Archaeology, Excavation & Surveys.

24 Stowupland Street STOWMARKET SUFFOLK, IP14 1EL

An Archaeological Trenched Evaluation



Report No. AES/2014/6

24 Stowupland Street STOWMARKET, SUFFOLK, IP14 1EL

AN ARCHAEOLOGICAL TRENCHED EVALUATION

Dawn Keen BA MA (Arch)

With Contributions by

Paul Blinkhorn Valerie Fryer

September 2014

Site Code: **SKT067** TL 050 588

Report No. AES/2014/10 Event No: ESF 22746 Oasis id: archaeol15-162135

Checked by: S. Bray

© 2014. The material contained herein is and remains the sole property of Archaeology, Excavation & Surveys and is not for publication to third parties without prior consent. Whilst every effort has been made to provide detailed and accurate information, Archaeology, Excavation and Surveys cannot be held liable for errors or inaccuracies herein contained.

Non-technical Summary

Archaeology, Excavation and Surveys completed an archaeological trenched evaluation between the 2nd April 2014 to 11th April 2014 on approximately 0.18h hectares of former industrial land in the centre of Stowmarket.

Five trenches were positioned across the site representing a 5% sample of the proposed development area (PDA). A further trench (TP 1) was started adjacent and parallel to the River Gipping, however due to the close proximity of the river, depth of trench and unsafe soil conditions this was abandoned and repositioned further to the north west.

Alluvial deposits were found in all the trenches representing the location of the site on the flood plains of the River Gipping. These deposits were on average 1.5m to 2m in depth and consisted of dark organic silts.

Archaeological features of significance were found in three of the five trenches.

In trench 2, a 15th century kiln was recorded. Environmental evidence suggests that it was regularly used, possibly for corn drying.

In trench 3, a stake line consisting of twelve stakes was revealed, lying beneath modern demolition and malt house flooring.

In trenches 4 and 5 the foundations and floor of a 19^{th} century malt house were discovered, the floor in trench 4 sealing large sherds of a dripping dish dating to the 15^{th} to 16^{th} century (figures 14 and 15).

Ordnance survey maps from 1886 to 1927 show the presence of a tramline on the site, remnants of which survive outside of the site on the north western perimeter (figure 16).

CONTENTS

Non-teo	chnical sum	mary				
1.0	Introductio	n	1			
2.0	Complianc	e	1			
3.0	Geology a	nd Topography	1			
4.0	Aims and		1			
5.0	Methodolo		2			
6.0		gical and Historical Background	2			
7.0	Archive		3			
8.0	Results		4			
	8.1 Ov	Overview of results				
	8.	1.1 Results Trench 1	5			
	8.	1.2 Results Trench 2	5			
	8.	1.3 Results Trench 3	6			
	8.	1.4 Results Trench 4	6			
	8.	1.5 Results Trench 5	7			
	8.	1.6 Testpit 1	7			
	8.2 M	etal detectorist survey	7			
9.0	Discussior	1	7			
10.0	Conclusions					
Acknov	vledgments		10			
Bibliog	raphy		11			

SUPPORTING ILLUSTRATIONS

APPENDICES

- APPENDIX 1: Site location
- **APPENDIX 2: Site Photographs**
- **APPENDIX 3: Cartographic Sources**
- APPENDIX 4: Archive Qualification (Site Code: SKT067)
- APPENDIX 5: Context summary
- APPENDIX 6: Photographic Register
- APPENDIX 7: SPECIALIST REPORTS
 - Pottery Paul Blinkhorm
 - Environmental Val Fryer
- APPENDIX 8: Archaeological Brief
- APPENDIX 9: Oasis Form

FIGURES

- Figure 1: Site and trench location plans for 24 Stowupland Street, Stowmarket
- Figure 2: North east facing view of Kiln F17 in Trench 2
- Figure 3: South east facing view of Kiln F17 in Trench 2
- Figure 4: North west facing plan of Trench 2
- Figure 5: South east facing view of Trench 2 showing kiln rake off
- Figure 6: South east facing section of Trench 2
- Figure 7: South west facing section of Trench 3
- Figure 8: South west facing section of Trench 3
- Figure 9: South west facing view of Stake line F018 in Trench 3
- Figure 10: Plan of Stake line F018 in Trench 3
- Figure 11: South west facing view of Trench 4
- Figure 12: South east facing view of Trench 4
- Figure 13: South west facing view of Trench 4
- Figure 14: Fifteenth century dripping dish sherd, trench 4, context 44
- Figure 15: Makers mark (W) nineteenth century malthouse tile underside, trench 4, F26
- Figure 16: Tramline remnants looking south east towards PDA
- Figure 17: Historic environment data land off Brickhills, Willingham
- Figure 18: 1886 ordnance survey map 1:2500, with tithe map information superimposed
- Figure 19: 1904 ordnance survey map 1:2500
- Figure 20: 1927 ordnance survey map 1:2500
- Figure 21: 1968 ordnance survey map 1:2500
- Figure 22: 1975-1981 ordnance survey map 1:2500
- Figure 23: 1991 ordnance survey map 1:2500

1.0 Introduction

An archaeological evaluation was carried out at 24 Stowupland Street, Stowmarket by Archaeology, Excavation and Surveys (AES) from 2nd April 2014 to 11th April 2014 inclusive. The medieval town of Stowmarket is located in the county of Suffolk. The development site for four storey building for flats and associated parking areas is of approximately 0.18ha in area and located close to the centre of the town on the northern fringe of the historic core and c.110m west of Stowmarket station. The site is centred on national grid reference TL 050 588. The site is located within an urban area of mixed residential and business, bordered by the River Gipping to the east and a carpark and modern office block to the south (see figure 1).

A 5% sample of the site, consisting of five 10m by 1.8m trenches, was excavated by 13 tonne excavator. This work followed the Written Scheme of Investigation produced by AES (October 2013) and approved by Abby Antrobus Archaeological Officer of Suffolk County Council's Conservation Team Archaeological Service (SCCAS/CT). The project was commissioned by Mr Steve Nugent, of Cocksedge Building Contractors, in advance of development and in response to a Project Brief by Abby Antrobus of SCCAS/CT (Appendix 8).

The proposed development lies on land with potential for archaeological remains and the Local Planning Authority (LPA) has been advised that any planning consent should be conditional upon an agreed programme of archaeological investigation before any development takes place.

2.0 Compliance

When completing the work, Archaeology, Excavation and Surveys (AES) will adhere to the requirements established by SCCAS/CT, and their standard guidelines in 'Requirements for Trenched Archaeological Evaluation 2011 Ver 1.2, and those of the Institute of Field Archaeologists (IFA), Standard and Guidance for Archaeological Field Evaluation, (IFA. updated 2013)

3.0 **Geology and Topography**

The site is located on the western bank of the River Gipping at OD height of c.30m, on superficial alluvial deposits of clay, silt, sand and gravels, above Crag Group sands, and on the edge of the flood plain of the river (British Geological Survey Mapping (www.bgs.ac.uk/geoindex/geology.htm).

4.0 Aims and objectives

The aims of the evaluation were as follows:

- to enable the archaeological resource, both in quantity and extent, to be accurately quantified.
- to identify the date, approximate form and purpose of any archaeological deposits, together with its likely extent, localized depth and quality of preservation.
- to identify the potential for environmental deposits; due to its location on the banks of the River Gipping.
- to further elaborate on the manufacturing and industrial development of the town of Stowmarket.

- to enhance the understanding of Stowmarket through the examination of the date, form and character within its local, regional and national context.
- to produce a permanent record of the site in an archive that will be deposited with the SHER.

The aims were to be achieved using a combination of methodologies of a linear trenched evaluation and analysis of cartographic and historical sources. This report details the results of the investigation together with an assessment of the archaeological evidence discovered.

5.0 Methodology

The evaluation trenching represented a 5% sample of 0.18ha of a former industrial zone. This equated to 50m of linear trenching with each trench measuring 10m x 1.8m. A further trench (TP 1) was started adjacent and parallel to the River Gipping, however due to the close proximity of the river, depth of trench and unsafe soil conditions this was abandoned and repositioned.

Machining was carried out under constant archaeological supervision using a 13 tonne tracked 360° excavator with a 1.8m wide toothless ditching bucket.

The trenches were tied into the National Grid using a Leica 1200 GPS Smart Rover with RTK differential correction giving global positioning accuracy to within 2cm.

Spoil, exposed surfaces and features were scanned with a metal detector and hand collected finds were retained for inspection, other than those, which were obviously modern.

All archaeological features, deposits and layers were recorded using AES *pro forma* context sheets. Trench locations, plans and sections were recorded at appropriate scales and site photographs were taken of all trenches, profiles and any features using a Canon EOS 1100 SLR digital camera.

The work was completed in varied conditions from good, sunny and dry to stormy and wet. Ground water was encountered at a depth of approximately 2m below the tarmac level.

Prior to the fieldwork a site code (SKT067) was obtained from SCCAS/CT. This number was clearly marked on any documentation relating to the work and in any reports arising from the work.

6.0 Archaeological and historical background

The development site lies completely within the medieval town of Stowmarket on the banks of the River Gipping, close to Pickeral Bridge.

Evidence for prehistory has been recorded east of site, in the form of a water meadow or marshland, *SKT051*, it is possible that the site itself lay on marshland until the medieval period due to its location close to the river. Further evidence for prehistoric activity lies south and east of the site, recorded on the SHER under *SKT053*, *SKT058*.

There is at present no recorded evidence for Roman occupation on the site itself, however within a 1km radius some evidence has been recorded of Roman activity: *SKT2* coin; *SKT10* pottery; *SKT56* ditch with evidence of occupation; south of site and *SKT8* pottery.

No activity is recorded for the Anglo-Saxon period to date.

The site is located of the edge of the medieval town *SKT22*. Evidence for medieval activity in close proximity to site include; SKT14 (Stowupland St); *SKT23* Pickeral Bridge spanning River Gipping; *SKT32* former waterworks in Union Street, an evaluation revealed a series of C12-C14, later pits and pottery etc.

Post-medieval activity within and surrounding the development site is recorded as maltings and breweries. In the late 18C the River Gipping was made navigable. During the mid 19C the railway was constructed to the north of the development area. By the late 19C the site was occupied by a maltings with its own tramline with access to the railway fronting onto Stowupland Street to the north, the latter, is commented on in Jobson (1987). It was also noted that Stowmarket was a centre for hop growing, hops initially being introduced from the Artois in 1524 (Jobson, 1987). Stowmarket grew, during the 1850s, into a manufacturing town known notably for gunpowder manufacture, this coincided with a growth in population which increased from 1,881 to 4,201 individuals as noted in 1801 and 1901 census (VCH, 1911, p691).

7.0 Archive

A total of 82 contexts were excavated and recorded, and artefacts including: pottery; animal bone; glass; oyster shell; fe nails and ceramic building material were recovered and catalogued. All documentary records and accompanying artefacts have been assembled into a catalogued archive in line with MoRPHE (2009) and are currently being stored at the AES offices, until deposition with either Suffolk Archaeological services store or a designated Suffolk museum.

8.0 Results

Overview of results

The results of this evaluation have been portrayed on a trench by trench basis, and include detailed information on all features and deposits which appertain to that trench. Deposit information, which applies to all trenches has only been described once.

The site makeup over the PDA was found to consist of leveling layers of c.1 - 1.5m in depth, sealing the preserved archaeology and also of alluvial deposits of between 1m and 1.5m in depth possibly relating to episodes of flooding of the River Gipping. Context numbers referring to these layers are as follows:

Leveling layers: Trench 1 (1 - 3), Trench 2 (30 - 32), (58 - 59), (66 - 67); Trench 3 (68 - 70), (73 - 74); Trench 4 (38 -41). **Alluvial deposits**: Trench 1, (4 - 8), Trench 2, (61 - 65), Trench 3, (22 - 24), (75 - 76), Trench 4 (27 - 28 & 44).

The leveling or demolition layers varied little in composition across the PDA, one dissimilarity noted was that trenches 1 and 2 contained layers of granulated chalk not found in trenches 3, 4 and 5. A sandy leveling layer *c*.40m in depth was also present in all trenches across the site. The alluvial layers were present in all trenches across the site. Lying beneath demolition and sandy layers, the alluvial deposits were comprised of grey green silty clays overlying black grey homogenous silt clays.

Bulk samples from the alluvial layers were processed for environmental analysis from which the presence of cereal grains, seeds of common weeds and wetland plants and tree/shrub macrofossils were recorded at a low to moderate density (Appendix 7, Fryer, 2014). Monolith samples were taken from these alluvial deposits but upon discussions with Abby Antrobus these were discarded.

Archaeological features and/or artefacts were found in four of the trenches as follows:-

Trench 1 revealed evidence for archaeological activity in the form of two sherds of Late Medieval Transitional ware, dating to the fifteenth century, found in layer (4).

Trench 2 revealed archaeological features of: a Kiln or oven F17 located in the south-western half of the trench. The oven fill (12) contained sherds of Late Medieval Transitional ware dating to the fifteenth century; a pit [11], fills (10) and (9), contained pottery sherds dating to the fifteenth and mid sixteenth century. These features were found overlaying the alluvial layers recorded across the site.

Archaeological features found in Trench 3 comprised of a clay field drain (21), and an east/west aligned a stake line F18 comprised of at least 12 wooden stakes. It is possible that the stakeline represents a phase of the wharf development.

In Trench 4 a single archaeological feature was uncovered, in the form of the tiled floor of a malt house, dating from cartographic evidence to the nineteenth century. The floor consisted of tiled ceramic flooring and mortar piling. Pottery sherds from a dripping dish of late medieval transitional ware dating to the fifteenth century were recovered from beneath the floor, layer (44).

Beyond the north western perimeter of the site, an archaeological feature in the form of the remains of tramlines were found in the passageway to Stowupland Street. It is possible these were part of the tram or rail network shown on the ordnance survey maps as leading across the PDA towards the entrance onto Stowupland Street (figures 16-18).

Results

8.1.1 Trench 1 was located towards the southern boundary of the site, at right angles to Stowupland Street and the site entrance, orientated east/west. The trench measured 10m in length and 1.8m in width and 2.5m in depth.

No archaeological features were found. Two sherds of Late Medieval Transitional ware dating to the fifteenth century were found within an alluvial layer (4) (Blinkhorn, 2014, appendix 7).

Environmental analysis on samples <1> to <5>, taken from layers (4) to (8), revealed the presence of cereal grains, seeds of common weeds and wetland plants and tree/shrub macrofossils. Charcoal/charred wood fragments were also present in all samples. Severe root penetration was recorded in layer (8) and shells of marsh/freshwater slum species in layer (5) (Fryer, 2014, appendix 7).

8.1.2 Trench 2 (figures 3-6) was located on the western boundary of the site, at right angles to Stowupland Street orientated east/west. The trench measured 10m in length and 1.8m in width and 2.80m in depth.

Archaeological features revealed consisted of a kiln F17 and a pit [11].

The base of a kiln F17, [13], was found at western end of the trench. It was circular in plan with a flue on eastern side, 2.24m in diameter and 0.40m in depth, extending slightly beneath the northern trench edge.

The remains of the kiln sides survived in the form of a single layer of reddish orange clay bricks 0.12m (w) x 0.30m (l) x 0.10m deep (14).

The oven fill (12) was found to consist of a compact light-mid orange/red slightly silty clay with frequent small to medium lumps of fired clay, from which thirteen sherds of Late Medieval Transitional ware of fifteenth century date were recovered (Blinkhorn, 2014, appendix 7). Primary fills of the kiln and flue (15 & 16) consisting of a black silty charcoal, represented the residues of firing.

On the eastern side of the kiln, extending from the flue a thick, black silty charcoal layer (29), 2.04m in length and 0.3m thick represented the regular cleaning out of the kiln.

