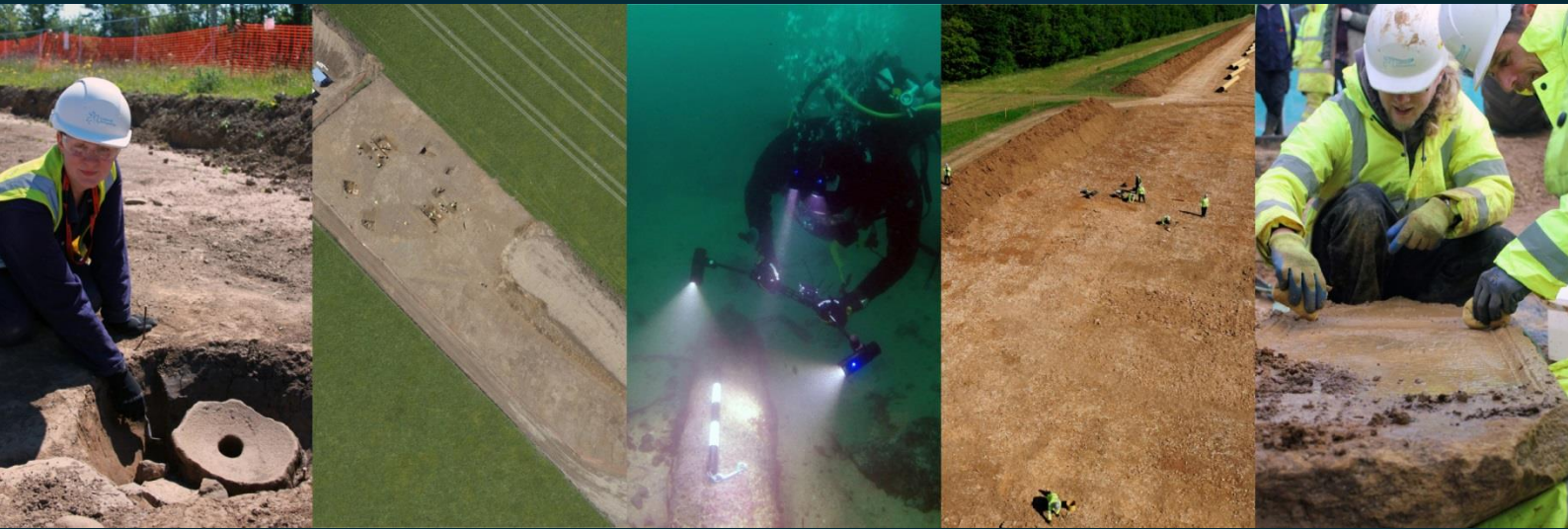


# West Hoathley Brickworks Phase 2 (Part 13) Sharpthorne West Sussex

*Archaeological Watching Brief*



for  
Ibstock Brick Limited

CA Project: 2151  
CA Report: 18482

September 2018



# West Hoathley Brickworks Phase 2 (Part 13) Sharpthorne West Sussex

## Archaeological Watching Brief

CA Project: 2151  
CA Report: 18482



Document Control Grid						
Revision	Date	Author	Checked by	Status	Reasons for revision	Approved by
A	24-9-18	Sam Wilson	Ray Kennedy	Internal review	General Edit	Richard Greatorex

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## SUMMARY

<b>Project Name:</b>	West Hoathley Brickworks Phase 2 (Part 13)
<b>Location:</b>	Sharpthorne, West Sussex
<b>NGR:</b>	537630 132860
<b>Type:</b>	Watching Brief
<b>Date:</b>	6-10, 13-17, 20-24, 28-31 August, 3-4 September 2018
<b>Planning Reference:</b>	HO/36/98
<b>Location of Archive:</b>	To be deposited with East Grinstead Museum
<b>Site Code:</b>	WHS 18

An archaeological watching brief was undertaken by Cotswold Archaeology as part of the latest phase of works associated with the extension of the clay quarry at West Hoathly Brickworks, Sharpthorne, West Sussex. The work formed part of the Phase 2 (Part 13) Extraction and followed on from archaeological work undertaken during the Phase 2 Extraction (Parts 1–12).

