 Cross-frames 3 & 4

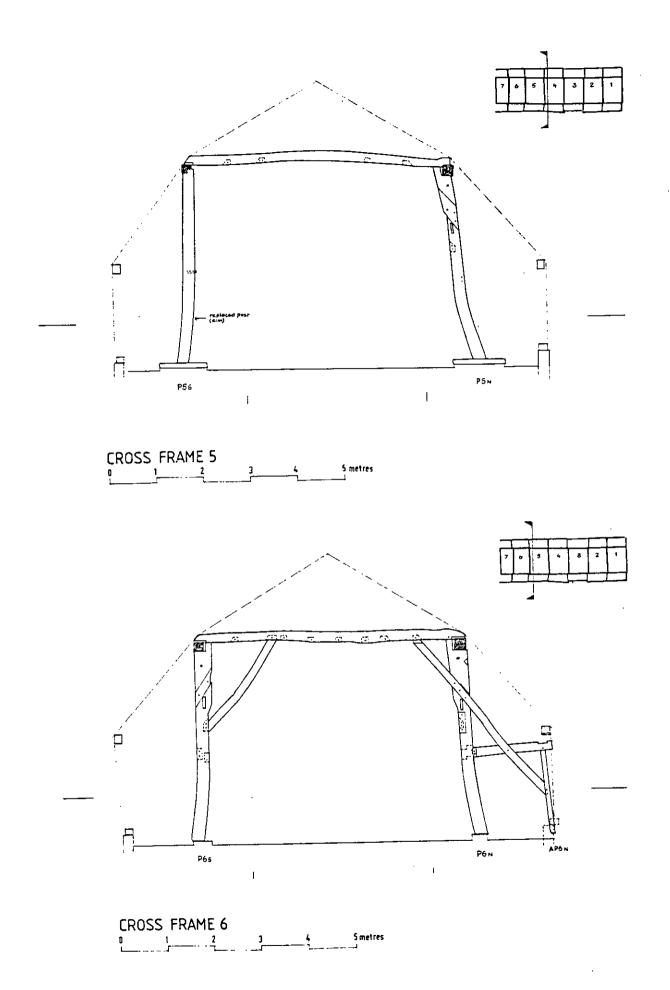
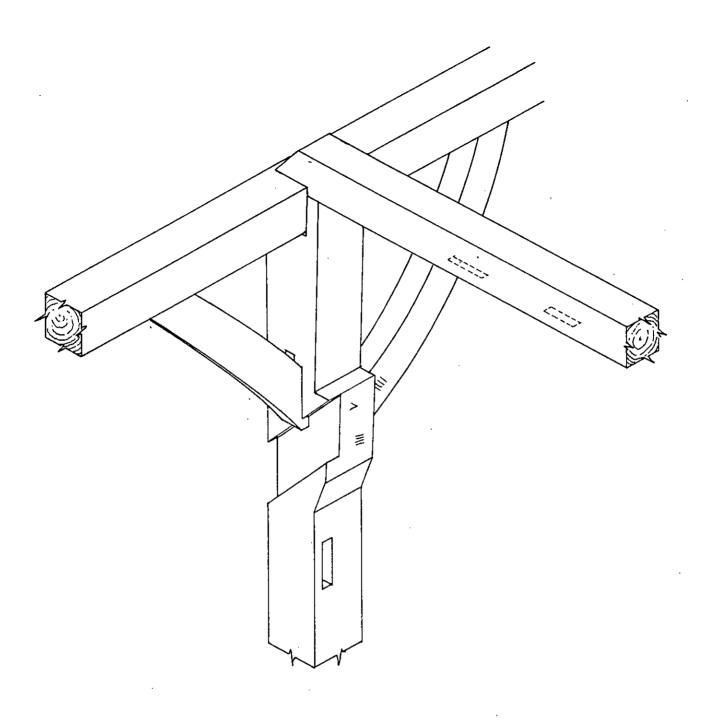
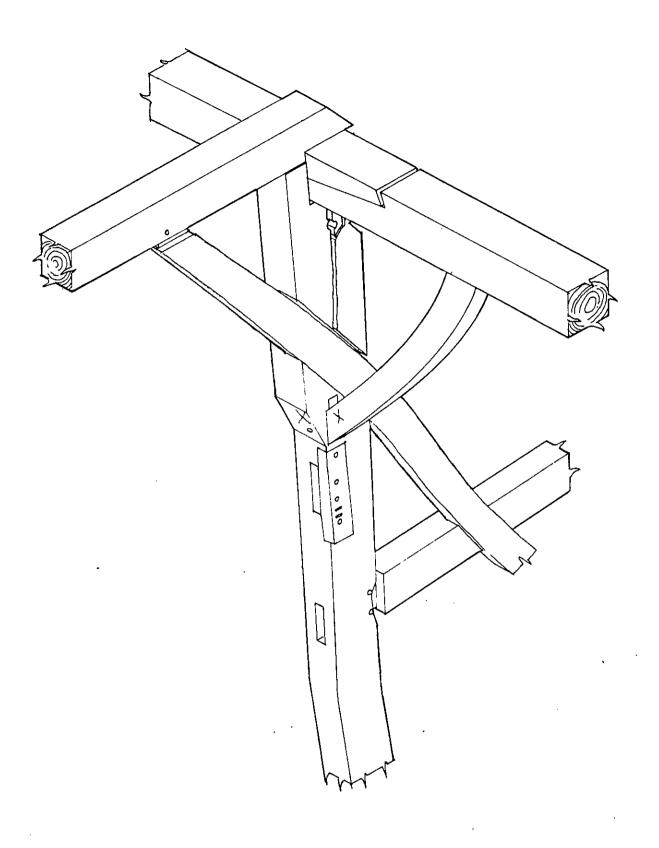


Figure 9 Cross-frames 5 & 6





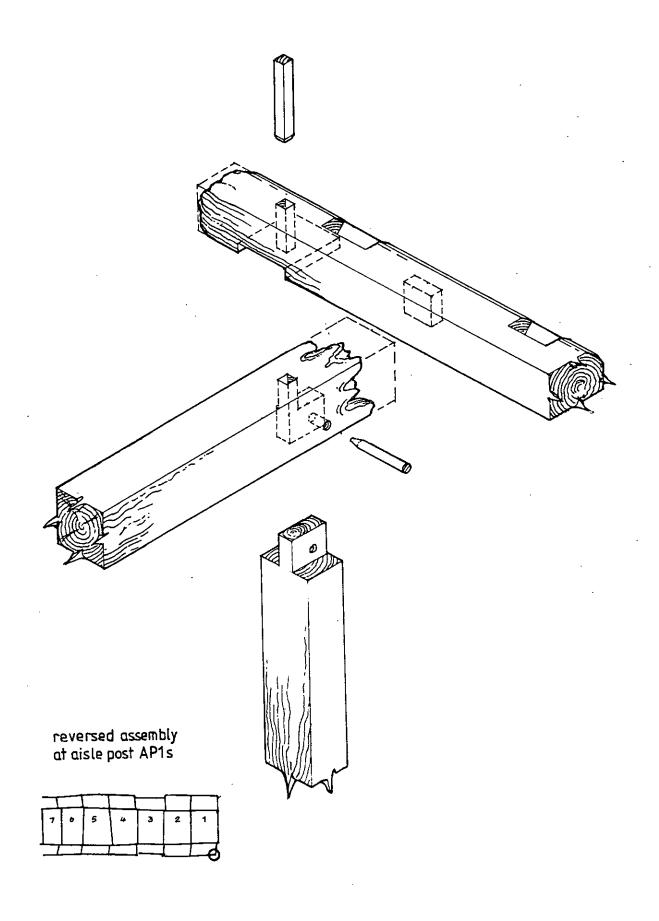
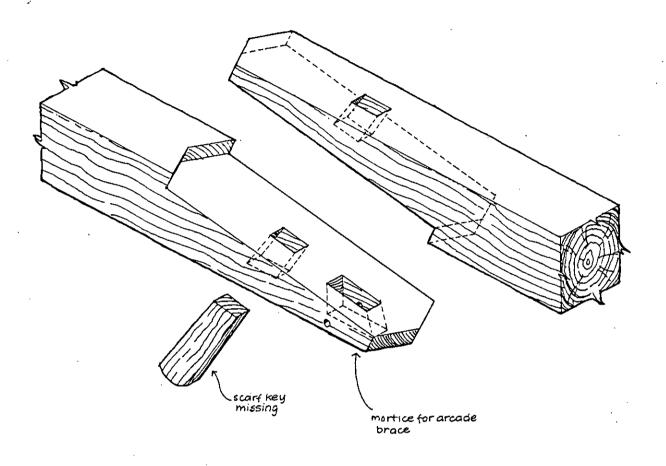
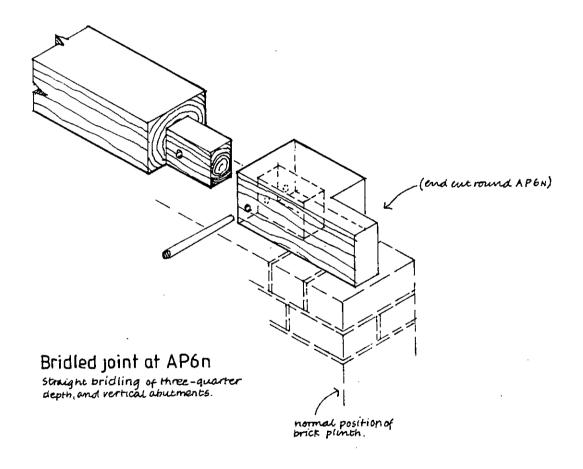