Pit [11] was rectangular in plan, 0.56m wide x 0.94m in length and c.0.92m in depth, with vertical sides and a flat base. The pit contained two fills, (09) and (10).

Fill (09) consisted of a mid to dark grey silty clay with occasional small chalk fragments and angular flints, and two sherds of Glazed Red Earthenware of mid sixteenth century date (Blinkhorn, 2014, appendix 7).

The primary fill (10) consisted of a very dark brown silty clay with occasional small angular stones and two sherds of Late Medieval Transitional ware of fifteenth century date (Blinkhorn, 2014, appendix 7).

The Kiln and pit overlay the alluvial layers recorded across the site.

Environmental analysis from samples <15> and <16> from the fill (13) of oven F17, revealed the presence of fuel residues including fragments of charcoal/charred wood and pieces of coal and of a particularly high density in sample <21> layer (29) (Fryer, 2014, appendix 7).

8.1.3 Trench 3 (figures 7 - 10) was located in the middle of the site parallel to Stowupland Street orientated north-west to south-east. The trench measured 10m in length and 1.8m in width and 2.80m in depth.

Archaeological features revealed consisted of a stake line F18 and a field drain (21).

The stake line F18 was comprised of at least 12 wooden stakes viewed in plan across the width of the trench, east-west in orientation. Individual stakes measured at least c.1.50m in length and c.0.15m in diameter.

The field drain F21 was found within the base of cut [19], fill (20). No separate discernable cut was identified and it is possible that the two are contemporary. Oriented east-west and extending beyond the trench edges of trench 3, towards the River Gipping and Stowupland Street. It is made of clay with a diameter of 0.15m.

No dateable finds other than the field drain which dates to 19th century were recovered.

Environmental analysis on samples <6> to <8>, taken from layers (7) to (8), (22) to (24), revealed the presence of cereal grains, seeds of common weeds and wetland plants and tree/shrub macrofossils. Charcoal/charred wood fragments were also present in all but sample <8>, layer (24) and shells of marsh/freshwater slum species present within sample <6> layer (22) (Fryer, 2014, appendix 7).

8.1.4 Trench 4 (figures 11-13) was located on the north-west boundary of the site, parallel to Stowupland Street and orientated approximately north-west to south-east. The trench measured 10m in length and 1.8m in width and c 2.36m in depth.

A single archaeological feature was revealed, that of the remains of a malt house in the form of flooring and foundations.

The remains of the malt house floor F26 covered an area >4.8 wide x >10m in length and 0.4m in depth. The flooring was made up of orangey red terracotta tiles. The tiles were of two sizes, the majority being 0.30m x 0.30m x 0.04m, and on the entrance $0.20m \times 0.20m \times 0.04m$.

The tiles had been extremely well laid using a 'dot & dab' technique adhering the tiles to a compact lime based foundation (42), which was found to be 0.18m thick.

Within the structure of the tiled floor, three mortar pile foundations were revealed, [45, 48, 54]. The mortar pile foundations formed a linear north/south alignment 2.3m apart.

Each of these foundations is likely to represent structural elements providing support for the roof or secondary floors of the malt house.

These features were all similar in character comprising of a compact mid white stony mortar 0.7m in width and 1m in depth. On the tops of two of the foundations [46 & 54] a single course of brickwork was recorded.

A large sherd of Late Medieval Transitional Ware was recovered from layer (44) directly beneath the malt house floor. This has been identified as a fifteenth century dripping dish (Appendix 8).

Environmental analysis on samples <17> to <20>, taken from layers (27) to (28), revealed the presence of cereal grains, seeds of common weeds and wetland plants and tree/shrub macrofossils. Charcoal/charred wood fragments were present in all samples. Severe post-depositional root penetration was also recorded from sample <17> layer (27) (Fryer, 2014, appendix 7).

8.1.5 Trench 5 was located on the north eastern boundary of the site, parallel to the River Gipping orientated approximately north-west to south-east. The trench measured 10m in length and 1.8m in width and 2.80m in depth.

No archaeological features or finds were recovered.

8.1.6 Testpit 1 was located close to the north eastern boundary wall of the PDA. However due to the close proximity of the river, depth of trench and unsafe soil conditions this was abandoned and repositioned further to the north west.

8.2 Metal Detectorist Survey

Excavated trench bases and spoil heaps were scanned by an experienced metal detectorist. No finds or artefacts were recovered.

9.0 Discussion

Discussion point 1: The existence and extent of a flood plain for the River Gipping

It was possible that the furthermost point of a flood plain of the River Gipping extended towards the entrance of the PDA and beyond. Evidence to support this was discovered by the presence of alluvial silts in found all trenches. However, the extent to which any flooding of the River Gipping can be described as a flood plain has been partially refuted by the further evidence provided by environmental analysis, which states that there was a low density of waterlogged wetland plants and a reasonable density of coarse scrubby grassland plants amongst the samples taken from trenches 1, 3 and 4 (Fryer, 2014).

A stake line F18 in trench 3, driven into the alluvial silts, at a depth of *c*.2.80m, representing initial silting above natural sands and gravels, also gives rise to evidence that the ground was not extensively waterlogged in antiquity. However, the insertion of a field drain at a depth of 2.42m, indicates that waterlogging must have been significant enough to warrant the presence of the drain at the location of trench 3. It is of course possible that other field drains were present over the PDA not included in this survey. The presence of the drain also provides further evidence that the draining of the ground gives rise to some degree of activity over the area, whether animal or human.

Discussion point 2: PDA activity during antiquity

Using the archaeological evidence to date the stratigraphy of the site, it has been possible to provide some answers regarding the time in antiquity that the PDA was active. No evidence for activity is provided until the fifteenth century by the presence of LMT ware in trenches 2 and 4. A few sherds of mid sixteenth century GRE ware found within a pit in trench 2, provided evidence for sixteenth century activity, then nothing of any substance until the building of the Malt Houses and works railway during the nineteenth century. The building of modern general works units followed a subsequent demolition of the Malt Houses in the twentieth century, evident by the demolition and leveling layers across the PDA. No evidence for activity to date therefore was discovered from the mid sixteenth century to the mid to late nineteenth century.

10.0 Conclusions

In conclusion the evaluation achieved the aims and objectives as set out in the SHET brief.

The evaluation was appropriate to the nature of the development. Weather conditions were generally favourable, but with occasional episodes of inclement weather.

Water levels were hit at depth of *c*.2.5m

The value and significance of the archaeology as can be seen from the results and subsequent discussion, is that it was possible to identify the date, form and purpose of the archaeological deposits discovered together with its likely extent, localized depth and quality of preservation.

Past land uses impacted to a great extent on the archaeology, in particular that of the nineteenth century Malt Houses. Evidence for which survive as tiled flooring and foundations. Remnants of charcoal and vitreous material were also noted possibly relating to Malt Houses use and/or the tramlines.

The kiln however was relatively well preserved as it has lain underneath the access road to the works.

The layers appertaining to the nineteenth century and earlier had masked the presence of alluvial deposits, these were revealed during the archaeological investigation. With the presence of alluvial silts the potential for the survival of environmental evidence was high, a series of samples were therefore taken and the results portrayed on a trench by trench basis.

Environmental analysis proved useful in that the results gave an indication that 'during the medieval and post-medieval periods, certain areas adjacent to the river in Stowmarket, were almost certainly peripheral to any main focus of settlement activity and were covered with coarse, scrubby grassland. Although poorly maintained, such areas were probably utilised for activities, which would have been dangerous or unpleasant within a confined proto-urban setting' (Fryer, 2014), the latter supports the use of the site as a Malt House and rail yard, and in the twentieth century as a site of works.

Further understanding of the town in its standing on the banks on the River Gipping, has been gained from evidence for the existence and extent of its flood plain (see

discussion point 1). Evidence in the form of a stake line and clay drain in trench 3 and environmental evidence that the site lay over scrubby grassland with intermittent flooding, shows that the river bank at that point was possibly firm enough to have allowed footfall whether animal or human. The intermittent flooding of the river also extended at least as far as the entrance to the site and Stowupland Street as shown through the presence of river silts in trenches 1 to 4 (figures 3 to 13).

The latter occurring prior to the construction of the Gipping Navigation channel in the late 18th century when Stowmarket became a centre for mercantile activity.

From the archaeology recovered, the only archaeological find to be considered for conservation was that of the kiln, which was preserved *in situ*. This was achieved by covering the remains with terram and a thick, 0.3m, layer of sand.

The archaeology found at the Stowupland site extends the archaeological and historical knowledge of its use and activity during antiquity, already recorded outside of the area. The presence of sixteenth century pottery sherds within the kiln F17 in trench 2, provide further evidence for activity in line with the sixteenth century date of the Pickeral Bridge (SKT023). The Malt House foundations in trenches 4 and 5 provided further evidence for the dearth of Malt Houses present along the banks of the River Gipping and on the former Waterworks Site, Union Street (SKT032). Overall, the site has evidence for use and activity up to the sixteenth century and then from the nineteenth century onwards (see discussion point 2). The environmental analysis provided evidence that the site overlay an intermittent river flood plain of the River Gipping made up of scrubby grassland in comparison to the palaeo-environmental survey of the land off Station Road East lying on the far banks of the River Gipping, which was concluded to have been a water meadow (SKT051).

From the archaeology discovered in the form of the nineteenth century Malt Houses and the remains of rail/tramlines, it has been possible to further elaborate on the manufacturing and industrial development of the town of Stowmarket. Further contribution has been made to the industrial history of the site with the discovery of the remains of the Malt Houses depicted cartographically (figures 16 to 18) as well as the remains of a tramway in the passageway between the site and Stowupland Street. Dating the demise of the malt houses and rail/tram lines as early twentieth century has been tentatively possible as the remains are not evident cartographically after 1927.

Acknowledgements

Archaeology, Excavation & Surveys would like to thank Steve Nugent of Cocksedge Builders Ltd for commissioning the survey. Thanks also to Abby Antrobus, Archaeology Officer Archaeologist of the Conservation Team, Suffolk County Council in providing the initial Project Brief and for commenting on the Written Scheme of Investigation and final report. David Alexander, Site Manager for his support throughout the fieldwork and Mick for his on site assistance. Chris Montague for his help on site completing the Metal detecting survey and for excavating the kiln.

Thanks must go to Matt Lees of Pre-Construct Archaeology (Central) for assisting with fieldwork and surveying.

The site work was directed Dawn Keen, assisted by Simon Bray.

Bibliography

Brown N., & Glazebrook J., (eds.), 2000, *Research and Archaeology: A Framework for the Eastern Counties,* East Anglian Archaeology Occasional Papers 8

English Heritage (2006), *Management of Archaeological Projects in the Historic Environment* (MoRPHE).

Glazebrook J., (ed.) 1997 *Research and Archaeology*, *A Framework for the Eastern Counties*. East Anglian Archaeology Occasional Papers 3

Gurney, D, (2003), *Standards for field archaeology in the East of England,* East Anglian Archaeological, occasional papers 14 (EAA14)

IFA. 2003. *Standards for Field Archaeology in the East of England,* East Anglian Archaeology Occasional Papers 14

IFA (2008a), Standard and guidance for the collection, documentation, conservation and research or archaeological remains.

IFA (2013), Standard and guidance for archaeological field evaluations.

Jobson, A., An Illustrated History of Suffolk, Hale, London, 1987

Keen, D., (2013), '24 Stowupland Street, Stowmarket, Suffolk: A Written Scheme for Investigation' AES 2013.

Medlycott, M., & Brown N., (2008), *Revised East Anglian Archaeological Research Frameworks* <u>www.eaareports/algaoee</u>

Medlycott, M., (ed.), 2011, *Research and Archaeology revisited: a revised framework for the East of England*, ALGAO East of England Region, East Anglian Archaeology Occasional Papers 24.

Page, W., *The Victoria History of the Counties of England, Suffolk,* University of London, Vol. 1, 1911

SCCAS/CT (2008), Archive Guidelines.

SCCAS/CT (2011), Brief and Specification for a Trenched Evaluation at 24 Stowupland Street, Stowmarket, Suffolk

SCCAS/CT (2011), Requirements for a Trenched Archaeological Evaluation. Ver. 1.3.

SCCAS Report No, 2013/024, Craven J. A. *The Riverside Club, Stowupland Street, Stowmarket,* Archaeological desk-based assessment report, SCCAS March 2013

SCCAS/CT (2013), Suffolk Historic Environment Record

SUPPORTING ILLUSTRATIONS

APPENDIX 1: Site location

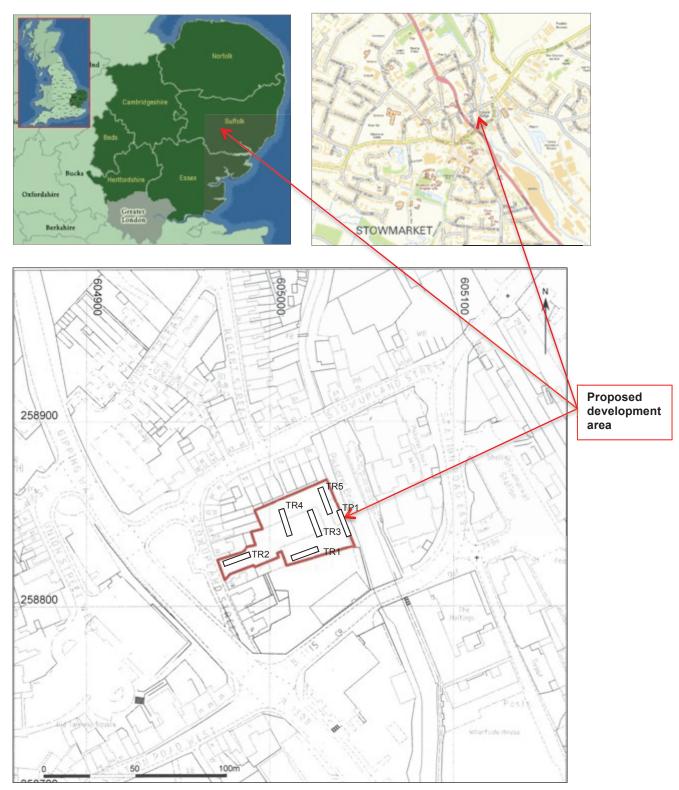


Figure 1: Site and trench location plans for 24 Stowupland Street, Stowmarket

© Crown Copyright All Rights Reserved Archaeology, Excavation & Surveys 100055549.

Riverside, 24 Stowupland Street Stowmarket

APPENDIX 2: Site photographs

Trench 2

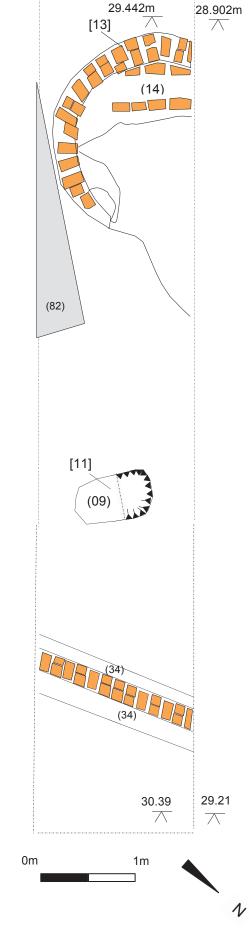


Figure 2: North east facing view of Kiln F17 in Trench 2



Figure 3: South east facing view of Kiln F17 in Trench 2

Figure 4: Plan of Trench 2





Kiln rake off

Base of Kiln F17

Figure 5: South east facing view of Trench 2 showing kiln rake off

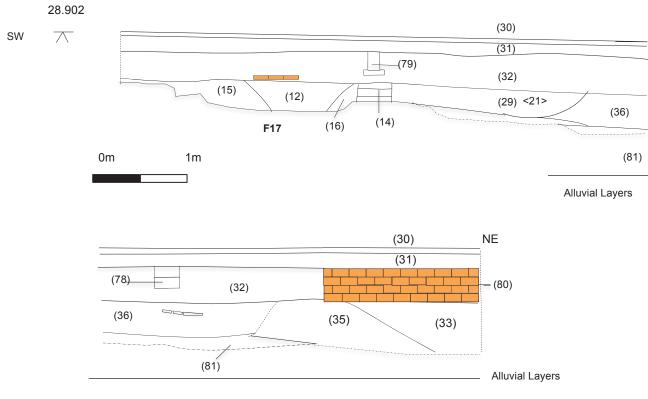


Figure 8: South east facing section of Trench 2

Trench 3



Figure 7: South west facing section of Trench 3 showing upper demolition layers and lower alluvial deposits.