An archaeologist was present during the extraction phase on mine pits that had been identified during previous phase of works, Phase 2 (Part 8 & 9). All were similar to those identified previously on the site and are likely to have been the result of medieval iron ore and/or clay extraction.



## 1. INTRODUCTION

- 1.1 In August 2018 Cotswold Archaeology (CA) carried out an archaeological watching brief for Ibstock Brick Ltd at West Hoathley Brickworks, Sharpthorne, West Sussex centred on National Grid Reference (NGR) 537630 132860 (Figure 1). The programme of archaeological recording formed part of ongoing archaeological work required to fulfil a condition attached to planning consent for an extension to the clay quarry attached to the brickworks (planning ref.: HO/36/98). The objective of this phase of the watching brief was to monitor the working face during extraction processes to observe where mine pits may be visible and need to be investigated and recorded. The watching brief was undertaken within Phase 2 (Part 8 & 9) previously stripped in 2013 and 2014.
- 1.2 The watching brief was carried out in accordance with a brief prepared by Mr John Mills, Archaeologist for West Sussex County Council Economic and Environmental Policy Service (WSCCEEPS), and with a subsequent detailed *Written Scheme of Investigation* (WSI) produced by CA (2003) and approved by Mr John Mills. The fieldwork also followed *Standard and guidance: Archaeological watching brief* (ClfA 2014), the *Recommended Standard Conditions for Archaeological Fieldwork, Recording and Post-Excavation Work (Development Control), Version 2b* issued by WSCCEEPS and the *Management of Archaeological Projects 2* (English Heritage 1991), the *Management of Research Projects in the Historic Environment (MORPHE): Project Manager's Guide* (EH 2006).

### ***The site***

- 1.3 The current works comprise the Phase 2 (Part 13) extraction areas and follow on from the Phase 1 (CA 2001b) and Phase 2 (Parts 1–12) Extraction areas reported on previously (CA 2004a, 2004b, 2006, 2007a, 2007b, 2010, 2012, 2013, 2014, 2015, 2016, 2017). Additionally a watching brief was carried out in 2011 by CA during ground reduction for clay extraction of the Phase 2, Part 6 area previously stripped; no further archaeological remains were encountered in this area. The site lies at approximately 140m above Ordnance Datum (aOD) and comprises an area of former pasture which occupies a gentle north-facing slope and part of the eastern area of Mare Pit Wood.

- 1.4 The underlying geology of the area is mapped as Wadhurst Clay Formation Mudstone and Ironstone overlying Ashdown Beds Sandstones (BGS 2018). A yellow clay substrate overlaying interbedded ironstone deposits was exposed during the groundworks.

## 2. ARCHAEOLOGICAL BACKGROUND

- 2.1 The general background to the archaeological works at the quarry has been outlined elsewhere (e.g. CAT 1999a) and it is not intended in this section, to fully repeat that information. The results of the previous programmes of archaeological recording (Phase 1 and Phase 2 (Parts 1 to 12); Figure 2) are summarised below.

### *Prehistoric*

- 2.2 Three flint flakes and a scraper were identified during the Phase 1 Extraction (CAT 2001b), a flint fabricator and an unutilised flake were identified during the Phase 2 (Part 4) Extraction (CA 2007a) and sixteen fragments of flint blades, cores and debitage during the Phase 2 (Part 7) Extraction (CA 2012). All were unstratified and date to the Late Neolithic/Early Bronze Age. A single flint flake of probable Early Neolithic or Mesolithic date was recovered from the topsoil during Phase 2 (Part 6) Extraction (CA 2010) and sixteen fragments of flint blades, cores and debitage were recovered from the subsoil during the Phase 3 (Part 7) Extraction broadly dated to the prehistoric period.