Figure 12 Aisle post assembly at AP1 S



SCARF JOINT, Arcade Plate, Bay 3 north stop splayed, with under-squinted sallied aburments & scarf key.

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P2N	11 111	11		WH.								
P3 N	M   \[ \lambda \]	\ (I)	H1.	IIK							III In grave adjacent w post E. side	
P4 N	VII	brace missing		Mi	ausic Tic	montice					( A 7 c	
P5 N	\ <b>√</b>	brace missing All		ul	 					<u> </u>	1 or a isle stud Just West of APS N	
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P8n	later											
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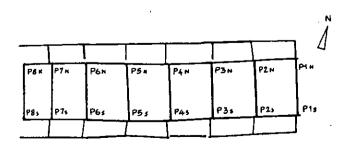
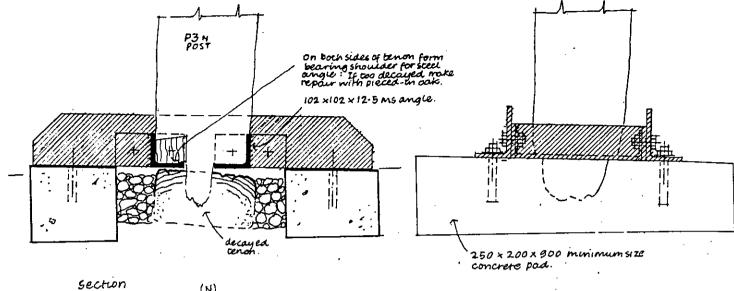
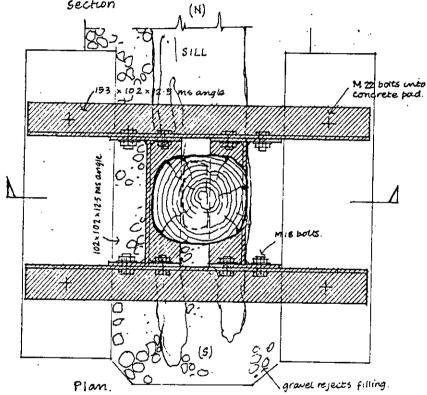
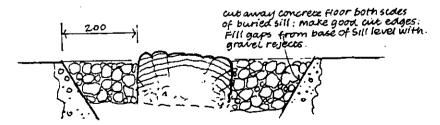


Figure 15 Schedule of carpenter's marks





Steel Cradle support over decayed sill to Arcade Post P3N scale 1:10.



Section thro's:11: between P3 N and N. Aisle Wall.

boilted connection between Angles.

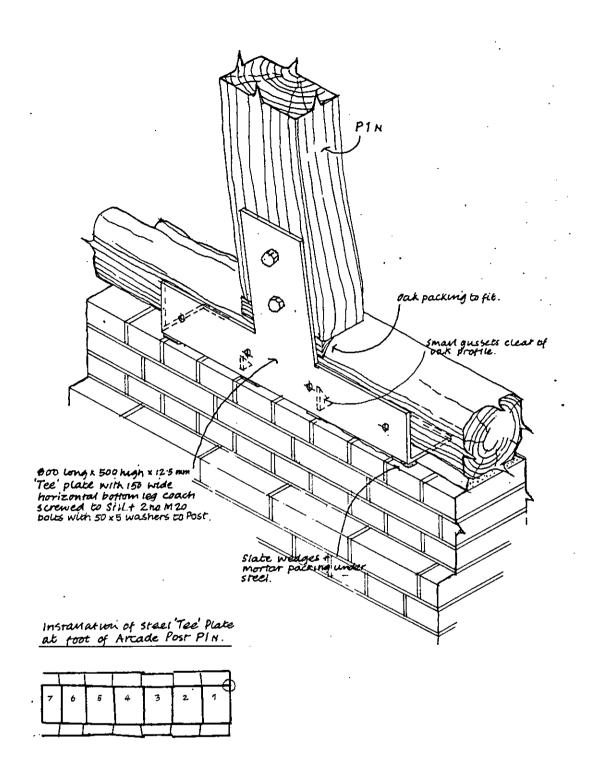
- Archaeologist to survey buried sill below P3 N, before any excavation by contract
- Before installation of Cradle, proparties
  plate on both sizes of Post, and support
  self weight of Post.
- Decayed and infested friable timber to be treated with Rotafix Consolidari Resin, slow Set.

ABBEY FARM BARN, SNAPE Repairs:

Drawing no ABS 1.33 Date Militar 00

Graham Hussey ARCHITECT
The Barn Gallery Mill Lane Butley Woodheidge Suffoit IPI
Telephone and fax 01394 450843

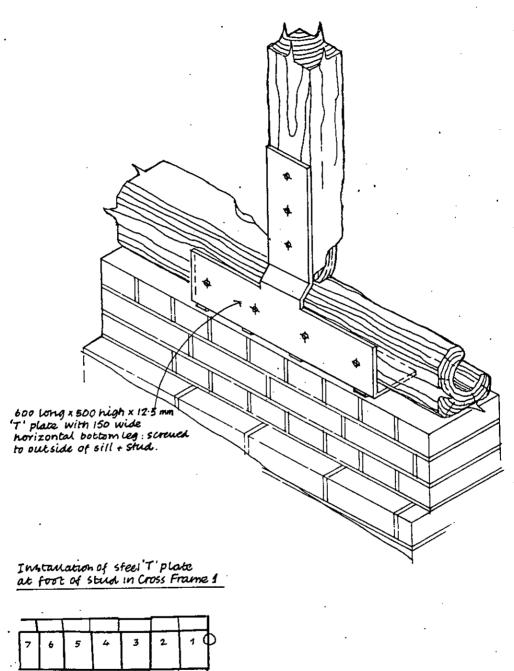
Figure 16 Repairs to sill P3



ABBEY FARM BARN, SNAPE Repairs:

Drawing no ABS 1.34 Date Many-00

Graham Hussey ARCHITECT
The Barn Gallery Mill Lane Builey Woodbridge Suffolk IP1:
Telephone and fax 01994 450843



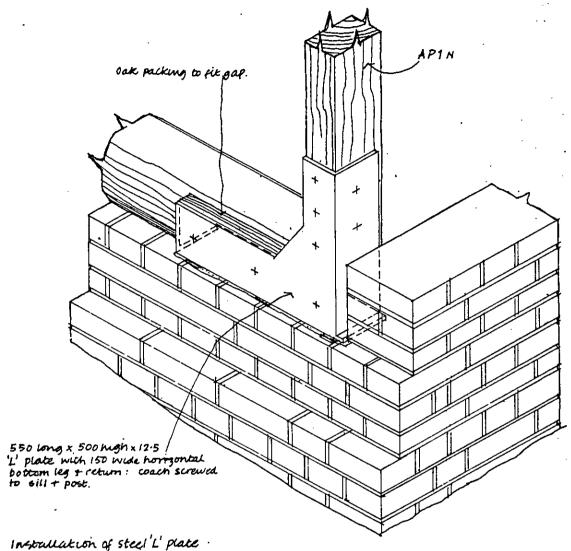
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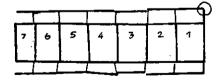
Drawing no ABS 1-35 Date May 00

Graham Hussey ARCHITECT The Barn Gallery Mill Lane Budey Woodbridge Suffolk IP12 Telephone and fax 01594 430843

Figure 18 Repairs to sill/stud at cross-frame 1



Installation of Steel'L' Plate on outside face at foot of AISIE Post APIN.