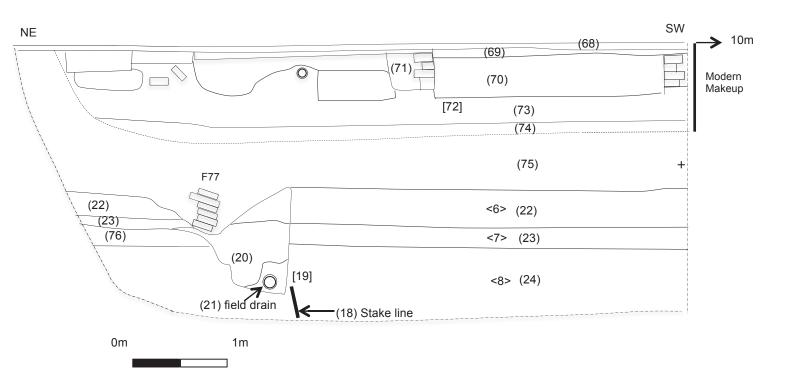


Figure 8: South west facing section of Trench 3



Figure 9: South west facing view of Stake line F18 in Trench 3

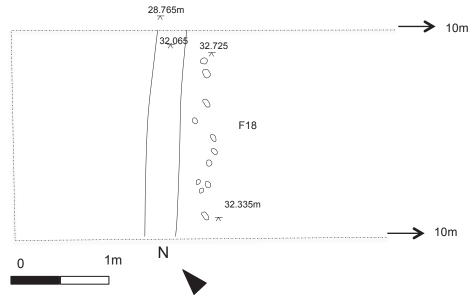


Figure 10: Plan of Stake line F18 in Trench 3

Trench 4



Figure 11: South west facing view of Trench 4



Figure 12: South east facing view of Trench 4

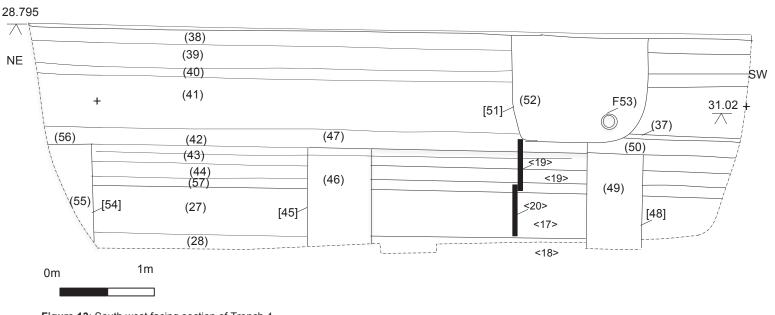


Figure 13: South west facing section of Trench 4

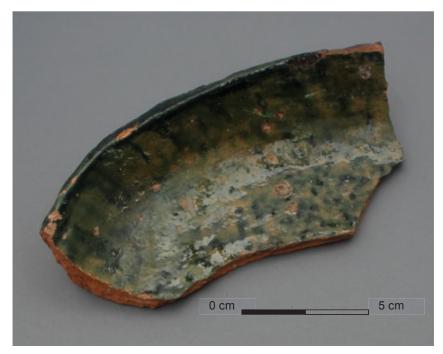


Figure 14: Fifteenth century dripping dish sherd, trench 4, context 44

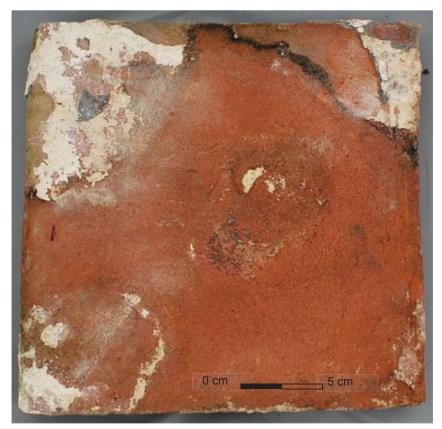
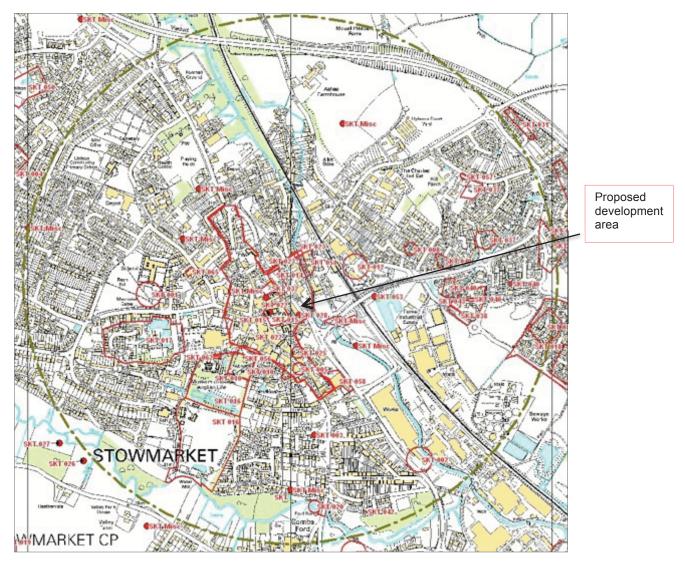


Figure 15: Makers mark (W) nineteenth century malthouse tile underside, trench 4, F26





Figure 16: Tramline remnants looking south east towards PDA



APPENDIX 3: Cartographic sources

© Crown copyright and database rights 2014 Ordnance Survey 100023205

Figure 17: : Historic environment data – land off Brickhills, Willingham

Riverside, 24 Stowupland Street Stowmarket

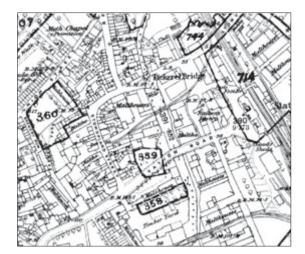


Figure 18: 1886 ordnance survey map 1:2500, with tithe map information superimposed

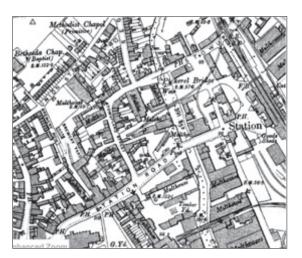


Figure 19: 1904 ordnance survey map 1:2500

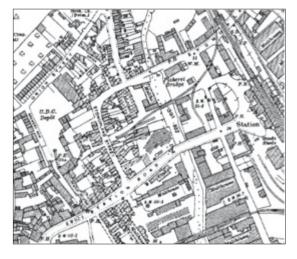


Figure 20: 1927 ordnance survey map 1:2500



Figure 21: 1968 ordnance survey map 1:2500



Figure 22: 1975-1981 ordnance survey map 1:2500

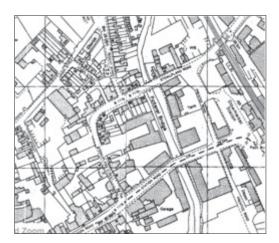


Figure 23: 1991 ordnance survey map 1:2500

APPENDIX 4: Archive qualification (Site Code: SKT067)

Recorded Contexts:	82 contexts
Digital Photographic Archive:	248 photographs
Drawn Plans Archive:	x A3 sheets at 1:50
Drawn Sections Archive:	x A3 sheets, 20 at 1:10

Level Diary Yes

GPS plot: Leica 1200 GPS Smart Rover with RTK differential correction giving global positioning accuracy to within 2cm

FINDS

Small Finds:

Bulk Finds: CBM.

Environmental Samples: Samples 1 to 23

Level Diary: See GPS Data

APPENDIX 5: Finds quantification

Fill no	Cut no	Layer no	Trench No	Туре	Weight (kg)	Date range
9	11		2	CBM	3258	
9	11		2	Animal bone	156	
9	11		2	Fe nail	8	
9	11		2	Glass	28	
10	11		2	CBM	793	
10	11		2	Oyster shell	11	
12	13		2	Animal bone	38	
12	13		2	CBM	147	
10	11		2	Animal bone	39	
10	11		2	Fe nail	9	
		4	1	Oyster shells		
		4	1	Animal bone		