### *Medieval*

- 2.3 An evaluation prior to the Phase 1 Extraction identified several undated features including a stone-filled ditch, a posthole and a pit containing burnt material (CAT 1999b). The ditch was fully exposed during a subsequent programme of archaeological recording, along with a number of pits and postholes to its east (CAT 2001b). Medieval pottery, dateable to the 11th to 14th centuries, was recovered from these features. They also contained iron slag, burnt sandstone and fired clay likely to have derived from the walls of a charcoal-fired furnace, although no *in situ* furnace structures were identified (ibid.).
- 2.4 Within the Phase 2 Extraction area, visible earthworks within Mare Pit Wood were archaeologically surveyed (CAT 2000 and CAT 2001a) and an archaeological

evaluation was undertaken within the northern part of the wood (CAT 2000). This work showed that the earthworks are likely to have been the remains of infilled iron mine pits and associated spoil heaps. These are presumed to be medieval on the basis of evidence obtained during the excavation of similar mine pits within the quarry in the 1980s (Worssam and Swift 1987).

- 2.5 A large number of these pits were exposed during the Phase 2 (Parts 4 to 12) Extraction works, with the northernmost extent of the pits along and above the 140m contour (CA 2007a, 2007b, 2010, 2012, 2013, 2014, 2015, 2016 and 2017; Figure 3). A northwest/south-east aligned ditch which was tentatively dated to the medieval period due to the similarity in its fill to that of the medieval mine pits, was identified within the north-western part of the Phase 2 (Part 10) extraction area. Beyond the wood, the foundations of a timber building were present, along with several pits (CA 2007a). These features were associated with a small amount of medieval pottery and had been backfilled with iron-processing waste likely to have derived from iron furnaces. At least one iron-smelting furnace pit, apparently partially protected by a shelter or windbreak, was exposed within the Phase 2 (Part 5) extraction area (CA 2007b). Other slag-filled pits and postholes were present close to the furnace pit. A single hearth pit was revealed during Phase 2 (Part 6) extraction groundworks (CA 2010) and two further possible hearth pits were identified during Phase 2 (Part 7) extraction groundworks (CA 2012) all containing charcoal rich fills. It remains to be seen if these features represent an outlier of iron ore processing activity associated with the timber building or to as yet unexposed activity to the east.

#### *Post-medieval*

- 2.6 The evaluation and survey identified substantial post-medieval clay extraction (marl pits and associated trackways and drainage channels within Mare Pit Wood. These as well as additional marl pits, were exposed during the Phase 2 (Parts 1, 4, 8, 9 and 10) extraction (CA 2004a, CA 2007a, 2013, 2014, 2015, and 2016; Figure 3).
- 2.7 During Phase 2 (Part 6) extraction groundworks (CA 2010) a north-east/south-west aligned ditch thought to be a post-medieval/modern field boundary was revealed which extended into the Phase 2 (Part 7) extraction area and, along with a shallow parallel ditch only observed within the Phase 2 (Part 7) extraction area, formed a north-east/south-west aligned trackway thought to have been used in the transportation of extracted clay away from the marl pits (CA 2012). Additional

partially extant ditches were also revealed within the Phase 2 (Parts 8 and 9) extraction areas, again, most likely relating to post-medieval/modern field boundaries (CA 2013 and 2014).

2.8 A pit containing charcoal and iron smelting slag was also identified during the Phase 2 (Part 1) extraction. Although the pit remained undated, the slag was dated on typological grounds to the early post-medieval period (CA 2004a).

2.9 A dumping deposit along the edge of the marl pit to the south was observed. The deposit appeared to be extending eastward beyond the limit of excavation for Phase 2 (Part 6) (CA 2010; Figure 3).