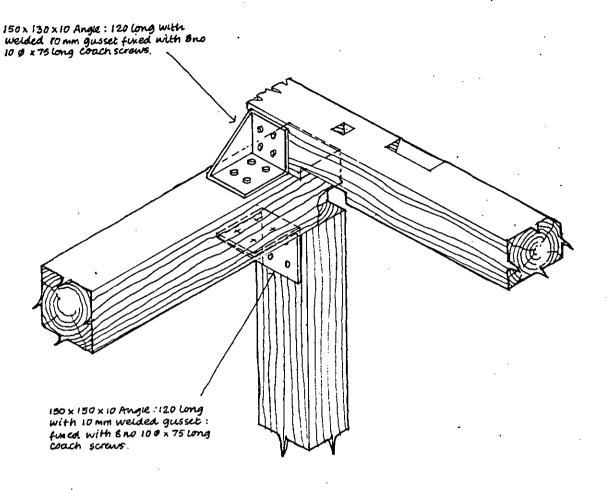


ABBEY FARM BARN, SNAPE Repairs:

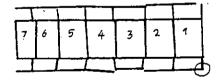
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Graham Hussey ARCHITECT
The Barn Caffery Mill Lane Butley Woodbridge Suffoil: 1P12:
Telephone and fax 01994 450845

Figure 19 Repairs to sill at AP1 N



Installation of Steel Cleats
Of AP1s: plate level.



Fabricated steelwork and fixings to be galvanised to BS. 729.

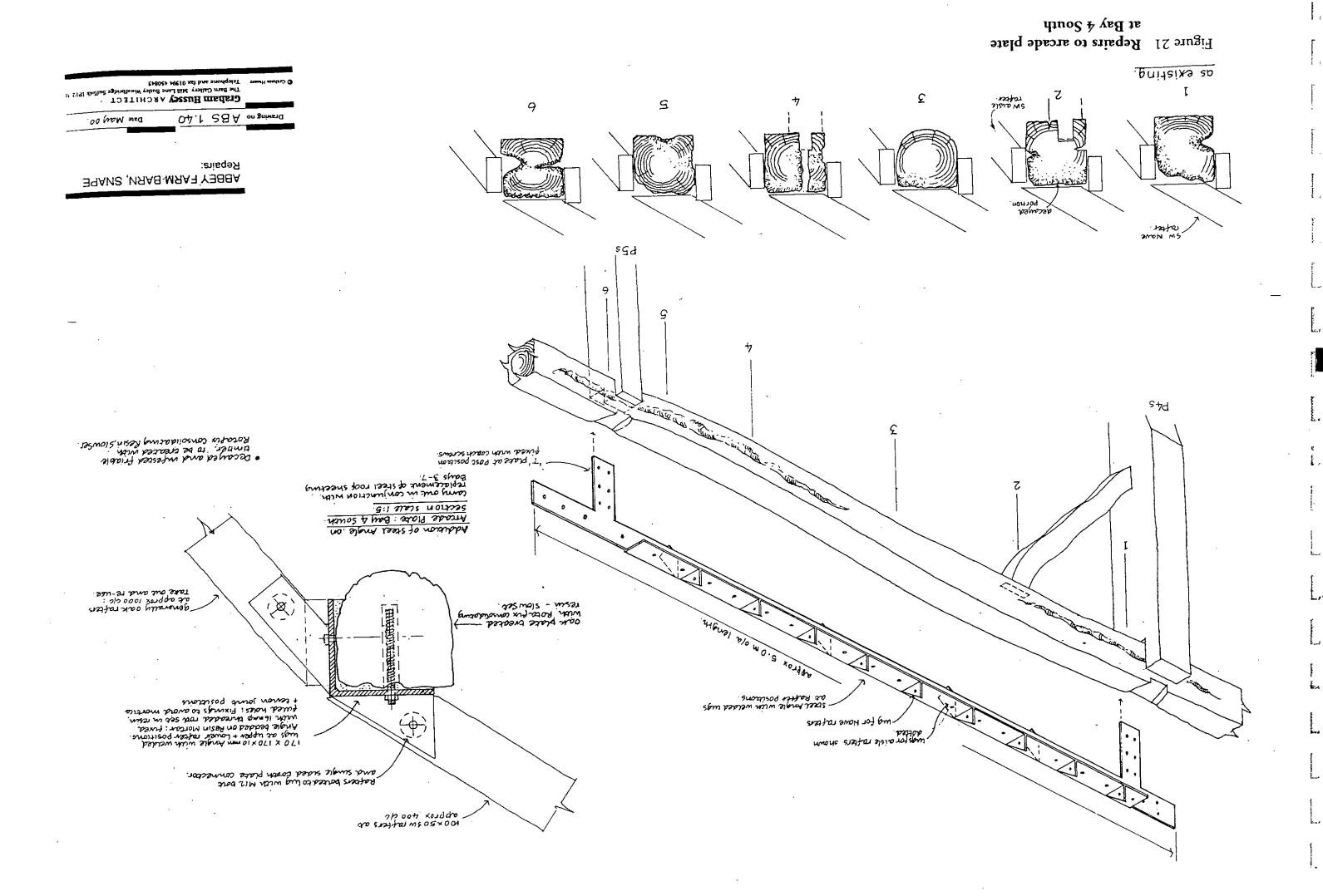
Decayed and infested friable timber to be treated with Rotafix Consolidation Resin Slow Set.

ABBEY FARM BARN, SNAPE Repairs:

Drawing no ABS 1.38 Date May 50

Graham Hussey ARCHITECT
The Barn Gallery Mill Lane Busky Woodbridge
Telephone and fax 01394 450843