2 1 Grey black orange sandy silt Layer 20" Made Ground 4 1 Md grey green silt Layer 20" Made Ground 6 1 Light grey green silt Alluvial layer 15" Century? 7 1 Md grey green orange silt Alluvial layer 100 8 1 Black grey silt Alluvial layer 110 9 2 Dark grey silt chalk Fili of [11] Md 16" Century 1111 2 Rectangular steep sided, concave base Cut of pit 15" Century 122 2 compact light-mid orange/red slightly silly clay Fili of klin/cven [13] 15" Century 131 2 Circular/Oval, concave sites & base Cut of pit 15" Century 14 2 Black slightly clayey sill, requent flecks of charcoal Ash lining of [13] 15" Century 152 Black slightly clayey sill, requent flecks of charcoal Fili of [13] 15" Century 154 Slack slightly clayey sill, requent flecks of charcoal Fili of [13] 20" Century 154 Slack slightly clayey sill, requent flecks of charcoal Fili of [14] 20" Century 154 Slack slightly clayes sill, requent flecks of charcoal Fili of [16] 20" Century 20	Cxt No.	Tr. No.	Description	Interpretation	Date
2 1 Grey black orange sandy silt Layer 20" Made Ground 4 1 Md grey green silt Layer 15" Century? 5 1 Dark homogenous silt Alluvial layer 15" Century? 6 1 Light grey green silt Alluvial layer 15" Century 7 1 Md grey green orange silt Alluvial layer 15" Century 9 2 Dark grey silt chalk Fill of [11] 15" Century 110 2 Rectangular steep sided, concave base Cut of pit 15" Century 12 2 compact light-mid orange/red slighty silty clay Fill of [13] 15" Century 13 2 Circular/Oxal, Concave sides & base Cut of pit 15" Century 15 2 Black slighty clayey silt, frequent flecks of charcoal Ash lining of [13] 15" Century 16 2 Black slighty clayey silt, frequent flecks of charcoal Ash lining of fill of [13] 16" Century 17 2 Black slighty clayey silt, frequent flecks of charcoal Ash lining of [13] 20" Century </td <td>1</td> <td>1</td> <td>Orange grey/black sandy gravel</td> <td>Layer</td> <td>20th Made Ground</td>	1	1	Orange grey/black sandy gravel	Layer	20 th Made Ground
4 1 Mid grey green silt Layer 15 th Century? 6 1 Light grey green silt Alluvial layer 7 1 Mid grey green orange silt Alluvial layer 8 1 Black grey silt chalk Fild of [11] Mid 16 th Century 111 2 Dark grey silt chalk Fild of [11] 15 th Century 12 2 compact light-mid cange/red slightly silty clay Fild of kin/sector 113] 15 th Century 131 2 cortrader O.Concove sides & base Cut of kin/sector 113] 15 th Century 14 2 Black slightly clayer silt, frequent flecks of charocal Aph Ining of [13] 15 th Century 15 2 Black slightly clayer silt, frequent flecks of charocal Feature Fild of [19] 20 th Century 16 3 Stake line Feature Fild of [19] 20 th Century 21 3 Idd oran Can' chard ania 20 th Century 21 3 Idd oran Can' chard ania 20 th Century	2	1		Layer	
5 1 Dark homogenous silt Altuvial layer 7 1 Mid grey green orange silt Altuvial layer 9 2 Dark grey brown silt clay Altuvial layer 9 2 Dark grey brown silt clay Fill of [11] Mid 6" Century 11 2 Rectangular steep sided, concave base Cut of pill 15" Century 112 2 compact light mid orange reds sightly silty clay Fill of [11] 16" Century 113 2 Circular/Oxal, Concave sides & base Cut of kindroven 15" Century 113 2 Circular/Oxal, Concave sides & base Cut of kindroven 15" Century 116 2 Black slightly clayey silt, frequent flecks of charcoal Fill of [13] 15" Century 116 2 Black slightly clayes silt, frequent flecks of charcoal Fill of [13] 15" Century 117 2 Kindroven Feature Cont of land drain 20" Century 119 3 Land drain in [19] Fill of [19] 20" Century 121 3 Mid orange brown silt clay Altuvial layer 20" Century 123 3 Mid orange brown silt clay Altuvial layer 20" Century 124 3 Black slightly clayer silt	3	1	Light grey granulated chalk	Layer	20 th Made Ground
6 1 Light grey green sitt Altuvial layer 8 1 Black grey sitt Altuvial layer 9 2 Dark grey sitt chalk Fill of [11] 16" Century 1111 2 Dark grey sitt chalk Fill of [11] 16" Century 12 Dark grey sitt chalk Fill of [11] 16" Century 111 2 compact light-mic orange/red slightly silly clay Fill of kin/oven 113] 16" Century 12 compact light-mic orange/red slightly silly clay Fill of kin/oven 113] 16" Century 13 2 Enclass forming base of kin wall Side kin bricks 16" Century 14 2 Black slightly clayes sill, frequent flexks of charcoal Fill of [13] 16" Century 16 2 Black slightly clayes sill, frequent flexks of charcoal Fill of [13] 16" Century 171 2 Kiln/oven Feature Fill of [19] 20" Century 181 3 Elack homogenous sill Altuvial layer 20" Century 213 Light mid olive brown firm silly clay Altuvial layer 20" Century 214 3 Black homogenous sill Altuvial layer 16" Century 223 Light mid toive brown firm silly clay Altuvial layer	4	1			15 th Century?
7 1 Mid grey green orange silt Alluvial layer 9 2 Dark grey silt chalk Fill of [11] Mid 16" Century 9 2 Dark grey silt chalk Fill of [11] Mid 7" Century 111 2 Rectangular steep sided. concave base Cut of pill 15" Century 112 2 compact lighthmid orange/red slightly silt/silt/silt Fill of fill 115" Century 113 2 Circular/Oval, Concave sides & base Cut of kin/oven 15" Century 114 2 Bicks slightly clayer silt, frequent flecks of charcoal Ash lining of [13] 15" Century 116 2 Black slightly clayer silt, frequent flecks of charcoal Fill of [13] 15" Century 117 2 Kinroven Feature Feature Feature 119 3 Land drain Cut of land drain 20" Century 22 3 Light mid olive brown firm silty clay Alluvial layer Inturial layer 23 3 Mid orange brown silty clay Alluvial layer Inturial layer 24 3 Black slightly clayer silt, frequent flecks of charcoal Ash linity of 119" Corentury 24 3 Black slightly clayer sisilt Alluvial layer 25 <td></td> <td></td> <td></td> <td></td> <td></td>					
8 1 Black grey silt chalk Alluvial layer Pill of [11] Mid 16" Century 10 2 Dark grey brown silt clay Fill of [11] 15" Century 111 2 Compact light-mid orange/red slightly silty clay Fill of Kinhoven [13] 15" Century 12 2 Compact light-mid orange/red slightly silty clay Fill of Kinhoven [13] 15" Century 14 2 Bricks forming base of kin wall Side kinh bricks 15" Century 15 2 Black slightly clayey silt, frequent flecks of charcoal Ash liming of [13] 15" Century 17 2 Kinkoven Feature 20" Century 181 3 Stake line Feature 20" Century 21 3 Light mid oive brown firm silty clay Alluvial layer 20" Century 22 3 Mid orange brown silty clay Alluvial layer 20" Century 22 3 Mid orange drown silty clay Alluvial layer 20" Century 23 Black klightly clayey silt, frequent flecks of charcoal Kin [13] rake off 15" Century </td <td></td> <td></td> <td></td> <td>Alluvial layer</td> <td></td>				Alluvial layer	
9 2 Dark grey silt chaik Fill of [11] Mid 76" Century 101 2 Rectangular steep aided, concave base Cut of pit 15" Century 111 2 Rectangular steep aided, concave base Cut of pit 15" Century 113 2 Circular/Oval, Concave aides & base Cut of kin/oven 15" Century 114 2 Bicks formig base of kin wall Side kinb bricks 15" Century 115 2 Biack slightly clayey sit, frequent flecks of charcoal Ash lining of [13] 15" Century 116 2 Kinoven Feature Feature 7" Century 20 3 Fill of [19] Drain 20" Century 21 3 Land drain Cut of land drain 20" Century 23 3 Mid orange brown silly clay Alluvial layer 7 22 3 Light mid olive brown firm silty clay Alluvial layer 7 24 3 Biack homogenous silt Feature 19" Century 25 5 Bick kin brom firm silty		1			
10 2 Dark grey brown sitt clay Fill of fill 11 15 [°] Century 111 2 compact light-mid orange/red slightly sitty clay Fill of kinkoven [13] 15 [°] Century 113 2 Circular/Oxal, Conceve sales & base Cut of kinkoven 15 [°] Century 114 2 Bicks slightly clayery sitt, frequent flecks of charcoal Ash lining of [13] 15 [°] Century 116 2 Black slightly clayery sitt, frequent flecks of charcoal Ash lining of [13] 15 [°] Century 117 2 Kinkoven Feature 20 [°] Century 119 3 Land drain in [19] 20 [°] Century 21 [°] Century 21 3 Light mid olive brown firm silty clay Alluvial layer 20 [°] Century 22 3 Mid orange brown silty clay Alluvial layer 20 [°] Century 23 3 Mid orange fred tiled floor Feature Undated 24 3 Black homogenous silt Alluvial layer 20 [°] Century 27 4 Compact silty clay Alluvial layer 20 [°] Century 28 4 Ught - mid olive brown firm silty clay			Black grey silt	Alluvial layer	
111 2 Rectangular steep aided, concave base Cut of pit 15 ⁺ Century 112 2 compact light-mid orange/red slighty sily clay Fill of kiloven 15 ⁺ Century 113 2 Circular/Oval, Concave sides & base Cut of kilnoven 15 ⁺ Century 15 2 Black slighty clayer silt, frequent flecks of charcoal Aki hining of [13] 15 ⁺ Century 16 2 Black slighty clayer silt, frequent flecks of charcoal Fill of [13] 15 ⁺ Century 17 2 Kinroven Feature 7 Century 20 3 Fill of [19] Drain 20 ⁺ Century 21 3 Land drain 19 ⁺ Y Alluvial layer 22 3 Light mid olive brown firm silty clay Alluvial layer 10 ⁺ Century 23 Mid orange brown silty clay Alluvial layer 19 ⁺ Century 24 3 Black slightly clayer silt, frequent flecks of charcoal Kiln (13] fiske off 15 ⁺ Century 25 5 Brick wall Feature 19 ⁺ Century 27 4 Compact silty clay Alluvial layer 10 ⁺ Cent					
12 2 compact light-mid orange/red sightly sity clay Fill of kin/oven [13] 15 th Century 14 2 Bricks forming base of kin wall Side kin bricks 15 th Century 15 2 Black slightly clayey sitt, frequent flecks of charcoal Ash lining of [13] 15 th Century 16 2 Black slightly clayey sitt, frequent flecks of charcoal Fill of [13] 16 th Century 17 2 Kinhoven Feature Cut of land drain 20 th Century 20 3 Fill of [19] Cut of land drain 20 th Century 21 3 Light mid olive brown firm slity clay Alluvial layer Compact slity flag 22 3 Mid orange brown slity clay Alluvial layer Undated 22 5 Brick wall Feature 10 th Century 23 4 Compact slity clay Alluvial layer 15 th Century 24 3 Black homogenous slit Alluvial layer 15 th Century 27 4 Compact slity clay Alluvial layer 15 th Century <	-				
113 2 Circular/Oval, Concave sides & base Cut of kiln/oven 15" Century 14 2 Bricks forming base of kin wall Side kiln bricks 15" Century 15 2 Black slightly clayey silt, frequent flecks of charcoal Ash lining of [13] 15" Century 16 2 Black slightly clayey silt, frequent flecks of charcoal Fill of [13] 16" Century 17 2 Kiln/oven Fill of [13] 16" Century 20 3 Fill of [14] 20" Century 21 3 Land drain in [19] Drain 20" Century 22 3 Light mid olive brown firm silty clay Alluvial layer 20" Century 23 3 Mid orange brown silty clay Alluvial layer 16" Century 24 3 Black homogenous sit Alluvial layer 10" Century 26 4 Square orange red likel floor Feature Undated 27 4 Compact silty clay Alluvial layer 20" Century 28 4 Light - mid olive brown firm sighty sandy silt Alluvial layer 20" Century 31 <td< td=""><td></td><td></td><td></td><td></td><td>15th Century</td></td<>					15 th Century
14 2 Bricks forming base of kin wall Side kin bricks 15" Century 15 2 Black slightly clayey silt, frequent flecks of charcoal Fill of [13] 15" Century 16 2 Black slightly clayey silt, frequent flecks of charcoal Fill of [13] 16" Century 17 2 Kilnoven Feature 20" Century 20 3 Fill of [19] 20" Century 21 3 Land drain in [19] Drain 20" Century 22 3 Mild orange brown silty clay Alluvial layer 20" Century 23 3 Black homogenous silt Alluvial layer 20" Century 24 3 Black kalphty claye silt, frequent flecks of charcoal Kiln [13] rake off 16" Century 24 3 Black slighty claye silt, frequent flecks of charcoal Kiln [13] rake off 15" Century 27 4 Compact silty clay Alluvial layer 20" Century 28 8 Black slighty claye silt, frequent flecks of charcoal Kiln [13] rake off 15" Century 30 2 Tarmac Access Road 20" Century 20" Century<					
15 2 Black slightly clayey silt, frequent flecks of charcoal Ash lining of [13] 15 th Century F17 2 Kiln/oven Feature Feature F18 3 Stake line Feature Feature 719 3 Land drain Cut of land drain 20 th Century 20 3 Fill of [19] Drain 20 th Century 21 3 Land drain in [19] Drain 20 th Century 22 3 Light mid olive brown firm silty clay Alluvial layer Compact silty clay 23 3 Mid orange brown silty clay Alluvial layer Compact silty clay Alluvial layer 24 3 Black homogenous silt Feature 19 th Century 27 4 Compact silty clay Alluvial layer 16 th Century 28 4 Light - mid brown firm silty clay Alluvial layer 16 th Century 21 Tarmac Century Alluvial layer 20 th Century 31 2 Light - mid olive brown sandy silt Alluvial layer 20 th Century 32 2 <td< td=""><td></td><td></td><td></td><td></td><td></td></td<>					
16 2 Black slightly clayey slit, frequent flecks of charcoal Fill of [13] [16" Century F18 3 Stake line Feature ************************************					15 th Century
F17 2 Kin/oven Feature [19] 3 Land drain Cut of land drain 20 th Century 20 3 Fill of [19] 20 th Century 20 th Century 21 3 Land drain in [19] Drain 20 th Century 22 3 Light mid olive brown firm silty clay Alluvial layer 2 th Century 23 3 Mid orange brown silty clay Alluvial layer 2 th Compact silty clay 24 3 Black homogenous silt Alluvial layer 1 th Century 27 4 Compact silty clay Alluvial layer 1 th Century 27 4 Compact silty clay Alluvial layer 1 th Century 28 4 Light - mid orwn firm silty clay Alluvial layer 1 th Century 20 2 Black slightly clayey silt, frequent flecks of charcoal Klin [13] rake off 1 th Century 30 2 Light - mid orwn sandy silt Alluvial layer 2 th Century 31 2 Light - mid orwn sandy silt Alluvial layer 2 th Century 33 2 Light - mid or			Black slightly clayey silt, frequent flecks of charcoal		15 th Century
F1B 3 Stake line Feature Feature 119] 3 Land drain Cut of land drain 20 ^m Century 20 3 Fill of [19] 20 ^m Century 21 3 Linght mid olive brown firm silty clay Alluvial layer 20 ^m Century 23 3 Mid orange brown silty clay Alluvial layer 20 ^m Century 23 3 Mid orange brown silty clay Alluvial layer 20 ^m Century 24 3 Black homogenous silt Alluvial layer 10 ^m Century 27 4 Compact silty clay Alluvial layer 10 ^m Century 28 4 Light- mid brown firm silty clay Alluvial layer 10 ^m Century 30 2 Tarmac Access Road 20 ^m Century 31 2 Modern rubble Layer 20 ^m Century 32 2 Light- mid olive brown sandy silt Alluvial layer 20 ^m Century 33 2 Light- mid olive brown sandy silt Alluvial layer 20 ^m Century 34 2 Light - mid olive brown sandy silt Alluvial layer 20 ^m Century 35 2 Light - mid olive brown sandy silt Alluvial layer 20 ^m Century 34<					15 th Century
[119] 3 Land drain Cut of land drain 20 ^h Century 20 3 Fill of [19] Fill of [19] 20 ^h Century 21 3 Land drain in [19] Drain 20 ^h Century 22 3 Light mid olive brown firm silty clay Alluvial layer 2 ^h 23 3 Mid orange brown silty clay Alluvial layer 2 ^h 24 3 Black homogenous silt Alluvial layer 1 ^h 726 4 Compact silty clay Alluvial layer 1 ^h 27 4 Compact silty clay Alluvial layer 1 ^h 28 4 Light - mid brown firm silty clay Alluvial layer 1 ^h 29 2 Black slightly clayes silt, frequent flecks of charcoal Kin [13] rake off 1 ^h 30 2 Light - mid olive brown sandy silt Layer 2 ^h 2 ^h 31 2 Light - mid olive brown sandy silt Alluvial layer 1 ^h 33 2 Light - mid olive brown sandy silt Alluvial layer 1 ^h 36 2 Light - mid olive brown sandy si					
20 3 Fill of (19) 20 ^m Century 21 3 Light mid olive brown firm silty clay Alluvial layer 23 3 Mid orange brown silty clay Alluvial layer 23 3 Mid orange brown silty clay Alluvial layer 23 3 Black homogenous silt Alluvial layer 726 4 Square orange red tiled floor Feature 19 ^m Century 727 4 Compact silty clay Alluvial layer 10 ^m Century 28 4 Light – mid brown firm silty clay Alluvial layer 10 ^m Century 29 2 Black kighty clayey silt, frequent flecks of charcoal Klin (13) rake off 15 ^m Century 30 2 Tarmac Access Road 20 ^m Century 31 2 Light – mid olive brown sandy silt Alluvial layer 33 2 Light – mid olive brown firm silghtly sandy silt Alluvial layer 34 2 Light – mid olive brown firm silghtly sandy silt Alluvial layer 35 2 Light – mid olive brown firm silghtly sandy silt Alluvial layer 36 2 Light – mid olive brown firm silghtly sandy silt Alluvial layer 37 4 Square orange red tiles Malt House floor					a a thu a