### **3. AIMS AND OBJECTIVES**

3.1 The objectives of the archaeological works were:

- to monitor groundworks, and to identify, investigate and record all significant buried archaeological deposits revealed on the site during the course of the development groundworks;
- at the conclusion of the project, to produce an integrated archive for the project work and a report setting out the results of the project and the archaeological conclusions that can be drawn from the recorded data.

### **4. METHODOLOGY**

4.1 The 2018 fieldwork followed the methodology set out within the WSI and subsequent amendments (CA 2003 and 2006). An archaeologist was present during intrusive groundworks in which the extraction face and an area of ground at its base were cleaned back to investigate the depth of mine pits identified in Phase 2. Due to the height of the extraction face in Area 1, health and safety considerations prevented access to the features identified within it and it was only possible to record those parts of the features which could be safely observed from ground level. All groundworks were carried out using a mechanical excavator equipped with a tooth bucket.



4.2 Where archaeological deposits were encountered written, graphic and photographic records were compiled in accordance with CA Technical Manual 1: *Fieldwork Recording Manual*.

4.3 The archive and artefacts from the evaluation are currently held by CA at their offices in Andover. Subject to the agreement of the legal landowner the archive will be deposited with East Grinstead Museum. A summary of information from this project, set out within Appendix B, will be entered onto the OASIS online database of archaeological projects in Britain.

## 5. RESULTS (FIGURES 2-4)

5.1 No new features or deposits of archaeological interest were observed during groundworks, and no artefact material pre-dating the modern period was recovered.

## 6. DISCUSSION

6.1 Despite the archaeological potential of the application area (see archaeological background above), the watching brief identified no new archaeological remains within the area of observed groundworks.

6.2 The infilled mine pits identified and investigated during the current phase of groundworks show a continuation of the extraction activity recorded throughout the Phase 2 Extraction areas.

6.3 The results of the fieldwork suggest that the infilled mine pits are likely to represent a mixture of both clay extraction and the probable medieval iron ore extraction activity identified in previous phases of archaeological recording.

## 7. CA PROJECT TEAM

Fieldwork was undertaken by Sam Wilson who also wrote the report. The illustrations were prepared by Tom Brown. The archive has been compiled by Sam Wilson, and prepared for deposition by Hazel O'Neill. The project was managed for CA by Ray Kennedy.