Figure 20 Repairs to aisle assembly at AP1 S



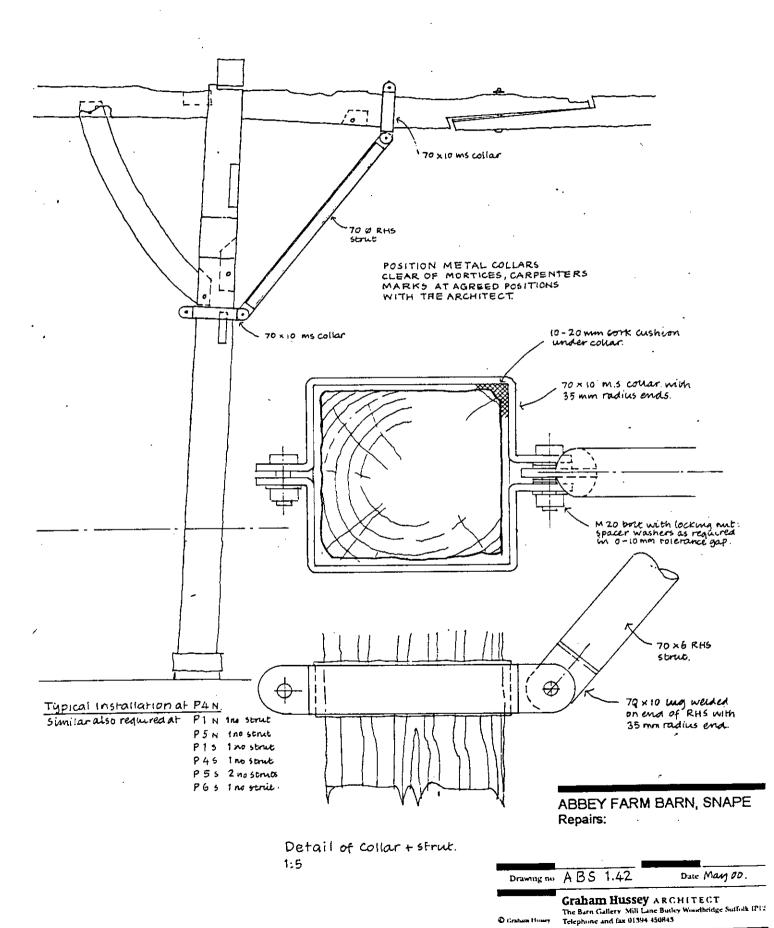


Figure 22 Repairs to arcade bracing

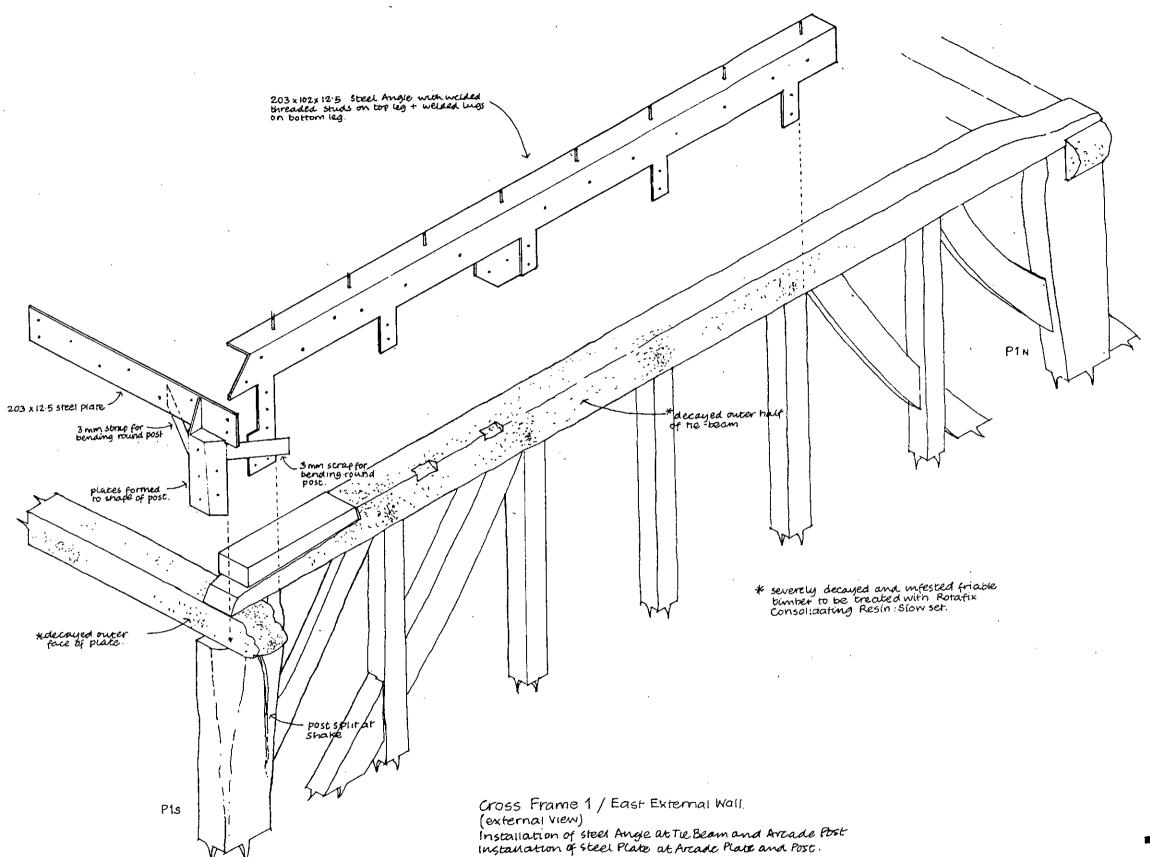
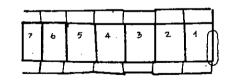


Figure 23 Repairs to tie beam and arcade post P1 S



ABBEY FARM BARN, SNAPE Repairs:

ing no ABS 1. 43 Date May 00.

Graham Hussey ARCHITECT The Barn Gallery Mill Lane Bulley Windbridge : Telephone and fax 01394 450843