21 3 Light mid olive brown firm silty clay Alluvial layer 23 3 Mid orange brown silty clay Alluvial layer 24 3 Black homogenous silt Alluvial layer 24 3 Black homogenous silt Alluvial layer 24 3 Black homogenous silt Alluvial layer 1726 4 Square orange red tiled floor Feature Undated 27 4 Compact silty clay Alluvial layer 19 th Century 28 4 Light - mid brown firm silty clay Alluvial layer 15 th Century 29 2 Black slighty clayey silt, frequent flecks of charcoal Klin [13] rake off 15 th Century 31 2 Modern rubble Layer 20 th Century 32 2 Light - mid olive brown sandy silt Alluvial layer 10 th Century 33 2 Light - mid olive brown sandy silt Alluvial layer 10 th Century 34 2 Light - mid olive brown sandy silt Alluvial layer 10 th Century 35 2 Light - mid brown sandy silt Alluvial layer 10 th Century 38 4 White - buff concrete Layer 20 th Century 39 4 <td< td=""><td></td><td></td><td></td><td>Cut of land drain</td><td>20th Century</td></td<>				Cut of land drain	20 th Century
22 3 Light mid olive brown film silly clay Alluvial layer 23 3 Mid orange brown silly clay Alluvial layer 24 3 Black homogenous silt Alluvial layer F25 5 Brick wall Feature Undated F26 4 Square orange red tiled floor Feature 19 th Century 27 4 Compact silty clay Alluvial layer Alluvial layer 28 4 Light - mid brown firm silty clay Alluvial layer Alluvial layer 29 2 Black silghty clayey silt, frequent flecks of charcoal Klin [13] rake off 15 th Century 30 2 Tarmac Access Road 20 th Century 31 2 Light - mid olive brown sandy silt Layer 20 th Century 32 2 Light - mid olive brown firm silghty sandy silt Alluvial layer 33 2 Light - mid olive brown firm silghty sandy silt Alluvial layer 34 2 Light - mid orange ared sandy clay Alluvial layer 35 2 Light - mid orange ared sandy clay Alluvial layer 74 4 Square orange red tiles Malt House floor 34 White - buff concrete Layer 20 th Century					
23 3 Mid orange brown silty clay Alluvial layer 24 3 Black homogenous silt Alluvial layer 24 3 Black homogenous silt Alluvial layer 26 4 Square orange red tiled floor Feature 19 th Century 27 4 Compact silty clay Alluvial layer 19 th Century 28 4 Light - mid brown firm silty clay Alluvial layer 15 th Century 29 2 Black slightly clayer, silt, frequent flecks of charcoal Kiin [13] rake off 15 th Century 30 2 Tarmac Access Road 20 th Century 31 2 Modern rubble Layer 20 th Century 32 2 Light - mid olive brown sandy silt Alluvial layer 33 2 Light - mid olive brown sandy silt Alluvial layer 34 2 Light - mid blow brown sandy clay Alluvial layer 35 2 Light - mid olive brown sandy silt Alluvial layer 36 2 Light - mid olive brown sandy clay Alluvial layer 38 4 White - buff concrete Layer 20 th Century 38 4 White - buff concrete Layer 20 th Century					20 ^{err} Century
24 3 Black homogenous silt Alluvial layer F25 5 Brick wall Feature 10 ⁿ Century F26 4 Square orange red tiled floor Feature 10 ⁿ Century 27 4 Compact silty clay Alluvial layer 10 ⁿ Century 28 4 Light - mid brown firm silty clay Alluvial layer 10 ⁿ Century 29 2 Black slightly clayey silt, frequent flecks of charcoal Kiln [13] rake off 15 ⁿ Century 30 2 Tarmac Access Road 20 ⁿ Century 31 2 Modern rubble Layer 20 ⁿ Century 32 2 Light - mid olive brown sandy silt Alluvial layer 20 ⁿ Century 33 2 Light - mid olive brown firm slightly sandy silt Alluvial layer 20 ⁿ Century 34 2 Light - mid olive brown sandy silt Alluvial layer 20 ⁿ Century 35 2 Light - mid olive particles Malt House floor 19 ⁿ Century 38 4 White - buff concrete Layer 20 ⁿ Century 40 4 Mid orange sandy gravel Layer 20 ⁿ Century 41 4 Light - mid orange sandy gravel Layer 20 ⁿ Century </td <td></td> <td></td> <td></td> <td></td> <td></td>					
F255Brick wallFeatureUndatedF264Square orange red tiled floorFeature19" Century274Compact silty clayAlluvial layer19" Century284Light-mid brown firm silty clayAlluvial layer15" Century292Black slighty clayey silt, frequent flecks of charcoalKiln [13] rake off15" Century302TarmacAccess Road20" Century312Modem rubbleLayer20" Century332Light-mid olive brown sandy siltAlluvial layer20" Century342Light-mid olive brown sandy siltAlluvial layer20" Century352Light-mid olive brown sandy siltAlluvial layer20" Century362Light-mid orown sandy siltAlluvial layer20" Century384White-buff concreteLayer20" Century394Mid orange grey sandy gravelLayer20" Century414Light-mid orange sandy gravelLayer20" Century434Uight-mid orange sandy gravelLayer20" Century444Light-mid orown silt clayAlluvial layer19" Century454Compact silty clayAlluvial layer19" Century444Light-mid orom gree silty clayAlluvial layer19" Century454Compact silty clayAlluvial layer19" Century464Compact silty clayAlluvi					
F264Square orange red liled floorFeature19th Century274Compact silty clayAlluvial layerAlluvial layer284Light - mid brown firm silty clayAlluvial layer292Black slighty clayey silt, frequent flecks of charcoalKiln [13] rake off15th Century302TarmacAccess Road20th Century312Modern rubbleLayer20th Century332Light - mid olive brown sandy siltAlluvial layer342Light - mid olive brown sandy siltAlluvial layer352Light - mid olive brown sandy siltAlluvial layer362Light - mid brown sandy siltAlluvial layer374Square orange red lilesMalt House floor19th Century384White - buf concreteLayer20th Century394Mid orange grey sandy gravelLayer20th Century414Light - mid orange sandy gravelLayer20th Century424Light - mid orange sandy gravelLayer20th Century434Light - mid oronge sandy gravelLayer19th Century444Light - mid oronge sandy gravelLayer20th Century454Compact mid white stoney mortarFill of [45]19th Century44Light - mid oronge sandy gravelCut grave19th Century454Compact mid white stoney mortarFill of [45]19th Century	24				
27 4 Compact silfy clay Alluvial layer 28 4 Light - mid brown firm silty clay Alluvial layer 29 2 Black slighty clayey silt, frequent flecks of charcoal Alluvial layer 30 2 Tarmac Access Road 20 th Century 31 2 Modern rubble Layer 20 th Century 32 2 Light - mid olive brown sandy silt Layer 20 th Century 33 2 Light - mid olive brown sandy silt Alluvial layer 20 th Century 34 2 Light - mid olive brown sandy silt Alluvial layer 20 th Century 35 2 Light - mid olive brown sandy silt Alluvial layer 20 th Century 38 4 White - buff concrete Layer 20 th Century 39 4 Mid orange grey sandy gravel Layer 20 th Century 41 4 Light - mid orange sandy gravel Layer 20 th Century 44 Light - mid orange sandy gravel Layer 20 th Century 44 Light - mid orange sandy gravel Layer 19 th Century 44 Light - mid orange sandy gravel Layer 19 th Century 44 Light - mid orange sandy gravel <td< td=""><td></td><td></td><td></td><td></td><td></td></td<>					
28 4 Light – mid brown firm silty clay Alluvial layer 29 2 Black slighty clayey silt, frequent flecks of charcoal Kiln [13] rake off 30 2 Tarmac Access Road 20 th Century 31 2 Modern rubble Layer 20 th Century 32 2 Light – mid olive brown sandy silt Alluvial layer 20 th Century 33 2 Light – mid olive brown sandy silt Alluvial layer 20 th Century 34 2 Light – mid olive brown sandy silt Alluvial layer 20 th Century 36 2 Light – mid olive brown sandy silt Alluvial layer 20 th Century 38 4 White – buff concrete Layer 20 th Century 39 4 Mid orange grey sandy gravel Layer 20 th Century 41 4 Light – mid olive green silty clay Alluvial layer 20 th Century 43 4 Light – mid olive green silty clay Alluvial layer 10 th Century 44 Light – mid olive green silty clay Alluvial layer 15 th Century 44 Light – mid orong piles Cut 19 th Century 45 4 Construction cut for flooring piles Cut 19 th Century<					19" Century
29 2 Black slightly clayey silt, frequent flecks of charcoal Kiln [13] rake off 15 th Century 30 2 Tarmac Access Road 20 th Century 31 2 Modern rubble Layer 20 th Century 32 2 Light - mid grey brown sandy silt Layer 20 th Century 33 2 Light - mid olive brown firm slightly sandy silt Alluvial layer 10 th Century 34 2 Light - mid olive brown firm slightly sandy silt Alluvial layer 10 th Century 35 2 Light - mid olive brown sandy silt Alluvial layer 20 th Century 36 2 Light - mid oire orange red tiles Malt House floor 19 th Century 38 4 White - buff concrete Layer 20 th Century 40 4 Mid orange grey sandy gravel Layer 20 th Century 41 4 Light - mid orange sandy gravel Layer 20 th Century 42 4 Light - mid orange sandy gravel Layer 20 th Century 44 4 Light - mid orange sandy gravel Layer 20 th Century					
30 2 Tarmac Access Road 20 th Century 31 2 Modern rubble Layer 20 th Century 32 2 Light - mid olive brown sandy silt Alluvial layer			Light – mid brown firm silty clay		th -
31 2 Modern rubble Layer 20 th Century 32 2 Light - mid grey brown sandy silt Alluvial layer 33 2 Light - mid olive brown sandy silt Alluvial layer 34 2 Light - mid olive brown sandy silt Alluvial layer 36 2 Light - mid olive brown sandy silt Alluvial layer 737 4 Square orange red tiles Malt House floor 19 th Century 38 4 White - buff concrete Layer 20 th Century 39 4 Mid orange grey sandy gravel Layer 20 th Century 40 4 Light - mid orange sandy gravel Layer 20 th Century 41 4 Light - mid orange sandy gravel Layer 20 th Century 44 4 Light - mid orange sandy gravel Layer 20 th Century 43 4 Light - mid orange sandy gravel Layer 20 th Century 44 4 Light - mid orange sandy gravel Layer 20 th Century 44 Light - mid orange sandy gravel Layer 19 th Century 45 4 Compact mid white stoney mortar Fill of [45] 19 th Century 46 4 Compact mid white stoney mor					15 th Century
32 2 Light - mid grey brown sandy silt Layer 33 2 Light - mid olive brown sandy silt Alluvial layer 34 2 Light - mid olive brown sandy silt Alluvial layer 35 2 Light - mid olive brown sandy silt Alluvial layer 36 2 Light - mid olive brown sandy silt Alluvial layer 737 4 Square orange red tiles Malt House floor 19 th Century 38 4 White - buff concrete Layer 20 th Century 39 4 Mid orange grey sandy gravel Layer 20 th Century 41 Light - mid orge sandy gravel Layer 20 th Century 42 4 Light - mid olive green silty clay Alluvial layer 43 4 Light - mid olive green silty clay Alluvial layer 44 4 Light - mid brown silt clay Alluvial layer 44 Light - mid brive stoney mortar Fill of [45] 19 th Century 45 4 Compact mid white stoney mortar Fill of [45] 19 th Century 46 4 Compact mid white stoney mortar Fill of [48] 19 th Century 47 4 Brickwork part of floor pile construction Brickwork 19 th Century<					20 th Century
332Light - mid olive brown sandy siltAlluvial layer342Light - mid olive brown sandy clayAlluvial layer352Light - mid brown sandy siltAlluvial layer362Light - mid brown sandy siltAlluvial layer374Square orange red tilesMalt House floor19 th Century384White - buff concreteLayer20 th Century394Mid orange grey sandy gravelLayer20 th Century404Mid - dark sandy siltLayer20 th Century414Light - mid grey mortarFoundation for F3719 th Century434Light - mid grey mortarFoundation for F3719 th Century444Light - mid brown silt clayAlluvial layer15 th Century454Compact mid white stoney mortarFill of [45]19 th Century464Compact mid white stoney mortarFill of [45]19 th Century474Brickwork part of floor pile constructionBrickwork19 th Century494Compact mid white stoney mortarFill of [48]19 th Century504Light-mid grey mortarLayer20 th Century514Steep sided, flat baseCut of pipe20 th Century524Mid brown grey sandy siltFill20 th Century534PipeFeature20 th Century54Mid white stoney mortarFill19 th Centu					20 ^{°°} Century
34 2 Light - mid olive brown firm slightly sandy silt Alluvial layer 35 2 Light - mid olive brown sandy clay Alluvial layer 36 2 Light - mid brown sandy silt Alluvial layer 37 4 Square orange red tiles Malt House floor 38 4 White - buff concrete Layer 20 th Century 39 4 Mid orange grey sandy gravel Layer 20 th Century 40 4 Mid - dark sandy silt Layer 20 th Century 41 4 Light - mid grey mortar Foundation for F37 19 th Century 43 4 Light - mid grey mortar Foundation for F37 19 th Century 44 Light - mid grey mortar Foundation for F37 19 th Century 44 Light - mid floor pile construction Brickwork 19 th Century 45 4 Compact mid white stoney mortar Fill of [45] 19 th Century 46 4 Compact mid white stoney mortar Fill of [48] 19 th Century 47 4 Brickwork part of floor pile construction Brickwork 19 th Century 48 4 Compact mid white stoney mortar Fill of [48] 19 th Century 50 4 L			Light – mid grey brown sandy silt		
352Light – mid olive brown sandy clayAlluvial layer362Light – mid brown sandy siltAlluvial layer374Square orange red tilesMalt House floor19 th Century384White – buff concreteLayer20 th Century394Mid orange grey sandy gravelLayer20 th Century404Mid - dark sandy siltLayer20 th Century414Light - mid orange sandy gravelLayer20 th Century424Light - mid orange sandy gravelLayer20 th Century434Light - mid orange sandy gravelAlluvial layer20 th Century444Light - mid oronge sandy gravelAlluvial layer15 th Century454Construction cut for flooring pilesCut19 th Century444Light - mid brown silt clayAlluvial layer19 th Century454Compact mid white stoney mortarFill of [45]19 th Century464Compact mid white stoney mortarFill of [45]19 th Century474Brickwork part of floor pile constructionBrickwork19 th Century484Rectangular, steep sided flat baseCut19 th Century504Light-mid grey mortarLayer20 th Century524Mid brown grey sandy siltFill20 th Century534PipeFeature20 th Century554Mid white st					
36 2 Light – mid brown sandy silt Alluvial layer F37 4 Square orange red tiles Malt House floor 19 th Century 38 4 White – buff concrete Layer 20 th Century 39 4 Mid orange grey sandy gravel Layer 20 th Century 40 4 Mid – dark sandy silt Layer 20 th Century 41 4 Light – mid orange sandy gravel Layer 20 th Century 42 4 Light – mid orange sandy gravel Layer 20 th Century 43 4 Light – mid grey mortar Foundation for F37 19 th Century 44 4 Light – mid brown silt clay Alluvial layer 15 th Century 45 4 Compact mid white stoney mortar Fill of [45] 19 th Century 46 4 Compact mid white stoney mortar Fill of [48] 19 th Century 47 4 Brickwork part of floor pile construction Brickwork 19 th Century 48 4 Compact mid white stoney mortar Fill of [48] 19 th Century 50 4 Li					
F374Square orange red tilesMalt House floor19 ^m Century384White - buff concreteLayer20 ^m Century394Mid orange grey sandy gravelLayer20 ^m Century404Mid - dark sandy siltLayer20 ^m Century414Light - mid orange sandy gravelLayer20 ^m Century424Light - mid orange sandy gravelLayer20 ^m Century434Light - mid orwn silt clayAlluvial layer15 ^m Century444Light - mid orwn silt clayAlluvial layer15 ^m Century[45]4Construction cut for flooring pilesCut19 ^m Century464Compact mid white stoney mortarFill of [45]19 ^m Century494Compact mid white stoney mortarFill of [48]19 ^m Century[48]4Rectangular, steep sided flat baseCut19 ^m Century504Light-mid grey mortarLayer20 ^m Century514Steep sided, flat baseCut of pipe20 ^m Century524Mid brown grey sandy siltFill20 ^m Century534PipeFeature20 ^m Century564Mid vhite stoney mortarFill of [54]19 ^m Century574Black - brown silty peatAlluvial layer583Light-Mid sandy silt, occasional angular stonesMade ground20 ^m Century574Black - brown silty peat					
384White – buff concreteLayer20th Century394Mid orange grey sandy gravelLayer20th Century404Mid - dark sandy siltLayer20th Century414Light - mid orange sandy gravelLayer20th Century424Light - mid orange sandy gravelLayer20th Century434Light - mid orange sandy gravelAlluvial layer15th Century444Light - mid brown silt clayAlluvial layer15th Century444Light - mid brown silt clayAlluvial layer15th Century464Compact mid white stoney mortarFill of [45]19th Century474Brickwork part of floor pile constructionBrickwork19th Century494Compact mid white stoney mortarFill of [48]19th Century504Light-mid grey mortarLayer20th Century514Steep sided, flat baseCut of pipe20th Century524Mid brown grey sandy siltFill of [48]19th Century534PipeFeature20th Century54Mid white stoney mortarFill of [54]19th Century554Mid white stoney mortarFill of [54]19th Century564Brickwork malt house floor part of [54]Brickwork19th Century574Black - brown silty peatAlluvial layer20th Century583Light-Mid sandy silt, occ					to the second
394Mid orange grey sandy gravelLayer20th Century404Mid – dark sandy siltLayer20th Century414Light – mid orange sandy gravelLayer20th Century414Light – mid orange sandy gravelLayer20th Century424Light – mid olive green silty clayAlluvial layer10th Century434Light – mid brown silt clayAlluvial layer10th Century444Light – mid brown silt clayAlluvial layer10th Century464Compact mid white stoney mortarFill of [45]19th Century474Brickwork part of floor pile constructionBrickwork19th Century[48]4Rectangular, steep sided flat baseCut19th Century504Light-mid grey mortarFill of [48]19th Century514Nid brown grey sandy siltFill20th Century524Mid brown grey sandy siltFill20th Century534PipeFeature20th Century544Brickwork malt house floor part of [54]Brickwork19th Century554Mid white stoney mortarFill of [54]19th Century564Brickwork malt house floor part of [54]Brickwork19th Century574Black – brown silty peatAlluvial layer20th Century583Light Jit, occasional angular stonesMade ground20th Century60<	-				19 th Century