## 8. REFERENCES

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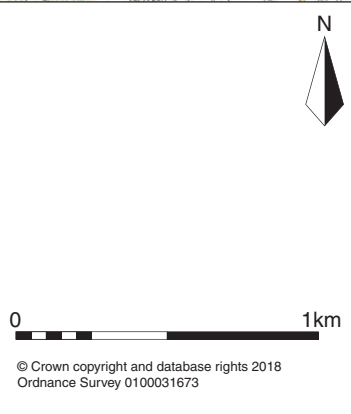
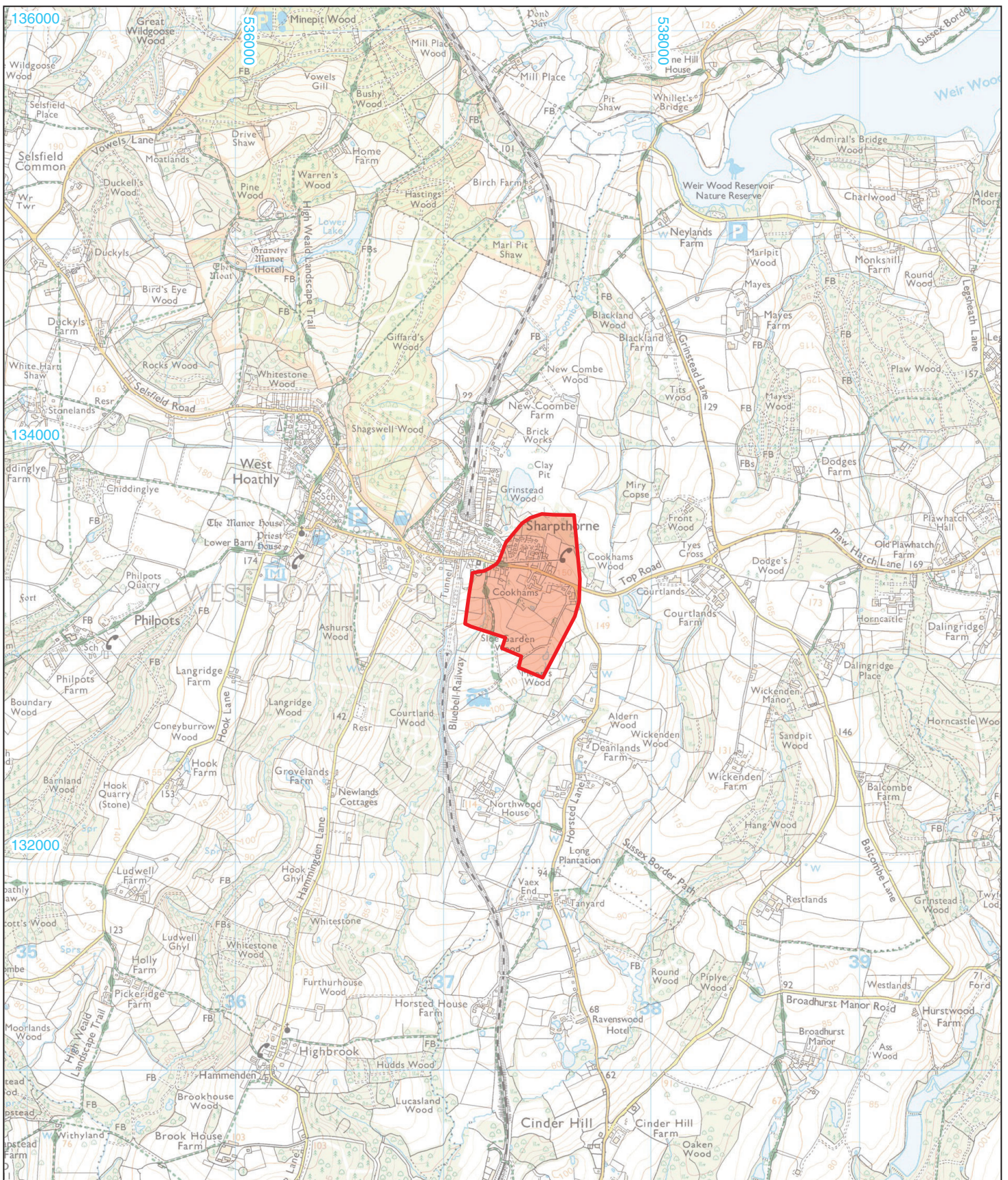
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Worssam, B. and Swift, G. 1987 'Minepits at West Hoathly Brickworks, Sharpthorne, Sussex', Wealdon Iron 7, 3–15 (Bulletin of the Wealden Iron Research Group)