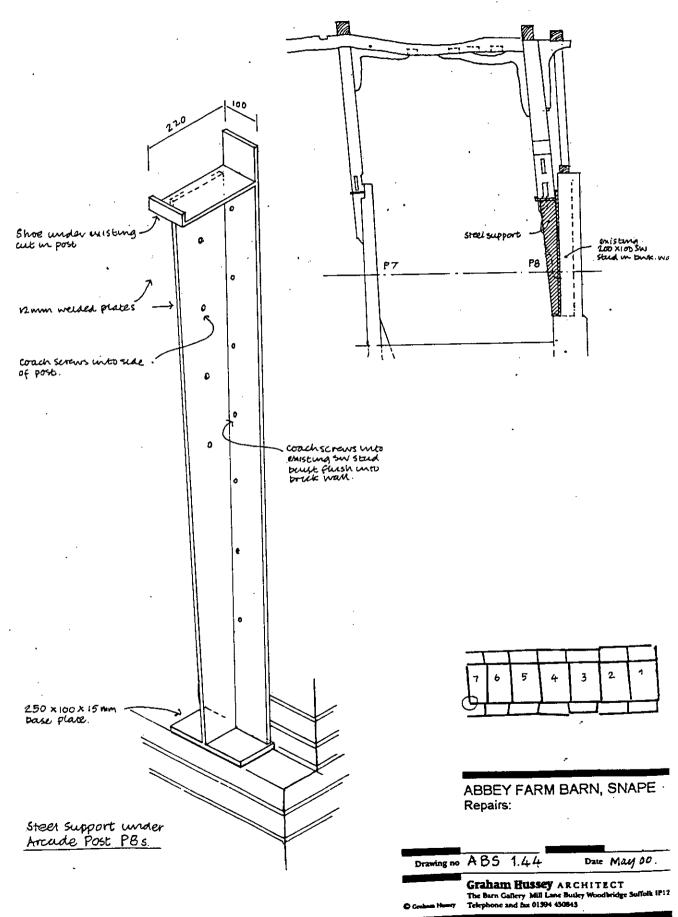


Figure 24 Repairs to arcade post P8 S

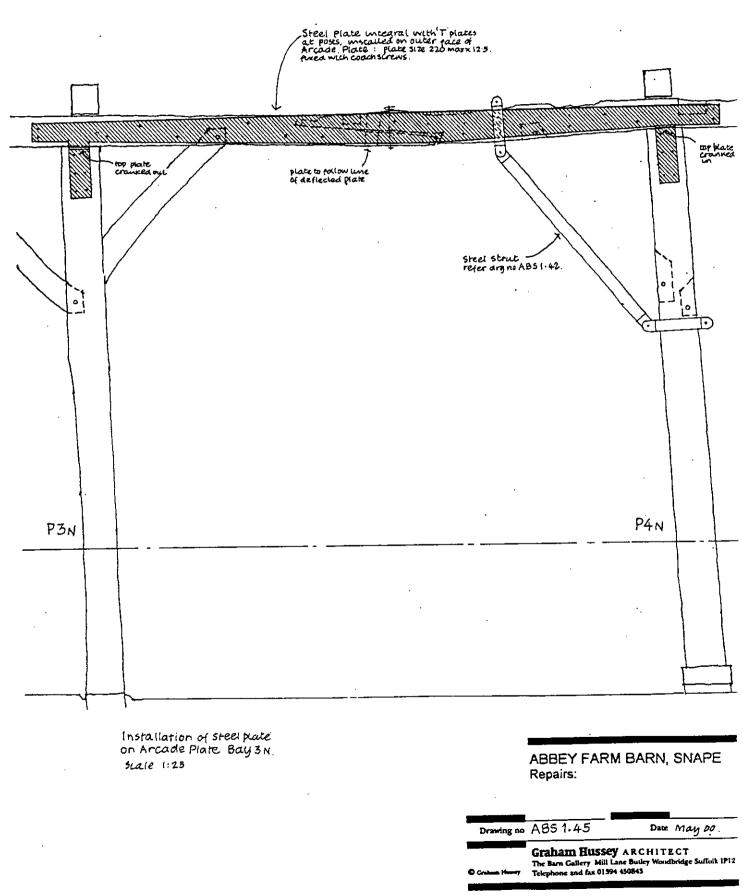


Figure 25 Repairs to arcade plate Bay 3 North

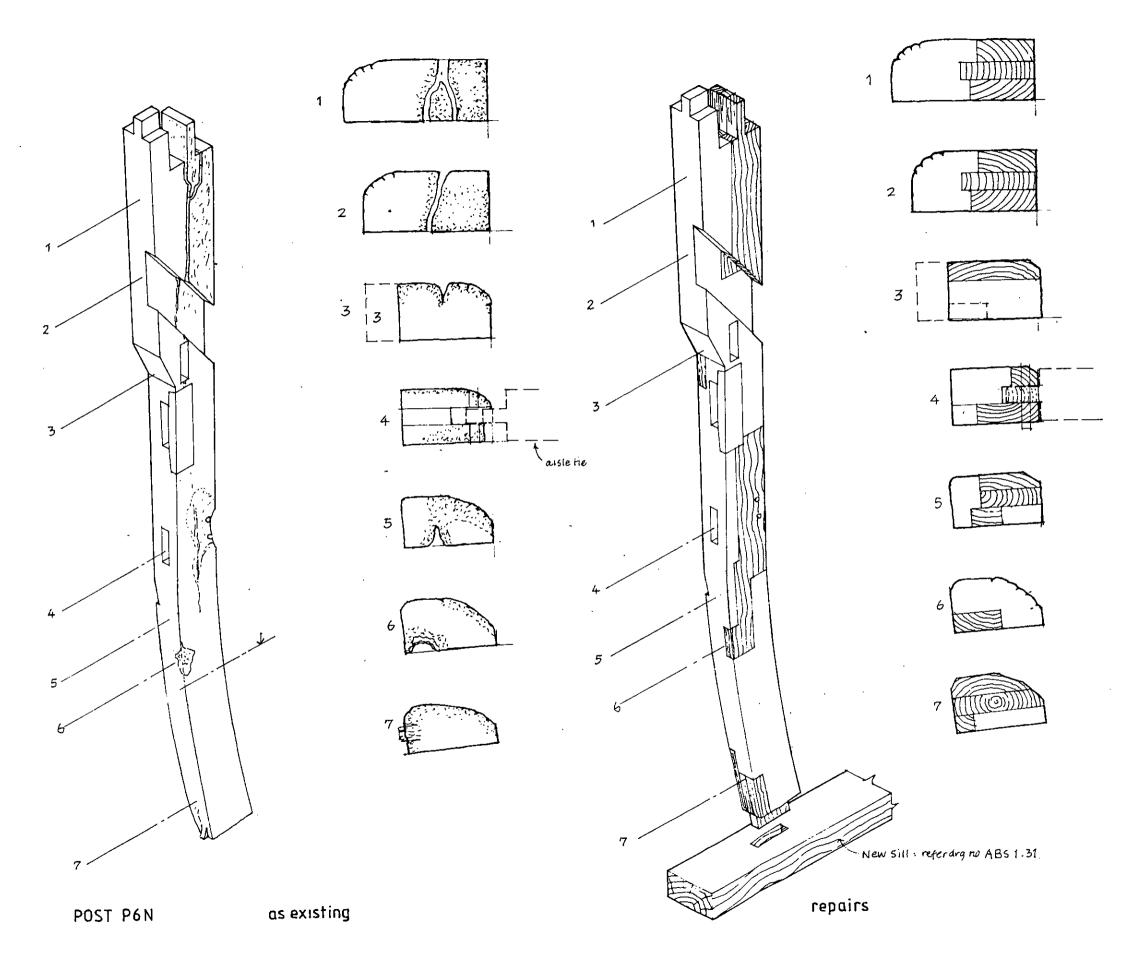
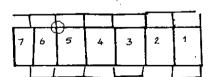


Figure 26 Repairs to arcade post P6 N (superseded detail)

- Read with proposals for Adjustment of Cross Frame: drg no ABS 1-31.
   Complete adjustment of frame to re-chagge joints, before commencing repairs on Post PGN
- Use Rotafix fillers and Adnesives: severely decayed and infested friable timber which is not to be removed, should be treated with Rotafix Consolidating resin slow ser

Supersided by ABS 1.47A



ABBEY FARM BARN, SNAPE Repairs:

Drawing no ABS 1.39 Date May 20

Graham Hussey ARCHITECT The Barn Gallery Mill Lane Budey Wouldbridge Telephone and fax 01394 450845

## NOTES: 1. Austelis to be galvanised i prime with one coat of calcium blumbate before fixing 2. Arcade Post PGN: This post is ma decayed and very fragile condution Fix temporary light steel banding round one Joul head of the post befor attempting any repair work. 3 After fixing steel the Arcade Post to be created with Rotafix Consolidating Resin. Sou Set. bott or 50 x 50 x 12 lug projection on steel supports. 75 x 75 x 10 and spanning besited two stude 50×10 flat. Strap fuxury at 2 Structurork + arcade Post. ¥100 50 x 10 Steel Strap. 80x125hourn dotted CROSS FRAME TO SHOUND IN ADJUSTED POSITION . 12mm place fixed to decayed post.

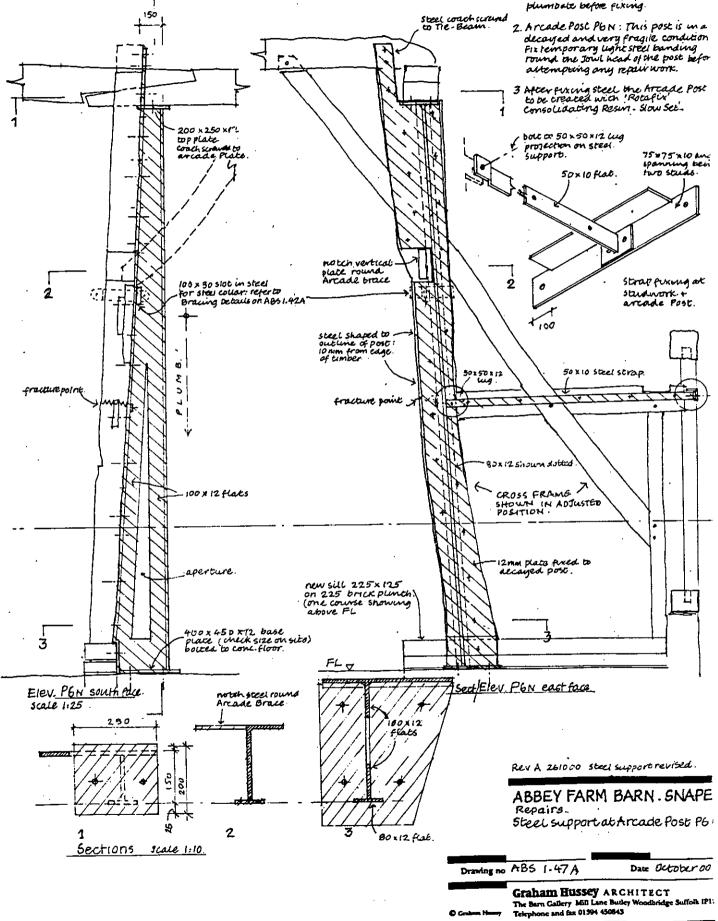


Figure 27 Repairs to arcade post P6 N (adopted detail)