404Mid – dark sandy siltLayer20 th Century414Light – mid orange sandy gravelLayer20 th Century424Light – mid grey mortarFoundation for F3719 th Century434Light – mid brown silt clayAlluvial layer15 th Century444Light – mid brown silt clayAlluvial layer15 th Century[45]4Construction cut for flooring pilesCut19 th Century464Compact mid white stoney mortarFill of [45]19 th Century474Brickwork part of floor pile constructionBrickwork19 th Century[48]4Rectangular, steep sided flat baseCut19 th Century504Light-mid grey mortarLayer19 th Century504Light-mid grey mortarLayer20 th Century514Steep sided, flat baseCut of pipe20 th Century534PipeFeature20 th Century54Mid thouse foundationCut19 th Century554Mid white stoney mortarFill of [54]19 th Century564Brickwork malt house floor part of [54]Brickwork19 th Century583Light grey white concreteLayer20 th Century583Light grey white concreteLayer20 th Century603Light-Mid Grange sity clayDemolition layer20 th Century613Mid Oran					
41 4 Light - mid orange sandy gravel Layer 20 th Century 42 4 Light - mid grey mortar Foundation for F37 19 th Century 43 4 Light - mid bive green silty clay Alluvial layer 15 th Century 44 4 Light - mid brown silt clay Alluvial layer 15 th Century 44 4 Light - mid brown silt clay Alluvial layer 15 th Century 46 4 Compact mid white stoney mortar Fill of [45] 19 th Century 47 4 Brickwork part of floor pile construction Brickwork 19 th Century 48 4 Compact mid white stoney mortar Fill of [48] 19 th Century 49 4 Compact mid white stoney mortar Eayer 19 th Century 50 4 Light-mid grey mortar Layer 20 th Century 51 4 Steep sided, flat base Cut of pipe 20 th Century 52 4 Mid brown grey sandy silt Fill 20 th Century 53 4 Pipe Feature 20 th Century 54 Mid white st					
424Light - mid grey mortarFoundation for F3719th Century434Light - mid olive green silty clayAlluvial layer15th Century444Light - mid brown silt clayAlluvial layer15th Century[45]4Construction cut for flooring pilesCut19th Century464Compact mid white stoney mortarFill of [45]19th Century474Brickwork part of floor pile constructionBrickwork19th Century[48]4Rectangular, steep sided flat baseCut19th Century504Light-mid grey mortarFill of [48]19th Century504Light-mid grey mortarLayer19th Century514Steep sided, flat baseCut of pipe20th Century524Mid brown grey sandy siltFill20th Century534PipeFeature20th Century[54]4Malt house floor part of [54]Brickwork19th Century554Mid white stoney mortarFill of [54]19th Century564Brickwork malt house floor part of [54]Brickwork19th Century574Black – brown silty peatAlluvial layer20th Century583Light-Mid sandy silt, occasional angular stonesMade ground20th Century603Light-Mid sandy silt, occasional angular stonesMade ground20th Century613Mid Orange sindy silt, occasional angular stones <td< td=""><td>-</td><td></td><td></td><td></td><td></td></td<>	-				
434Light – mid olive green silty clayAlluvial layer444Light – mid brown silt clayAlluvial layer15th Century[45]4Construction cut for flooring pilesCut19th Century464Compact mid white stoney mortarFill of [45]19th Century474Brickwork part of floor pile constructionBrickwork19th Century[48]4Rectangular, steep sided flat baseCut19th Century494Compact mid white stoney mortarFill of [48]19th Century504Light-mid grey mortarLayer					20 th Century
444Light – mid brown silt clayAlluvial layer15th Century[45]4Construction cut for flooring pilesCut19th Century464Compact mid white stoney mortarFill of [45]19th Century474Brickwork part of floor pile constructionBrickwork19th Century[48]4Rectangular, steep sided flat baseCut19th Century[49]4Compact mid white stoney mortarFill of [48]19th Century504Light-mid grey mortarLayer19th Century[51]4Steep sided, flat baseCut of pipe20th Century524Mid brown grey sandy siltFill20th Century534PipeFeature20th Century[54]4Malt house foundationCut19th Century554Mid white stoney mortarFill of [54]19th Century564Brickwork malt house floor part of [54]Brickwork19th Century574Black – brown silty peatAlluvial layer10th Century583Light grey white concreteLayer20th Century603Light-Mid sandy silt, occasional angular stonesMade ground20th Century613Mid Orange brown firm sandy siltDemolition layer20th Century632Mid-Dark Firm Clayey SiltAlluvial layer10th Century643Brickwork?Part of Malt House?19th Century65 <t< td=""><td></td><td></td><td></td><td></td><td>19" Century</td></t<>					19" Century
[45]4Construction cut for flooring pilesCut19th Century464Compact mid white stoney mortarFill of [45]19th Century474Brickwork part of floor pile constructionBrickwork19th Century[48]4Rectangular, steep sided flat baseCut19th Century494Compact mid white stoney mortarFill of [48]19th Century504Light-mid grey mortarLayer19th Century504Light-mid grey mortarLayer19th Century514Steep sided, flat baseCut of pipe20th Century524Mid brown grey sandy siltFill20th Century534PipeFeature20th Century[54]4Malt house foundationCut19th Century554Mid white stoney mortarFill of [54]19th Century564Brickwork malt house floor part of [54]Brickwork19th Century574Black – brown silty peatAlluvial layer19th Century583Light grey white concreteLayer20th Century603Light-Mid sandy silt, occasional angular stonesMade ground20th Century613Mid Orange brown firm sandy siltDemolition layer20th Century623Light-Mid Orange silty clayDemolition layer20th Century632Mid-Dark Firm Clayey SiltAlluvial layer19th Century643 </td <td></td> <td>· ·</td> <td></td> <td></td> <td>4 sth o</td>		· ·			4 sth o
464Compact mid white stoney mortarFill of [45]19 th Century474Brickwork part of floor pile constructionBrickwork19 th Century[48]4Rectangular, steep sided flat baseCut19 th Century494Compact mid white stoney mortarFill of [48]19 th Century504Light-mid grey mortarLayer19 th Century514Steep sided, flat baseCut of pipe20 th Century524Mid brown grey sandy siltFill20 th Century534PipeFeature20 th Century544Malt house foundationCut19 th Century554Mid white stoney mortarFill of [54]19 th Century564Brickwork malt house floor part of [54]Brickwork19 th Century574Black – brown silty peatAlluvial layer19 th Century583Light grey white concreteLayer20 th Century603Light-Mid sandy gravelLayer20 th Century613Mid Orange brown firm sandy siltDemolition layer20 th Century623Light-Mid Orange silty clayDemolition layer20 th Century632Mid-Dark Firm Clayey SiltAlluvial layer10 th Century643Brickwork?Part of Malt House?19 th Century653East/West LinearRobberTrench?19 th Century					
474Brickwork part of floor pile constructionBrickwork19th Century[48]4Rectangular, steep sided flat baseCut19th Century494Compact mid white stoney mortarFill of [48]19th Century504Light-mid grey mortarLayer19th Century[51]4Steep sided, flat baseCut of pipe20th Century524Mid brown grey sandy siltFill20th Century534PipeFeature20th Century[54]4Malt house foundationCut19th Century554Mid white stoney mortarFill of [54]19th Century564Brickwork malt house floor part of [54]Brickwork19th Century574Black – brown silty peatAlluvial layer20th Century583Light grey white concreteLayer20th Century603Light-Mid sandy silt, occasional angular stonesMade ground20th Century613Mid Orange brown firm sandy siltDemolition layer20th Century632Mid-Dark Firm Clayey SiltAlluvial layer20th Century643Brickwork?Part of Malt House?19th Century[65]3East/West LinearRobberTrench?19th Century	<u> </u>				
[48]4Rectangular, steep sided flat baseCut19th Century494Compact mid white stoney mortarFill of [48]19th Century504Light-mid grey mortarLayer19th Century[51]4Steep sided, flat baseCut of pipe20th Century524Mid brown grey sandy siltFill20th Century534PipeFeature20th Century[54]4Malt house foundationCut19th Century554Mid white stoney mortarFill of [54]19th Century564Brickwork malt house floor part of [54]Brickwork19th Century574Black – brown silty peatAlluvial layer20th Century583Light grey white concreteLayer20th Century603Light-Mid sandy gravelLayer20th Century613Mid Orange brown firm sandy siltDemolition layer20th Century623Light-Mid Orange silty clayDemolition layer20th Century632Mid-Dark Firm Clayey SiltAlluvial layer20th Century643Brickwork?Part of Malt House?19th Century[65]3East/West LinearRobberTrench?19th Century	-				
494Compact mid white stoney mortarFill of [48]19 th Century504Light-mid grey mortarLayer19 th Century514Steep sided, flat baseCut of pipe20 th Century524Mid brown grey sandy siltFill20 th Century534PipeFeature20 th Century534Malt house foundationCut19 th Century554Mid white stoney mortarFill of [54]19 th Century564Brickwork malt house floor part of [54]Brickwork19 th Century574Black – brown silty peatAlluvial layer19 th Century583Light grey white concreteLayer20 th Century603Light-Mid sandy gravelLayer20 th Century613Mid Orange brown firm sandy siltDemolition layer20 th Century632Mid-Dark Firm Clayey SiltAlluvial layer20 th Century643Brickwork?Part of Malt House?19 th Century[65]3East/West LinearRobberTrench?19 th Century					
504Light-mid grey mortarLayer[51]4Steep sided, flat baseCut of pipe20th Century524Mid brown grey sandy siltFill20th Century534PipeFeature20th Century[54]4Malt house foundationCut19th Century554Mid white stoney mortarFill of [54]19th Century564Brickwork malt house floor part of [54]Brickwork19th Century574Black – brown silty peatAlluvial layer58583Light grey white concreteLayer20th Century603Light-Mid sandy gravelLayer20th Century613Mid Orange brown firm sandy siltDemolition layer20th Century623Light-Mid Orange silty clayDemolition layer20th Century632Mid-Dark Firm Clayey SiltAlluvial layer64653East/West LinearRobberTrench?19th Century					
[51]4Steep sided, flat baseCut of pipe20th Century524Mid brown grey sandy siltFill20th Century534PipeFeature20th Century[54]4Malt house foundationCut19th Century554Mid white stoney mortarFill of [54]19th Century564Brickwork malt house floor part of [54]Brickwork19th Century574Black – brown silty peatAlluvial layer58583Light grey white concreteLayer20th Century593Mid orange sandy gravelLayer20th Century603Light-Mid sandy silt, occasional angular stonesMade ground20th Century613Mid Orange brown firm sandy siltDemolition layer20th Century632Mid-Dark Firm Clayey SiltAlluvial layer643643Brickwork?Part of Malt House?19th Century[65]3East/West LinearRobberTrench?19th Century					19 Century
524Mid brown grey sandy siltFill20th Century534PipeFeature20th Century[54]4Malt house foundationCut19th Century554Mid white stoney mortarFill of [54]19th Century564Brickwork malt house floor part of [54]Brickwork19th Century574Black – brown silty peatAlluvial layer583Light grey white concreteLayer20th Century593Mid orange sandy gravelLayer20th Century603Light-Mid sandy silt, occasional angular stonesMade ground20th Century613Mid Orange brown firm sandy siltDemolition layer20th Century623Light-Mid Orange silty clayDemolition layer20th Century632Mid-Dark Firm Clayey SiltAlluvial layer20th Century643Brickwork?Part of Malt House?19th Century[65]3East/West LinearRobberTrench?19th Century					20 th Contury
534PipeFeature20th Century[54]4Malt house foundationCut19th Century554Mid white stoney mortarFill of [54]19th Century564Brickwork malt house floor part of [54]Brickwork19th Century574Black – brown silty peatAlluvial layer583Light grey white concreteLayer20th Century593Mid orange sandy gravelLayer20th Century603Light-Mid sandy silt, occasional angular stonesMade ground20th Century613Mid Orange brown firm sandy siltDemolition layer20th Century623Light-Mid Orange silty clayDemolition layer20th Century632Mid-Dark Firm Clayey SiltAlluvial layer20th Century643Brickwork?Part of Malt House?19th Century[65]3East/West LinearRobberTrench?19th Century					
[54]4Malt house foundationCut19th Century554Mid white stoney mortarFill of [54]19th Century564Brickwork malt house floor part of [54]Brickwork19th Century574Black – brown silty peatAlluvial layer583Light grey white concreteLayer20th Century593Mid orange sandy gravelLayer20th Century603Light-Mid sandy silt, occasional angular stonesMade ground20th Century613Mid Orange brown firm sandy siltDemolition layer20th Century623Light-Mid Orange silty clayDemolition layer20th Century632Mid-Dark Firm Clayey SiltAlluvial layer20th Century643Brickwork?Part of Malt House?19th Century[65]3East/West LinearRobberTrench?19th Century					
554Mid white stoney mortarFill of [54]19th Century564Brickwork malt house floor part of [54]Brickwork19th Century574Black – brown silty peatAlluvial layer583Light grey white concreteLayer20th Century593Mid orange sandy gravelLayer20th Century603Light-Mid sandy silt, occasional angular stonesMade ground20th Century613Mid Orange brown firm sandy siltDemolition layer20th Century623Light-Mid Orange silty clayDemolition layer20th Century632Mid-Dark Firm Clayey SiltAlluvial layer20th Century643Brickwork?Part of Malt House?19th Century[65]3East/West LinearRobberTrench?19th Century					
564Brickwork malt house floor part of [54]Brickwork19th Century574Black – brown silty peatAlluvial layer19th Century583Light grey white concreteLayer20th Century593Mid orange sandy gravelLayer20th Century603Light-Mid sandy silt, occasional angular stonesMade ground20th Century613Mid Orange brown firm sandy siltDemolition layer20th Century623Light-Mid Orange silty clayDemolition layer20th Century632Mid-Dark Firm Clayey SiltAlluvial layer20th Century643Brickwork?Part of Malt House?19th Century[65]3East/West LinearRobberTrench?19th Century					
574Black – brown silty peatAlluvial layer583Light grey white concreteLayer20th Century593Mid orange sandy gravelLayer20th Century603Light-Mid sandy silt, occasional angular stonesMade ground20th Century613Mid Orange brown firm sandy siltDemolition layer20th Century623Light-Mid Orange silty clayDemolition layer20th Century632Mid-Dark Firm Clayey SiltAlluvial layer643Brickwork?Part of Malt House?19th Century[65]3East/West LinearRobberTrench?19th Century					
583Light grey white concreteLayer20th Century593Mid orange sandy gravelLayer20th Century603Light-Mid sandy silt, occasional angular stonesMade ground20th Century613Mid Orange brown firm sandy siltDemolition layer20th Century623Light-Mid Orange silty clayDemolition layer20th Century632Mid-Dark Firm Clayey SiltAlluvial layer643Brickwork?Part of Malt House?19th Century[65]3East/West LinearRobberTrench?19th Century					
593Mid orange sandy gravelLayer20th Century603Light-Mid sandy silt, occasional angular stonesMade ground20th Century613Mid Orange brown firm sandy siltDemolition layer20th Century623Light-Mid Orange silty clayDemolition layer20th Century632Mid-Dark Firm Clayey SiltAlluvial layer643Brickwork?Part of Malt House?19th Century[65]3East/West LinearRobberTrench?19th Century					20 th Contuny
603Light-Mid sandy silt, occasional angular stonesMade ground20th Century613Mid Orange brown firm sandy siltDemolition layer20th Century623Light-Mid Orange silty clayDemolition layer20th Century632Mid-Dark Firm Clayey SiltAlluvial layer643Brickwork?Part of Malt House?19th Century[65]3East/West LinearRobberTrench?19th Century					
613Mid Orange brown firm sandy siltDemolition layer20th Century623Light-Mid Orange silty clayDemolition layer20th Century632Mid-Dark Firm Clayey SiltAlluvial layer643Brickwork?Part of Malt House?19th Century[65]3East/West LinearRobberTrench?19th Century					20 Century
62 3 Light-Mid Orange silty clay Demolition layer 20 th Century 63 2 Mid-Dark Firm Clayey Silt Alluvial layer 64 3 Brickwork ?Part of Malt House ?19 th Century [65] 3 East/West Linear RobberTrench ?19 th Century					
63 2 Mid-Dark Firm Clayey Silt Alluvial layer 64 3 Brickwork ?Part of Malt House ?19 th Century [65] 3 East/West Linear RobberTrench ?19 th Century					
64 3 Brickwork ?Part of Malt House ?19 th Century [65] 3 East/West Linear RobberTrench ?19 th Century					
[65] 3 East/West Linear RobberTrench ?19 th Century					210 th Contury
	[65] 66	2	A Mid White/grey granulated chalk	Leveling layer	20 th Century