## APPENDIX A: OASIS REPORT FORM

<b>PROJECT DETAILS</b>		
Project Name	West Hoathley Brickworks Phase 2 (Part 13), Sharpthorne, West Sussex	
Short description	<p>An archaeological watching brief was undertaken by Cotswold Archaeology as part of the latest phase of works associated with the extension of the clay quarry at West Hoathly Brickworks, Sharpthorne, West Sussex. The work formed part of the Phase 2 (Part 13) Extraction and followed on from archaeological work undertaken during the Phase 2 Extraction (Parts 1–12).</p> <p>An archaeologist was present during the extraction phase on mine pits that had been identified during previous phase of works, Phase 2 (Part 8 &amp; 9). All were similar to those identified previously on the site and are likely to have been the result of medieval iron ore and/or clay extraction.</p>	
Project dates	6-10, 13-17, 20-24, 28-31 August, 3-4 September 2018	
Project type	Watching Brief	
Previous work	Watching Brief (CA 2004a, 2004b, 2006, 2007a, 2007b, 2010, 2012, 2013, 2014, 2015, 2016, 2017)	
Future work	Unknown	
<b>PROJECT LOCATION</b>		
Site Location	West Hoathley Brickworks, Sharpthorne, West Sussex	
Study area (M <sup>2</sup> /ha)		