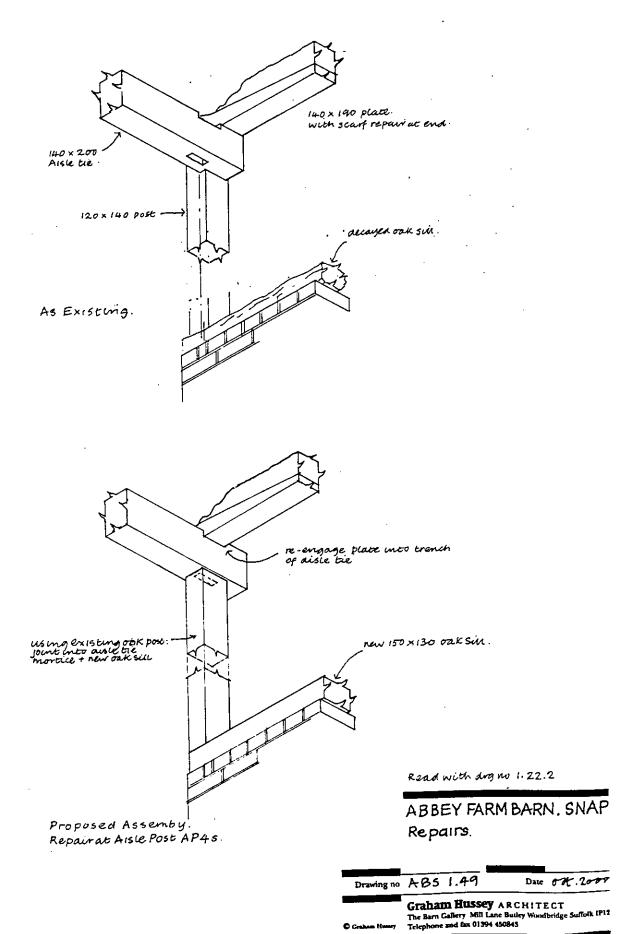
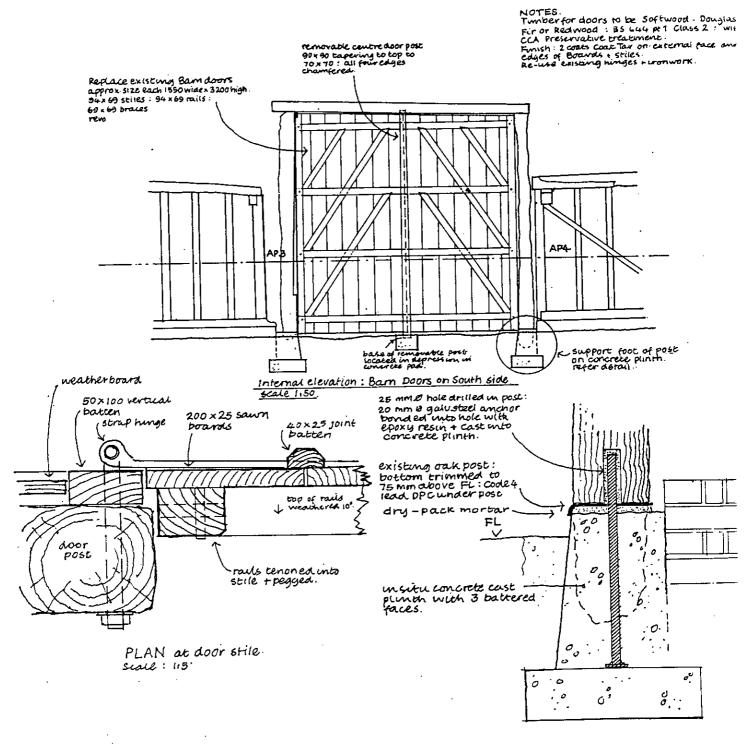


Figure 28 Repairs to South aisle wall at AP4 S



SECTION at foot of Right-side Post scale 1:10. (Left-6ide similar)

2 3 S

Figure 29 Repairs to barn doors Bay 3 South

ABBEY FARM BARN SNAPE, SUFFOLK Repairs:

Barn Doors + Door posts: South side

Drawing no ABS 1.84.

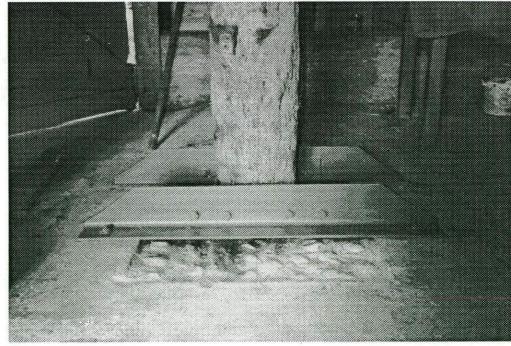
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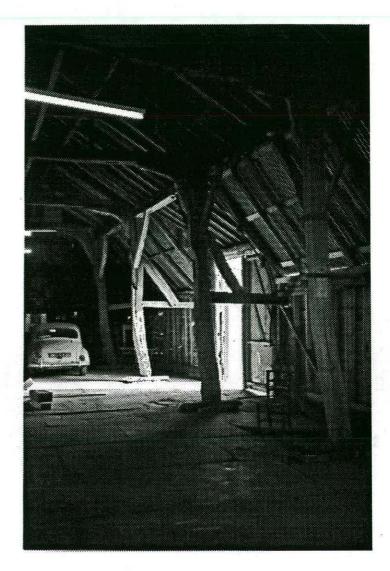
Graham Hussey ARCHITECT The Barn Gallery Mill Lane Butley Woodbridge Suffolk IP12 Telephone and fax 01394 450843

The foot of the Arcade Post rests on what is probably a surviving primary sill, which has decayed and is partly buried into the concrete floor. There was a need to provide a better foundation and anchorage for the post without removal of the sill or disturbance of archaeological evidence below it.

A steel cradle has been devised spanning over the sill onto two concrete pads. A back filling of cobbles set in weak lime mortar around the sill acts as a breathing fill.







Eight of the original arcade braces were missing and there were no braces at all in the two added bays of the barn, leaving the whole structure vulnerable to distortion from prevailing wind forces. There has been no attempt to straighten up or rectify the distorted structure.

The choice of steel for the replacement braces in preference to wood was to create an honest and unambiguous repair which, by the design of its fixing method, is readily reversible. Disfigurement and concealment of structural detail has been avoided. The overall visual affect of the added steel braces is to reinforce the structural rhythm along the original five bays of the barn.



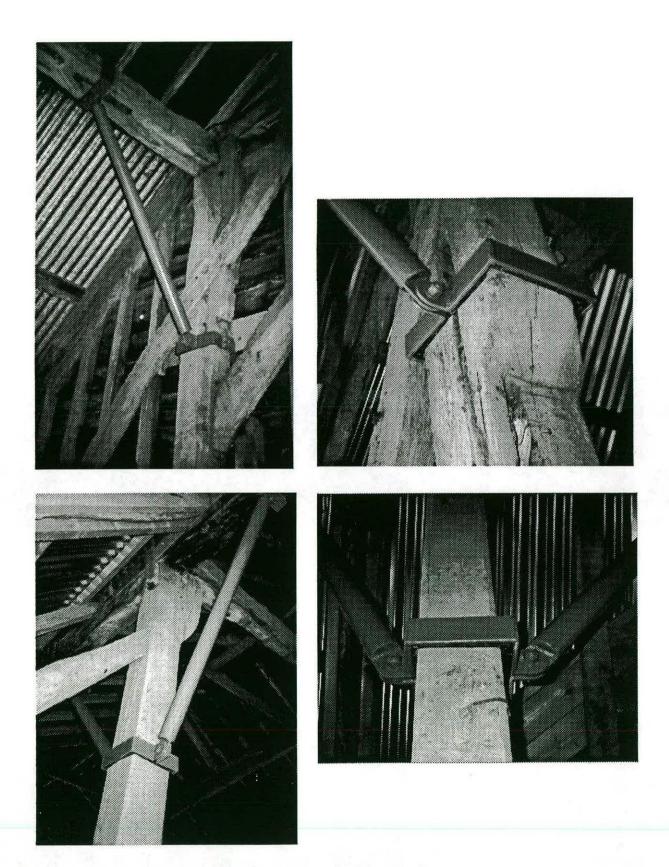
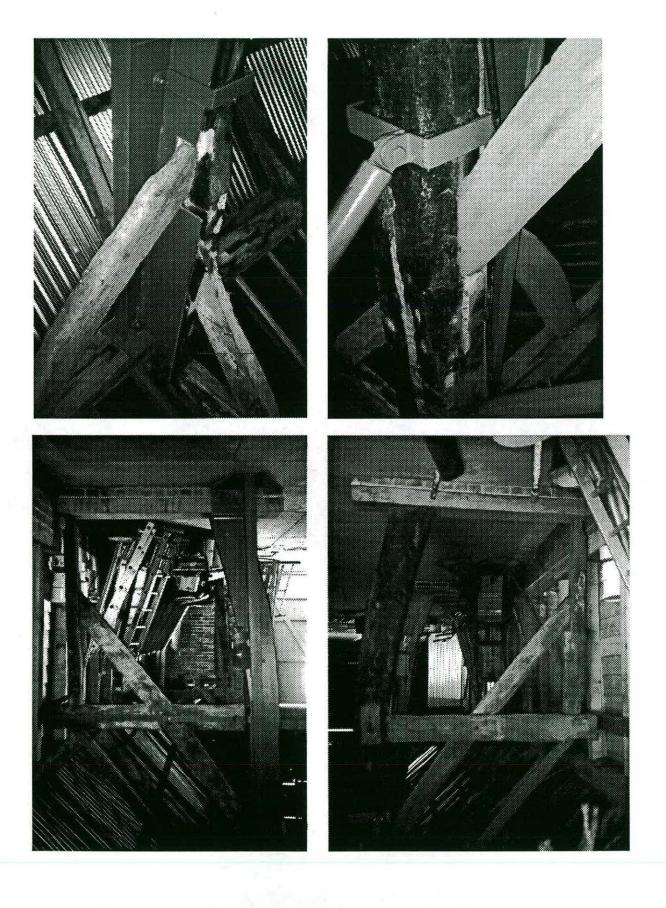