APPENDIX 6: Context summary

Riverside, 24 Stowupland Street Stowmarket

Cxt	Tr.	Description	Interpretation	Date
No.	No.			
67	2	Mid White Grey granulated chalk	Levelling layer	20 th Century
68	3	Black – grey tarmac	Layer	20 th Century
69	3	Concrete	Fill of cut [72]	20 th Century
70	3	Concrete, mortar, rubble fill	Fill of cut [72]	20 th Century
F71	3	Brickwork	Fill of cut [72]	20 th Century
[72]	3	Building foundations	Cut of foundation	20 th Century
73	3	Light-mid orange brown silty sand, frequent lumps of	Layer	20 th Century
		concrete		
74	3	Black – grey sandy silt	Modern Makeup	20 th Century
75	3	Mid grey orangey brown silty clay	Alluvial layer	
76	3	Compact light-mid grey silty clay	Alluvial layer	
F77	3	Brick Wall	?Part of Malt House	?19 th Century
F78	2	Brick Wall	Wall	20 th Century
F79	2	Brick Wall	Wall	20 th Century
F80	2	Brick Wall	Wall	20 th Century
81	2	Cobbles	Layer	Undated
82	2	Compact concrete	Foundations	20 th Century

Photo Digital Direction **Description of shot** Initials/date reg no no taken from 2115 Pre-evaluation shot DK 29/03/2014 1 2 2116 Pre-evaluation shot DK 29/03/2014 3 2117 Pre-evaluation shot DK 29/03/2014 4 2118 Pre-evaluation shot DK 29/03/2014 5 2119 Pre-evaluation shot DK 29/03/2014 6 2120 Pre-evaluation shot DK 29/03/2014 7 2200 Working shot DK 02/04/2014 2201 Working shot – trench 1 8 South east SB 02/04/2014 9 2202 West Working shot – trench 2 SB 02/04/2014 10 2203 West SB 02/04/2014 Working shot - trench 2 2204 11 West Working shot - trench 2 SB 02/04/2014 12 2205 West Working shot – trench 2 DK 02/04/2014 13 2206 West Made up ground – trench 1 DK 02/04/2014 14 2207 West Trench 1 N facing section DK 02/04/2014 2209 15 Trench 1 N facing section North DK 02/04/2014 16 2211 North Trench 1 N facing section DK 02/04/2014 17 2213 North Trench 1 N facing section DK 02/04/2014 18 2214 North Trench 1 N facing section DK 02/04/2014 19 2216 North Trench 1 N facing section DK 02/04/2014 2218 Trench 1 N facing section 20 North DK 02/04/2014 West 21 2220 Trench 2 DK 02/04/2014 22 2222 Trench 2 West DK 02/04/2014 23 2269 West Building demolition DK 04/04/2014 24 2272 West Site clearance DK 04/04/2014 Site clearance 25 2273 North west DK 04/04/2014 26 2274 North Opening test pit DK 04/04/2014 27 2275 North Opening test pit DK 04/04/2014 28 2276 South Opening test pit DK 04/04/2014 29 2278 North east Trench 2 without scale DK 04/04/2014 2280 Trench 2 without scale 30 West DK 04/04/2014 Trench 2 without scale 31 2282 East DK 04/04/2014 32 2284 East Working shot DK 04/04/2014 33 2286 North Test pit DK 04/04/2014 34 2288 North Test pit DK 04/04/2014 35 2289 South Test pit DK 04/04/2014 36 2290 South Test pit DK 04/04/2014 2291 37 South Test pit DK 04/04/2014 38 2292 South Test pit DK 04/04/2014 39 2293 North east Trench 2 plan view of pit [11] DK 04/04/2014 40 2294 North west Trench 2 NW facing section of pit [11] DK 04/04/2014 41 2295 North west Trench 2 NW facing section of pit [11] DK 04/04/2014 42 2296 DK 04/04/2014 East Working shot 44 2297 DK 04/04/2014 East Working shot 45 2298 North west Trench 2 NW facing view of Kiln F17 DK 04/04/2014 46 2301 North west Trench 2 NW facing view of Kiln F17 DK 04/04/2014 47 2304 North west Trench 2 NW facing Kiln F17 without scale DK 04/04/2014 48 Trench 2 NE facing view of Kiln F17 2306 North east DK 04/04/2014 49 2310 North east Trench 2 NE facing view of Kiln F17 DK 04/04/2014 50 2312 North east Trench 2 NE facing Kiln F17 without scale DK 04/04/2014 51 2314 North east Trench 2 NE facing Kiln F17 without scale DK 04/04/2014 2317 52 Trench 3 NW facing view of field drain North west DK 04/04/2014 53 2320 North west Trench 3 NW facing view of stake line F18 DK 04/04/2014 54 2321 South west Trench 3 SW facing view of stake line F18 DK 04/04/2014

APPENDIX 7: Photographic register

Riverside, 24 Stowupland Street Stowmarket

Photo reg no.	Digital No	Direction taken from	Description of shot	Initials/date
55	2322	South west	Trench 3 SW facing view of stake line F18	DK 04/04/2014
56	2323	South west	Trench 3 SW facing view of stake line F18	DK 04/04/2014
57	2324	South east	Trench3 SE facing view of stake line F18	DK 04/04/2014
58	2326	South east	Trench 3 SW facing view of stake line F18	DK 04/04/2014
59	2328	South east	Trench 3 SW facing view of stake line F18	DK 04/04/2014
60	2329	South east	Trench 3 SW facing view of stake line F18	DK 04/04/2014
61	2330	South east	Trench 3 SW facing view of stake line F18	DK 04/04/2014
62	2331	North west	Trench 3 NW facing view of stake line F18	DK 04/04/2014
63	2333	South west	Trench 3 SW facing stake line F18 w/o scale	DK 05/04/2014
64	2334	South west	Trench 3 SW facing view of field drain	DK 05/04/2014
65	2335	South west	Trench 3 SW facing view of field drain	DK 05/04/2014
66	2336	South west	Trench 3 SW facing view of field drain	DK 05/04/2014
67	2337	South west	Trench 3 SW facing view of field drain	DK 05/04/2014
68	2338	North west	Trench 3 working shot	DK 05/04/2014
69	2339	North west	Trench 3 working shot	DK 05/04/2014
70	2340	South west	Trench 3 working shot	DK 05/04/2014
71	2341	South west	Trench 3 working shot	DK 05/04/2014
72	2342	South west	Trench 3 working shot	SB 05/04/2014
73	2343	South west	Trench 3 working shot	SB 05/04/2014
74	2344	South	Trench 3 working shot	SB 05/04/2014
75	2345	North west	Trench 4 malt house floor without scale	DK 05/04/2014
76	2347	North west	Trench 4 malt house floor	DK 05/04/2014
77	2349	North west	Trench 4 malt house floor	DK 05/04/2014
78	2350	North west	Trench 4 malt house floor	DK 05/04/2014
79	2354	South west	Trench 3 SW facing section	DK 05/04/2014
80	2355	South west	Trench 3 SW facing section	DK 05/04/2014
81	2358	South west	Trench 3 working shot	SB 05/04/2014
82	2359	South west	Trench 3 working shot	SB 05/04/2014
83	2360	South west	Trench 3 working shot	SB 05/04/2014
84	2361	South west	Trench 3 working shot	SB 05/04/2014
85	2362	South	Trench 3 working shot without scale	DK 07/04/2014
86	2363	South	Trench 3 working shot without scale	DK 07/04/2014
87	2364	South east	Trench 2 SE facing view of section [13]	DK 07/04/2014
88	2365	South east	Trench 2 SE facing view of section [13]	DK 07/04/2014
89	2366	South west	Trench 2 working shot	SB 07/04/2014
90	2367	South west	Trench 2 working shot	SB 07/04/2014
91	2368	South west	Working shot	SB 07/04/2014
92	2369	South east	Trench 2 SE facing view of section [13]	SB 07/04/2014
93	2370	South	Working shot	SB 07/04/2014
94	2370	South	Working shot	SB 07/04/2014
95	2372	South	Working shot	SB 07/04/2014
96	2372	North west	Working shot	SB 07/04/2014
97	2374	West	Working shot	SB 07/04/2014
98	2375	North west	Trench 4 working shot	SB 07/04/2014
99	2375	South	Trench 4 working shot	SB 07/04/2014
100	2370	South	Trench 4 working shot	SB 07/04/2014 SB 07/04/2014
100	2378	North west	Trench 4 working shot	SB 07/04/2014
101	2378	North west	Trench 4 working shot	SB 07/04/2014 SB 07/04/2014
102	2379	North	Trench 4 working shot	DK 07/04/2014
103	2380	North	Trench 4 working shot	DK 07/04/2014 DK 07/04/2014
104	2382	North	Trench 4 working shot	DK 07/04/2014 DK 07/04/2014
105	2383	North	Trench 4 working shot	DK 07/04/2014 DK 07/04/2014
106	2384	North		DK 07/04/2014 DK 07/04/2014
107	2385	North	Trench 4 working shot	DK 07/04/2014 DK 07/04/2014
108			Trench 4 working shot	
109	2386	North east	Trench 4 SW facing section without scale	DK 07/04/2014

Photo reg no.	Digital No	Direction taken from	Description of shot	Initials/date
110	2387	North east	Trench 4 SW facing section without scale	DK 07/04/2014
111	2388	North east	Trench 4 NE facing section without scale	SB 07/04/2014
112	2389	North east	Trench 3 Working shot	SB 07/04/2014
113	2390	South	Trench 4 malt house floor working shot	SB 07/04/2014
114	2391	South	Trench 4 malt house floor working shot	SB 07/04/2014
115	2392	South	Trench 2 kiln [13] F17	SB 07/04/2014
116	2393	South	Trench 2 kiln [13] F17	SB 07/04/2014
117	2394	South	Trench 2 kiln [13] F17	SB 07/04/2014
118	2395	South	Trench 2 kiln [13] F17	SB 07/04/2014
119	2396	South west	Trench 2 kiln [13] F17	SB 07/04/2014
120	2397	South west	Trench 2 kiln [13] F17	SB 07/04/2014
120	2398	South west	Trench 2 kiln [13] F17	SB 07/04/2014
121	2398	East	Trench 4 malt house floor	SB 07/04/2014
122	2399	North	Trench 4 malt house floor	SB 07/04/2014
123	2400	North east	Trench 4 malt house floor	SB 07/04/2014
124	2401		Trench 2 SE facing section	SB 07/04/2014 SB 07/04/2014
		South east		
126	2402	South east	Trench 2 SE facing section	SB 07/04/2014
127	2403	South east	Trench 2 SE facing section	SB 07/04/2014
128	2404	South east	Trench 2 SE facing section	SB 07/04/2014
129	2405	South east	Trench 2 SE facing section	SB 07/04/2014
130	2406	South east	Trench 2 SE facing section	SB 07/04/2014
131	2407	South east	Trench 2 SE facing section	SB 07/04/2014
132	2408	South east	Trench 2 SE facing section	SB 07/04/2014
133	2409	North east	Trench 2 NE plan view	SB 07/04/2014
134	2410	North east	Trench 2 NE plan view	SB 07/04/2014
135	2411	North east	Trench 2 NE plan view	SB 07/04/2014
136	2422	South east	Trench 4 SE view of malt house floor F26	DK 08/04/2014
137	2423	South east	Trench 4 SE view of malt house floor F26	DK 08/04/2014
138	2424	South east	Trench 4 SE view of malt house floor F26	DK 08/04/2014
139	2425	South east	Trench 4 SE view of malt house floor F26	DK 08/04/2014
140	2426	South	Trench 4 S view of malt house floor F26	DK 08//04/2014
141	2427	South	Trench 4 S view of malt house floor F26	DK 08/04/2014
142	2428	South	Trench 4 S view of malt house floor F26	DK 08/04/2014
143	2429	South east	Trench 2 SE facing section	DK 08/04/2014
144	2430	South east	Trench 2 SE facing section	DK 08/04/2014
145	2431	South east	Trench 2 SE facing section	DK 08/04/2014
146	2432	South east	Trench 2 SE facing section	DK 08/04/2014
147	2433	South east	Trench 2 SE facing section	DK 08/04/2014
148	2434	North west	Trench 2 NW facing section	DK 08/04/2014
149	2435	North west	Trench 2 NW facing section	DK 08/04/2014
150	2436	North west	Trench 2 NW facing section	DK 08/04/2014
151	2437	North west	Trench 2 NW facing section	DK 08/04/2014
152	2438	North west	Trench 2 NW facing section	DK 08/04/2014
153	2439	North west	Trench 2 NW facing section	DK 08/04/2014
154	2440	North west	Trench 2 NW facing section	DK 08/04/2014
155	2441	North west	Trench 2 NW facing section	DK 08/04/2014
156	2442	North west	Trench 2 NW facing section	DK 08/04/2014
157	2443	North west	Trench 2 NW facing section	DK 08/04/2014
158	2444	South east	Trench 2 SE view of F17	DK 08/04/2014
159	2445	South east	Trench 2 SE view of F17	DK 08/04/2014
160	2446	South east	Trench 2 SE view of F17	DK 08/04/2014
161	2447	South east	Trench 2 SE view of F17	DK 08/04/2014
162	2448	South east	Trench 2 SE view of F17	DK 08/04/2014

Photo reg no.	Digital No	Direction taken from	Description of shot	Initials/date
163	2449	South west	Trench 2 SW view of F17	DK 08/04/2014
164	2450	South west	Trench 2 SE view of F17	DK 08/04/2014
165	2451	South west	Trench 2 SE facing view of F17	DK 08/04/2014
166	2452	East	Trench 2	DK 08/04/2014
167	2453	East	Trench 2	DK 08/04/2014
168	2454	East	Trench 2	DK 08/04/2014
169	2455	South east	Trench 2 without scale	DK 08/04/2014
170	2456	South east	Trench 2 without scale	DK 08/04/2014
171	2457	South east	Trench 2 without scale	DK 08/04/2014
172	2458	South east	Trench 2	DK 08/04/2014
173	2459	South east	Trench 2	DK 08/04/2014
174	2460	South east	Trench 2	DK 08/04/2014
175	2461	South east	Trench 2	DK 08/04/2014
176	2462	South west	Trench 4 SW facing section	DK 08/04/2014
177	2463	South west	Trench 4 SW facing section	DK 08/04/2014
178	2464	South west	Trench 4 SW facing section	DK 08/04/2014
179	2465	South west	Trench 4 SW facing section	DK 08/04/2014
180	2466	South west	Trench 4 SW facing section	DK 08/04/2014
181	2467	South west	Trench 4 SW facing section	DK 08/04/2014
182	2468	South west	Trench 4 SW facing section	DK 08/04/2014
183	2469	South west	Trench 4 SW facing section	DK 08/04/2014
184	2470	South west	Working shot	DK 08/04/2014
185	2471	South	Working shot	DK 08/04/2014
186	2472	South	Working shot	DK 08/04/2014
187	2473	South	Working shot	DK 08/04/2014
188	2474	South	Working shot	DK 08/04/2014
189	2475	South west	Working shot	DK 08/04/2014
190	2476	South west	Working shot	DK 08/04/2014
191	2477	North West	Working shot	SB 08/04/2014
192	2478	North	Working shot	SB 08/04/2014
193	2479	North	Working shot	SB 08/04/2014
194	2480	North	Working shot	SB 08/04/2014
195	2481	North	Working shot	SB 08/04/2014
196	2482	North east	Working shot	SB 08/04/2014
197	2483	North east	Working shot	SB 08/04/2014
198	2484	North east	Stake – wharf basin fencing without scale	SB 08/04/2014
199	2485	North east	Stake – wharf basin fencing without scale	SB 08/04/2014
200	2486	n/a	Stake – wharf basin fencing	DK 08/04/2014
201	2487	n/a	Stake – wharf basin fencing	DK 08/04/2014
202	2488	n/a	Stake – wharf basin fencing	DK 08/04/2014
203	2489	n/a	Stake – wharf basin fencing	DK 08/04/2014
204	2493	South	Trench 4 working shot	DK 08/04/2014
205	2494	South	Trench 4 working shot	DK 08/04/2014
206	2495	South	Tram lines without scale	DK 08/04/2014
207	2496	South	Tram lines without scale	DK 08/04/2014
208	2497	East	East facing view towards PDA	DK 08/04/2014
209	2498	South west	Preservation of kiln/joven F17 without scale	SB 09/04/2014
210	2499	South west	Preservation of kiln/oven F17 without scale	SB 09/04/2014
211	2500	South west	Preservation of kiln/oven F17 without scael	SB 09/04/2014
212	2509	North east	Stake – wharf basin fencing	DK 10/04/2014
213	2510	North east	Stake – wharf basin fencing	DK 10/04/2014
214	2511	North east	Stake – wharf basin fencing	DK 10/04/2014
215	2512	North east	Stake – wharf basin fencing	DK 10/04/2014
216	2513	North east	Stake – wharf basin fencing	DK 10/04/2014
217	2514	South west	North east boundary of PDA without scale	DK 10/04/2014
218	2515	North west	Tramlines	DK 10/04/2014