Site co-ordinates	537630 132860	
<b>PROJECT CREATORS</b>		
Name of organisation	Cotswold Archaeology	
Project Brief originator	WSCCEEPS	
Project Design (WSI) originator	Cotswold Archaeology	
Project Manager	Ray Kennedy	
Project Supervisor	Sam Wilson	
<b>MONUMENT TYPE</b>	None	
<b>SIGNIFICANT FINDS</b>	None	
<b>PROJECT ARCHIVES</b>		
	Intended final location of archive (museum/Accession no.)	Content (e.g. pottery, animal bone etc)
Physical	East Grinstead Museum	
Paper	East Grinstead Museum	Context sheets, matrices
Digital	East Grinstead Museum	Database, digital photos
<b>BIBLIOGRAPHY</b>		
CA (Cotswold Archaeology) 2018 <i>West Hoathley Brickworks Phase 2 (13), Sharpthorne, West Sussex: Archaeological Watching Brief</i> . CA typescript report <b>18482</b>		



**Cotswold Archaeology**

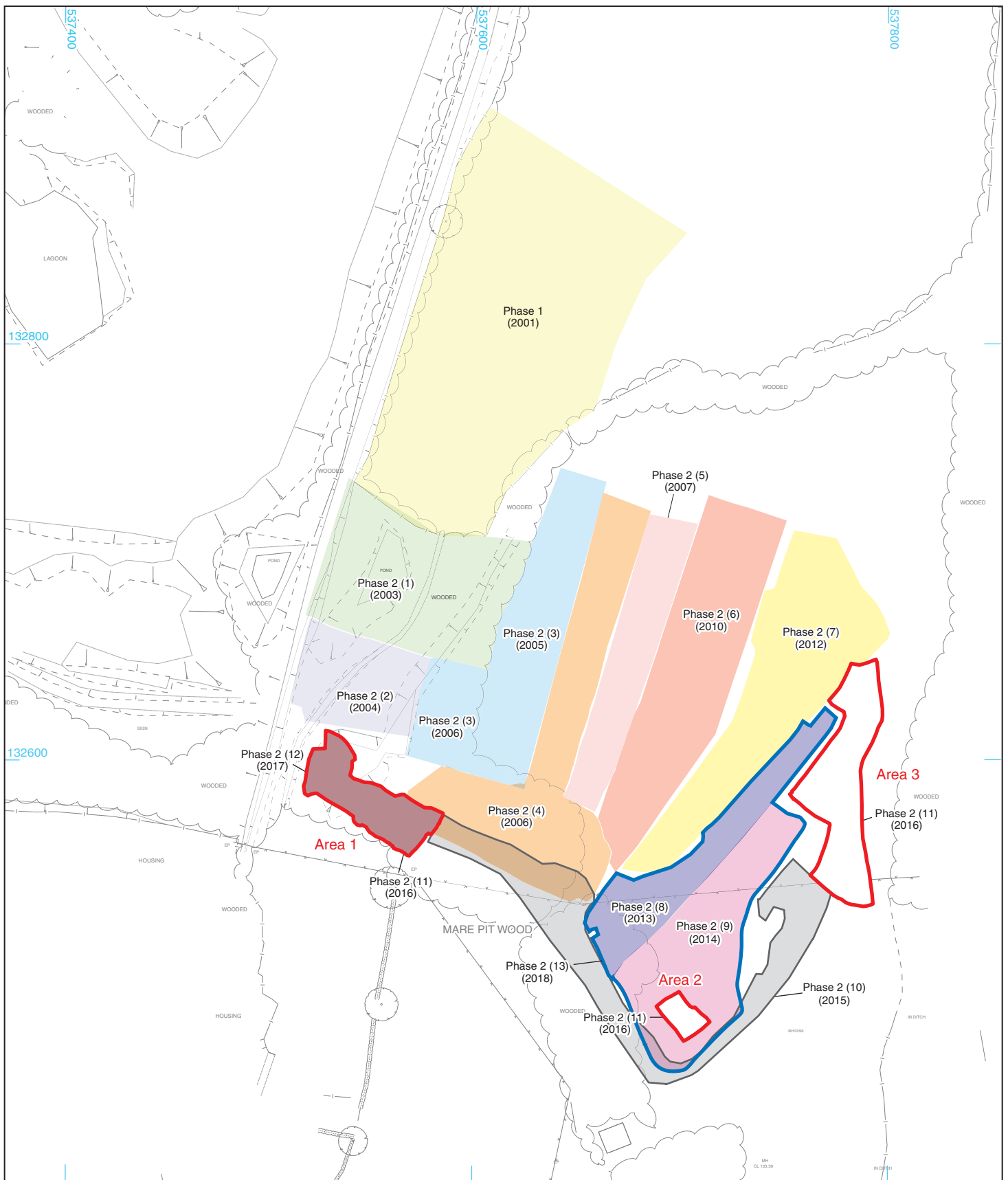
Andover 01264 347630  
 Cirencester 01285 771022  
 Exeter 01392 826185  
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[www.cotswoldarchaeology.co.uk](http://www.cotswoldarchaeology.co.uk)  
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**PROJECT TITLE**  
 West Hoathly Brickworks, Phase 2  
 (Part 13), Sharpthorne, West Sussex