Figure 32 Repairs to areade post P6N



## Figure 32 Repairs to arcade post P6N

Part of the primary structure of this post was decayed past the point of being any structural value. Its replacement was ruled out. A steel post has been tailor-fitted alongside the original post providing a splint which serves the dual function of holding together the fractured parts and supporting the roof.



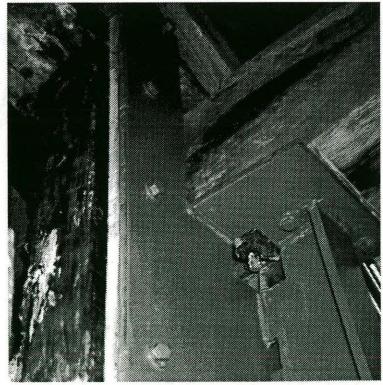
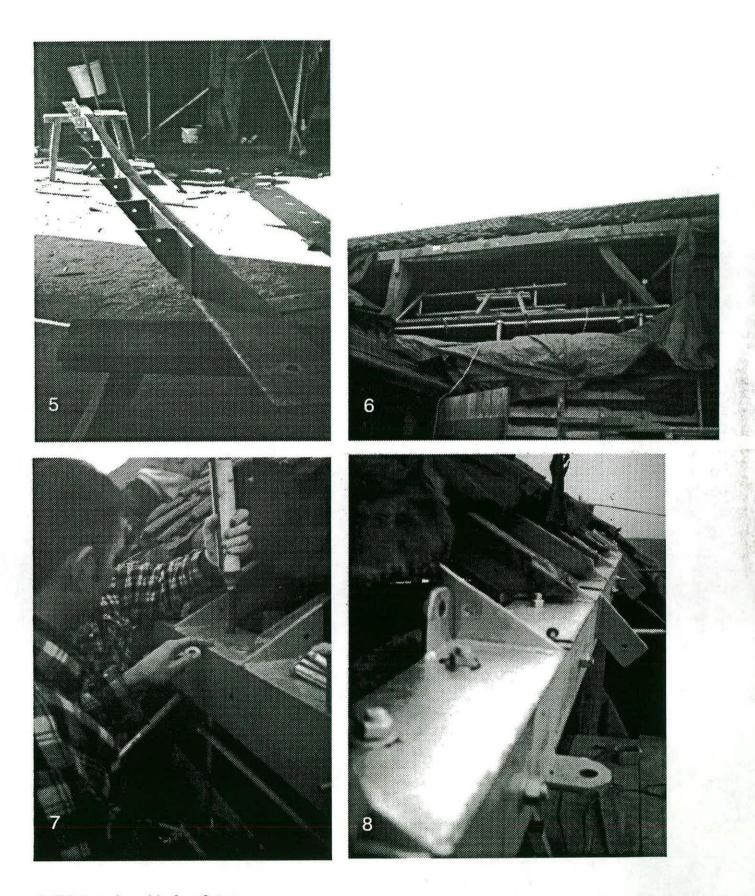
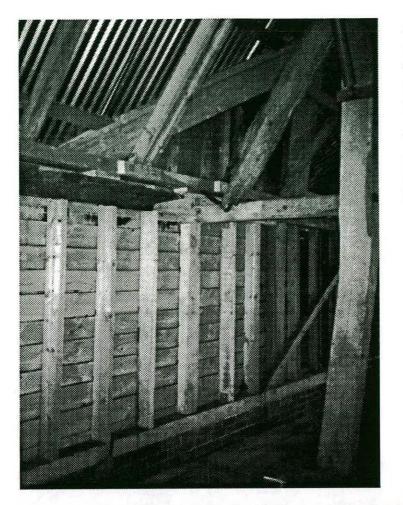


Figure 33 Repairs to arcade plate, bay 4 South



- 5 Fabricated steel before fixing.
- 6 The steel in position on the outside face of the plate.
- 7 After drilling, inserting the grout for bolt fixing.
- 8 Steel bolted into position showing lugs for rafter fixing.

Figure 34 Repair to South aisle wall



A section of the South Aisle Wall has been reconstructed due to the ravages of recent wet rot and decay. There was no primary fabric here. The construction was mainly in softwood with some surviving old oak.

The repairs by our contractor are a good example of carpentry skills and ingenuity in dealing with an already distorted and haphazard structure.

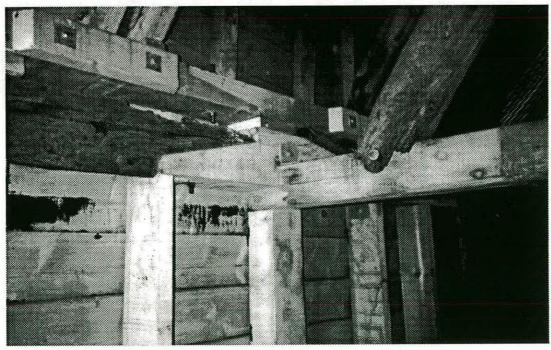
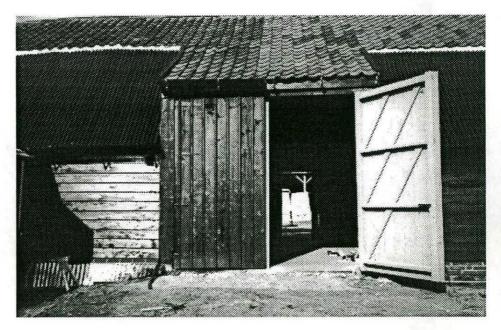


Figure 35 Exterior of the barn from the South





The pantile roof has a much lower pitch than the original roof which would have been consistent with the present aisle pitch.

General repairs have been carried out which includes the renewal of some metal roof sheeting over the aisles, part of the weather board and new barn doors. All external timber has been painted with coal tar.

## Repair costs

To give an idea of the costs involved for repair work on this Project, the priced Schedule of Work has been included. This was the lowest of three Competitive Tender prices received in July 2000.

Generally, the final repair works have followed the Contract Drawings and Specification with few variations needed. The eventual final cost of the Project is 5% over Contract figure.

## SCHEDULE OF WORK

## **External Fabric Repair**

1.0 Roofing

On North and South roof slopes, lift bottom course of 1.1 pantile resting on upper edge of steel roof sheeting: fix " Glidevale Comb Filler to top of steel sheeting and bed tiles to correct pitch on lime mortar above filler.

Adjust position of pantiles to close gap at inside face of

barge board at East and West Gables.

On North roof slope, Bays 3-7, replace profiled steel roof 1.3 sheeting.

Replace timber rails under steel roof where required: 1.4 allow for 25m length of 50x50mm treated timber rail.

On South roof slope, Bays 3-7, replace profiled steel roof sheeting (in conjunction with construction of extended Cart Shed roof and repair of Arcade plate).

1.6 On East gable replace barge board and 100x25 capping

with SW treated timber.

On West gable provide code 4 lead flashing over pentice 1.7 board and dressed up under weatherboard.

At abutment of shed roof to East gable, provide code 4 1.8 stepped lead flashings dressed over roofing and up under each weather board.

On South roof slope provide 100x25 treated SW capping 1.9

over barge board to raised pantile roof over door.

Rainwater disposal 2.0

At North and South roof slopes install Eternit 2000, 150 2.1 dia. half-round gutter, and 75 dia. rainwater pipes complete with all necessary bends, swan-necks, shoes: refer layout drg. no. ABS 1.83.

Provide purpose made gutter brackets: refer detail on 2.2

drg. no. ABS 1.83.

Provide Hepworth clay hopper and low back P-trap at 2.3 each rainwater pipe position and lay PVC-U underground surface water drainage pipes to discharge into soakaways: refer layout on drg. no. ABS 1.83.

At abutment of shed to East gable, refix plastic gutter 2.4 and check discharge of water from rainwater pipe.

Weatherboard 3.0

In replacing weatherboard, allow for irregular studwork packing as required, bottom board tilting fillet, end/corner battens to cover endgrain of boards.

3.1 North side Bays 1 and 2: renail existing 10.0m length of board: replace lower half of weatherboarding: 100m run

3.2 North side Bays 4 and 5: retain top three courses of board and replace remainder 96m run of board.

North sides, Bay 6: reinstate weather boarding to whole Bay (in conjunction with frame reconstruction): 43m run of board.

includes removal + replacement of parties tradge. Her for 5.0 M run from each buble.

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1890-00?

592-00

120-00

592-00

300-00 -

270-00-

240-00-

150-00

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1650-00

126.00

506-00

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3.4 West gable: renail existing: 10m run of board. East side: replace lower half: 30m run of board, (in conjunction with frame repair). Refer drg. no. ABS 1.81. 3.6 East gable above tie beam: replace complete area of board: 30m run of board including replacement of 100 x 50mm softwood studs and planted-on bottom plate (in conjunction with frame repair). Retain existing opening to owl nest box: fix lead covered pentice over opening. South side Bays 1-2: renail existing: 85m run of board. 3.7 South side Bays 4-7: replace complete area of board: 3.8 174m run of board, (in conjunction with frame repair). 4.0 Cart shed on South Side of Barn On south side of Barn extend slated cart shed roof to form a valley intersection with aisled barn roof as detail drg. no. ABS 1.82. 4.2 Construct concrete plinth and replace missing post at end bay of cart shed. Shed on East Side of Barn 5.0 Over a 2.5m length of eaves on the South Side abutting 5.1 the SE corner of the Barn: repair 6 no. rafter feet, replace fascia board and tilting batten under bottom course of tiles, replace missing length of plastic gutter including stop end and gutter brackets: make good bottom courses of slates and lead flashing at abutment. Frame repairs and strengthening 6.0 Generally 6.1 Arcade Frames: installation of steel 'T' plate on outer face of Arcade plate and post: refer drg. no. ABS 1.37 Arcade Frames: installation of steel braces at locations where timber Arcade braces are missing: refer drg. no. ABS 1.42 6.3 Arcade Frames Bays 6-7 North and South: installation of steel wind bracing: refer drg. no. ABS 1.41 18th century knees at Cross Frames generally: check bolt fixings for knees at P2n, P2s, P3n, P3s, P4n, P4s, P5n, P5s. Tighten iron wedges on bolt tails and introduce larger washers if required Pegs: insert new pegs only where there is correct alignment in joint components 7.0 North Arcade Cross Frame at P6n: provisional scheme for adjustment of Cross Frame in situ, to engage joints, correct alignment of Aisle Post and restore sole plate: refer drg. no. ABS 1.31 7.2 Arcade Post P1n: installation of steel 'T' plate at foot of post: refer drg. no. ABS 1.34 7.3 Arcade Post P3n: installation of steel cradle support over decayed sill plate and repair to foot of post: refer drg. no. ABS 1.33 7.4 Stud at Cross Frame 1: installation of steel 'T' plate at foot of stud: refer drg. no. ABS 1.35

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	.7.5	Aisle Post AP1n: installation of steel `L' plate at foot of	1		158-00
		nest: refer dra no ARS 1.36			158-00°
	7.6	Arcade Post P6n: repairs to post: refer drg. No. ABS			790.00
	7.7	Arcade Plate Bay 3 North: installation of steel plate on outside of Arcade Plate integral with 'T' plates at P3, P4: refer drg. no. ABS 1.45	·	**	315-00
	8.0 8.1	South Arcade Aisle Post AP1s: installation of steel cleats at plate level: refer drg. no. ABS 1.38			158,00
	8.2	Arcade Plate Bay 4 South: installation of steel angle on outside of face of plate integral with `T' plates at P4, P5:			1389-00
		refer dra no ABS 1.40			1074-00
	8.3 8.4 8.5	P6s: repair foot of post: refer drg. no. ABS 1.32 P8s: installation of steel support: refer drg. no. ABS 1.44 P5s: correct position of sill, square to frame 2			315-00
	8.6	Cross Frame 1: installation of steel angle at the beam and Arcade Post P1s and installation of steel plate at arcade			1265.00
	18.7	plate and Arcade Post P1s: refer drg. no. ABS 1.43.  Arcade Post P8s: installation of steel support at foot of	i h. 9. 6		31500
- 1	1	post: refer drg. no. ABS 1.44.	cd by 8.4		
	9.1	North Aisle wall: reconstruction of missing section of external stud wall: refer drg. no. ABS 1.22.1			1390.00
	9.2	South Aisle wall: repair of decayed external stud wall: refer drg. No. ABS 1.22.2			3010-00
		Brickwork			43.00
	10.1	North side, Bays 1-2: brick plinth: repoint at NE corner 1.0 <sup>m2</sup> area.			4500.
	10.2	North side, Bay 4: brick plinth: rebuild 0.3m length of			9600-
	10.3	North side, Bay 5: brick plinth: rebuild end on left side of iron sheeting 0.6m length of plinth		1000	192:00-
	10.4	North side Bay 6: take down iron wall sheeting and			
		supporting rails: off existing footing, build a brick plinter to match existing plinth construction (in conjunction with			1120-00-
	10.5	eroded bricks: repoint 1.5 <sup>m2</sup> area			121-00-
	10.6	West side left side of door NW corner: replace 10 110.			285:00
	10.7	eroded bricks and 1 no. plinth brick: repoint 5.0 <sup>m2</sup> area West side, right side of door: repoint 4.0 <sup>m2</sup> area			172-00-
	10.8	South side Bays 1-2 brick plintn: repoint 2.0 area			86:00
	10.9	courses (in conjunction with frame repair)			336:00
	10.1	O South side. Bays 6-7 brick plinth: rebuild seven courses			1176-00-
	40.4	height (in conjunction with frame repair).  1 East side brick plinth: rebuild top three courses for			216.00-
		3.0m length (in conjunction with frame repair)  Arcade Post P6s: reconstruction of plinth below post:	3		141-00-
	10.1	refer drg. no. ABS 1.32.			12-
			1	.' ]	15,167-00
	6				S. France
	13.			(	

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10.13	Under sills of Posts P4n, P5n, P7n: repoint with lime mortar using tile slips where necessary			176-00
*				•
<b>11.0</b> 11.1	External painting Existing and replaced steel roof sheeting: paint one coat			972-00 -
	of coaltar.  New weatherboard, prior to fixing: prime external face one coat of coaltar.			510-00-
11.3	Existing and fixed new weatherboard: paint one coat of			1434-00-
11.4	coaltar.  Existing and new barge board and cappings: paint one coat of coaltar.			240.00-
11.5	Pair of sliding doors, West side Pair of barn doors, Bay 3, North side Pair of barn doors, Bay 3, South side Small door, Bay 7, South side	3.		288-00-
	2 windows, North side To the above: rub down, undercoat and one top coat microporous paint	31		
	micropolous paint			
12.0	Glazing Two windows North side: reglaze two panels in 4mm glass.		-	160-00-
13.0	Addendum.  Barn doors: Bay 3, South side: re-support door posts on concrete plinth; replace pair of Barn Doors: referdrg. no ABS 1.84			1804-00
	PEELIMINAPLES			
	PEELIMINAPELES Contingency Som			2000-00
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