**FIGURE TITLE**  
 Site location plan

<b>DRAWN BY</b>	<b>TB</b>	<b>PROJECT NO.</b>	<b>2151</b>	<b>FIGURE NO.</b>
<b>CHECKED BY</b>	<b>DJB</b>	<b>DATE</b>	<b>26.09.18</b>	
<b>APPROVED BY</b>	<b>RK</b>	<b>SCALE@A4</b>	<b>1:25,000</b>	<b>1</b>

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 Ordnance Survey 0100031673



 Phase 2 (13)



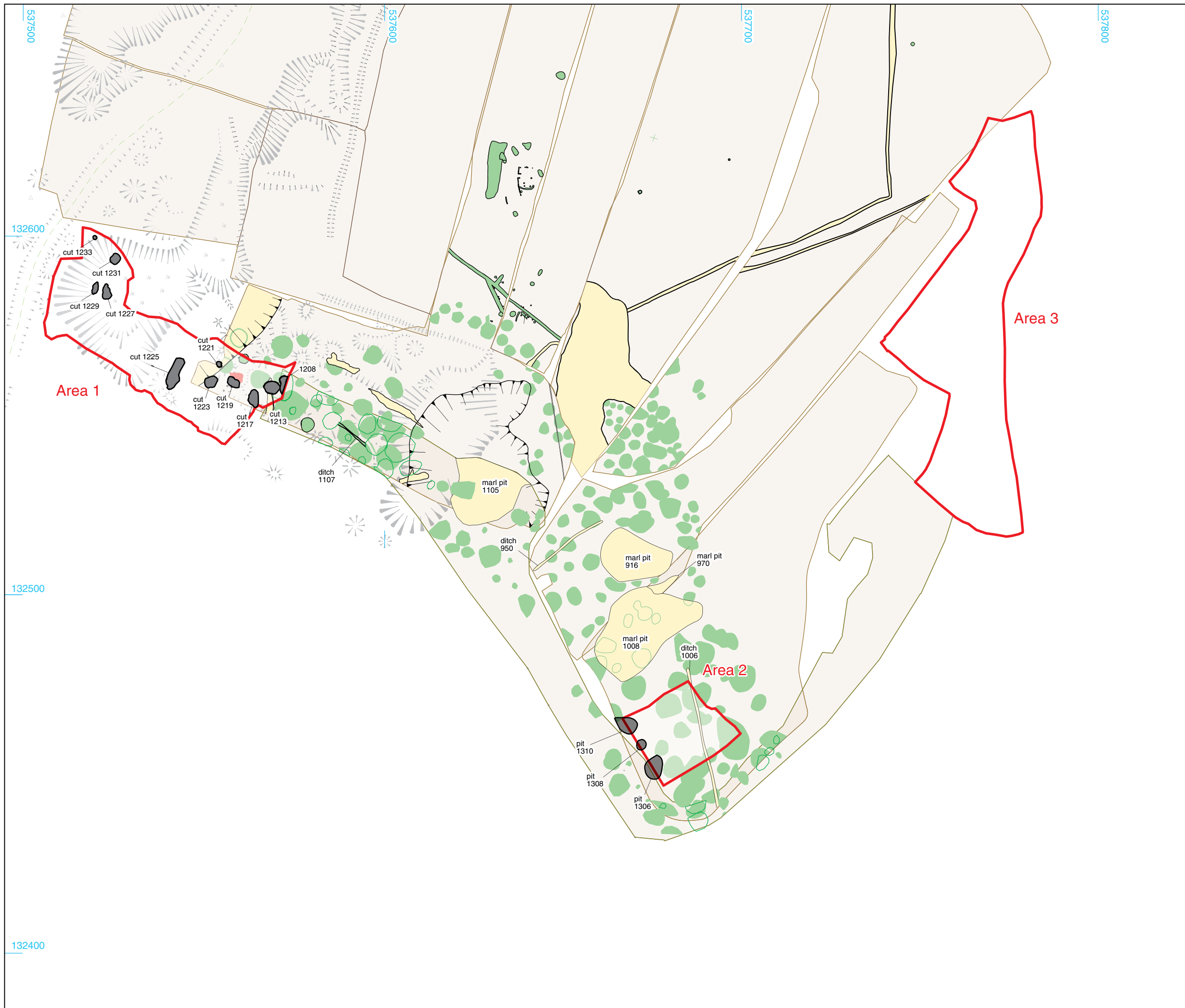
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**PROJECT TITLE**  
 West Hoathly Brickworks, Phase 2  
 (Part 13), Sharpthorne, West Sussex

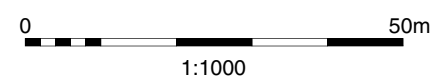
**FIGURE TITLE**  
 Previous works (2018 version)

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CHECKED BY	DJB	DATE	26/09/2018	
APPROVED BY	RK	SCALE@A4	1:2,500	<b>2</b>





- Phase 2 (12)
- previous phase
- archaeological feature
- tree-throw
- medieval feature
- medieval minepit
- post-medieval
- ✱ earthwork survey (CA 2000; 2001a)



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**PROJECT TITLE**  
 West Hoathly Brickworks, Phase 2 (Part 13), Sharpthorne, West Sussex  
**FIGURE TITLE**  
 Site plan showing archaeological features

<small>DRAWN BY</small> AO/CP	<small>PROJECT NO.</small> 2151	<small>FIGURE NO.</small>
<small>CHECKED BY</small> DJB	<small>DATE</small> 26/09/2017	<b>3</b>
<small>APPROVED BY</small> RK	<small>SCALE@A4</small> 1:1,000 & 1:600	

537500  
 537600  
 537700  
 537800  
 132600  
 132500  
 132400





Working shot (1m scale)



Working shot (1m scale)



Working shot



Working shot

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