Photo	Digital No	Direction taken from	Description of shot	Initials/date
reg no. 219	2516	North west	Tramlines	DK 10/04/2014
219	2517	North west	Tramlines	DK 10/04/2014
220	2526	North west	Trench 2 cut of pit [11]	DK 10/04/2014
222	2520	North west	Trench 2 cut of pit [11]	DK 10/04/2014
222	2528	North west	Trench 2 cut of pit [11]	DK 10/04/2014
223	2526		Trench 2 NW view of section	DK 10/04/2014 DK 10/04/2014
		North west		
225	2530	North west	Trench 2 NW view of section	DK 10/04/2014
226	2531	North west	Trench 2 NW view of section	DK 10/04/2014
227	2532	North east	Trench 5 without scale	DK 10/04/2014
228	2533	North east	Trench 5 without scale	DK 10/04/2014
229	2534	North east	Trench 5 without scale	DK 10/04/2014
230	2535	North east	Trench 5 without scale	DK 10/04/2014
231	2536	North west	Trench 5	DK 10/04/2014
232	2537	North west	Trench 5	DK 10/04/2014
233	2538	North west	Trench 5 without scale	DK 10/04/2014
234	2539	North west	Trench 5 without scale	DK 10/04/2014
235	2540	North west	Trench 5 without scale	DK 10/04/2014
236	2541	North west	Trench 5 without scale	DK 10/04/2014
237	2542	North west	Trench 5	DK 10/04/2014
238	2543	North west	Trench 5	DK 10/04/2014
239	2544	North west	Trench 5	DK 10/04/2014
240	2545	South west	Trench 5 SW facing section without scale	DK 10/04/2014
241	2546	South west	Trench 5 SW facing section without scale	DK 10/04/2014
242	2547	South west	Trench 5 SW facing section without scale	DK 10/04/2014
243	2548	South west	Trench 5 SW facing section	DK 10/04/2014
244	2549	South west	Trench 5 SW facing section	DK 10/04/2014
245	2550	South west	Trench 5 SW facing section	DK 10/04/2014
246	2551	South west	Trench 5 SW facing section	DK 10/04/2014
247	2552	South west	Trench 5 SW facing section	DK 10/04/2014
248	2553	South west	Trench 5 SW facing section	DK 10/04/2014

APPENDIX 8: Specialists reports

Pottery from Stowmarket, Suffolk (Site SKT067)

Paul Blinkhorn

The pottery assemblage comprised 26 sherds with a total weight of 1,116g. It was all of late medieval or early post-medieval date. The following fabric types were noted:

LMT: Late Medieval Transitional wares. 15th – 16th century. Very hard fine ware in a range of developed late medieval utilitarian forms, most with a dark green and/or reddish-brown glaze. Numerous kiln sites in Suffolk, particularly in the Waveney Valley (eg. Anderson *et al* 1996) 22 sherds, 1057g.

GRE: Glazed Red Earthenware, mid 16th – 19th century. Fine sandy earthenware, usually with a brown or green glaze, occurring in a range of utilitarian forms. Such 'country pottery' was first made in the 16th century, and in some areas continued in use until the 19th century (Brears 1969). Numerous production centres are known in East Anglia (eg. Wade-Martins 1983). 4 sherds, 49g.

The pottery occurrence by number and weight of sherds per context by fabric type is shown in Table 1. Each date should be regarded as a *terminus post quem*. The range of fabric types is typical of sites in the region. The sherds are generally quite large, are all in very good condition, and appear reliably stratified.

The LMT assemblage includes sherds from a typical range of utilitarian domestic vessel forms, including large fragments of a jug, a pancheon (large bowl), a bunghole cistern, and a dripping dish. The last-named was usually used for catching the fat dripping from spit-roasting meat, and the example from here, from context 44, has thick sooting on one side, showing that it was used for such a task.

			L	МТ	GI	RE	
Tr	F	Cntxt	No	Wt	No	Wt	Date
1		4	2	67			15thC
2		U/S	4	144	1	34	U/S
2	10	9			2	7	M16thC
2	11	9			1	8	M16thC
2	11	10	2	23			15thC
2	13	12	13	450			15thC
4	44		1	373			15thC
		Total	22	1057	4	49	

Table 1: Pottery occurrence by number and weight (in g) of sherds per context byfabric type

Bibliography

Anderson, S, Breen, AM, Caruth, J and Gill, D, 1996 The Late Medieval Pottery Industry on the North Suffolk Border *Medieval Ceramics* **20**, 3-12

Brears, P C D 1969 *The English country pottery: its history and techniques.* Newton Abbot: David & Charles

Wade-Martins, P, 1983 Two Post-Medieval Earthenware Pottery Groups from Fulmodeston East Anglian Archaeology **19**

AN ASSESSMENT OF THE PLANT MACROFOSSILS AND OTHER REMAINS FROM STOWMARKET, SUFFOLK (SKT 067)

Val Fryer, Church Farm, Sisland, Loddon, Norwich, Norfolk, NR14 6EF

May 2014

Introduction and method statement

Excavations adjacent to the river in Stowmarket, undertaken by Archaeology Excavations and Surveys, recorded sequential alluvial deposits, an oven and other discrete contexts of probable medieval to post-medieval date. Samples for the retrieval of the plant macrofossil assemblages were taken, and thirteen were submitted for assessment.

The samples (or sub-samples thereof) were processed by manual water flotation/washover and the flots were collected in a 300 micron mesh sieve. The dried flots were scanned under a binocular microscope at magnifications up to x 16 and the plant macrofossils and other remains noted are listed in Table 1. Nomenclature within the table follows Stace (1997) for the plant macrofossils and Kerney and Cameron (1979) and Macan (1977) for the mollusc shells. Both charred and waterlogged/de-watered plant remains were recorded, with the former being denoted within the table by a lower case 'c' suffix and the latter by a lower case 'w' suffix.

The non-floating residues were collected in a 1mm mesh sieve and will be sorted when dry. Any artefacts/ecofacts will be retained for further specialist analysis.

Results

Cereal grains, seeds of common weeds and wetland plants and tree/shrub macrofossils were recorded at a low to moderate density within all but samples 15 (fill of oven [13]) and 21 (layer [29]). The charred macrofossils (including the cereal grains, a single seed and a fragment of nutshell) were generally well preserved, although some grains were puffed and distorted, probably as a result of combustion at high temperatures. The waterlogged/de-watered remains were again moderately well preserved, although some distortion and fragmentation had resulted from the compaction of the deposits.

Charred cereals were scarce, with most occurring as single specimens within an assemblage. Barley (*Hordeum* sp.) and wheat (*Triticum* sp.) grains were recorded, along with a single barley rachis node, which was the only chaff element noted.

Perhaps surprisingly, waterlogged/de-watered weed seeds also occurred infrequently. Ruderal species were predominant, and taxa noted included fool's parsley (*Aethusa cynapium*), orache (*Atriplex* sp.), fat hen (*Chenopodium album*), hemlock (*Conium maculatum*), hemp nettle (*Galeopsis* sp.), dead-nettle (*Lamium* sp.), buttercup (*Ranunculus* sp.) and stinging nettle (*Urtica dioica*). A single

charred goosegrass (*Galium aparine*) seed was noted within the assemblage from sample 4 (layer [5]). A limited range of wetland plants, including sedge (*Carex* sp.), spike-rush (*Eleocharis* sp.), rush (*Juncus* sp.) and bur-reed (*Sparganium* sp.), were also represented. Elderberry (*Sambucus nigra*) seeds were present within all but samples 15 and 21, and other tree/ shrub macrofossils included bramble (*Rubus* sect. *Glandulosus*) 'pips' and a single fragment of charred hazel (*Corylus avellana*) nutshell.

Charcoal/charred wood fragments were present within all but sample 8 (layer 24), and occurred at a particularly high density within the assemblage from sample 21. Most pieces were small and highly comminuted, although larger pieces were present within both assemblages from oven [17] (samples 15 and 16). Waterlogged/de-watered root/stem fragments were also present within most assemblages. Other plant remains occurred less frequently but did include small pieces of wood and indeterminate buds, moss fronds and twigs.

The black porous and tarry residues, which were noted within seven of the assemblages studied, were mostly thought to be derived from the high temperature combustion of organic remains including cereal grains. However, those from oven [17] were distinctly hard and brittle, and it was thought most likely that these were bi-products of the combustion of coal, fragments of which were also abundant within both of the oven fills. Other remains were relatively scarce, but did include small pieces of bone, fish bone and eggshell, a ferrous globule, small mammal/amphibian bones and waterlogged arthropod remains.

Although specific sieving for molluscan remains was not undertaken, occasional shells of both terrestrial and freshwater species were noted within seven assemblages. Of the terrestrial species, open country and catholic taxa occurred most frequently, particularly those indicative of dry to moist grassland habitats. Shells of marsh/freshwater slum species were recorded within the assemblages from samples 4 (layer [5]) and 6 (layer [22]).

Discussion

Of the thirteen samples studied, ten are from alluvial deposits recorded within excavation trenches 1, 3 and 4. The interpretation of such assemblages is always difficult, as they invariably include materials from a variety of sources, which were either deposited over an extended period of time or were laid down during intermittent or seasonal episodes of inundation. However, the following broad points are suggested:

• The charred cereal grains present within the assemblages from trenches 1 and 3 are almost certainly derived from domestic/agricultural detritus, although it is unclear whether the material was deliberately dumped into the river as a means of disposal or whether it accidentally blew in. Although the scarcity of chaff and charred weed seeds may indicate that the cereals are derived from batches of semi-cleaned or prime grain, it should also be stressed that this paucity of material may simply be the product of the differential rate of deposition of the lighter chaff elements.

- Although waterlogged/de-watered macrofossils are recorded, the density of material is surprisingly low, especially given the proximity of the site to the river. It is, therefore, tentatively suggested that post-deposition, the layers from which the samples were taken have been subjected to intermittent periods of drying and re-wetting, resulting in a bias of preservation towards the larger and more durable seeds. In addition, it would appear that some deposits (most notably layers [8] and [27]) have suffered severe post-depositional root penetration, causing both accelerated decay due to the introduction of oxygen and an unknown degree of contamination and bioturbation.
- Despite the abovementioned issues, the surviving plant macrofossils appear to indicate that areas adjacent to the river were covered with coarse, poorly maintained grassland and intermittent stands of colonising shrubs, although it should be noted that, given the mechanism of deposition, it is impossible to state that the macrofossils are directly related to plants growing on the site itself. The land may have been seasonally wet, but there is little to suggest that the area was either permanently or semi-permanently marshy.

The remaining three assemblages appear to be very specific in nature. Samples 15 and 16, from the fill of oven [17], are largely composed of fuel residues including fragments of charcoal/charred wood and pieces of coal. Both assemblages are small (i.e. <0.1 litres in volume), probably suggesting that the oven was cleaned regularly, presumably as a means of preventing accidental fires. What precisely the oven was used for remains unclear, but it is probably of note that medieval ovens were almost certainly multi-functional, being used for a range of domestic, agricultural and light industrial purposes. As the current assemblages contain a limited range of possible dietary refuse (including fragments of bone and fish bone along with the charred cereal grains and hazel nutshell fragments) it is tentatively suggested that the structure was occasionally (although probably not consistently) used for the preparation of food. The assemblage from sample 21 is large (circa 0.5 litres of material from a 5 litres sub-sample) and is almost entirely composed of highly comminuted charcoal/charred wood fragments. It would appear most likely that this material is derived from a deliberate deposit of hearth or oven waste, which may have been dumped on marginal ground adjacent to the river to again minimise the risk of an accidental fire.

Conclusions and recommendations for further work

In summary, the current assemblages are mostly small and relatively sparse and, as a result, the data recovered is somewhat limited. However, it would appear that during the medieval and post-medieval periods, certain areas adjacent to the river in Stowmarket, which were almost certainly peripheral to any main focus of settlement activity, were covered with coarse, scrubby grassland. Although poorly maintained, such areas were probably utilised for activities, which would have been dangerous or unpleasant within a confined proto-urban setting.

As none of the assemblages contain a sufficient density of material for quantification (i.e. 100+ specimens), no further analysis is recommended. However, a summary of this assessment should be included within any publication of data from the site.

References

Kerney, M.P. and Cameron, R.A.D., 1979, *A Field Guide to the Land Snails of Britain and North-west Europe*. Collins. London.

Macan, T.T., 1977. British Fresh- and Brackish-water Gastropods: A Key *Freshwater Biological Association Scientific Publication* No. **13**

Stace, C., 1997. *New Flora of the British Isles*. 2nd edition. Cambridge University Press

Key to Table

x = 1 - 10 specimens xx = 11 - 50 specimens xxx = 51 - 100 specimens xxxx = 100+ specimens c = charred cf = compare w = waterlogged/de-watered fg = fragment ss = sub-sample

Sample No.	1	2	3	4	2	9	7	80	15	16	17	18	21
Context No.	8	7	9	5	4	22	23	24	13	13	27	28	29
Feature No.									17	17			
Feature type	Layer	Oven	Oven	Layer	Layer	Layer							
Cereals													
Hordeum sp. (grains)			xc							xc			
(rachis node)			xc										
Triticum sp. (grains)		xc			xcfc		xc						
Cereal indet. (grains)			xc		xc	xc							
Herbs													
Aethusa cynapium L.				хw	хw		XW						
Apiaceae indet.		XW											
Atriplex sp.				xw	xw								
Carduus sp.											XW		
Chenopodium album L.				хw	xw								
Conium maculatum L.				мх			XW				XW		
Euphorbia helioscopia L.				хw									
Fallopia convolvulus (L.)A.Love											xcfw		
Galeopsis sp.			xw	хw	xw		xw						
Galium aparine L.				xc									
Lamium sp.				xw	xw								
Mentha sp.	xcfw												
Small Poaceae indet.	xcfw												
Potentilla sp.												xcfw	
P. anserina L.								xw					
Ranunculus sp.							XW				XW		
R. acris/repens/bulbosus											MXX	xcfw	
Rumex sp.											ХW		
Rumex/Carex sp.												хw	
Solanum nigrum L.				xw									
Stellaria media (L.)Vill											XW		
Urtica dioica L.			xw	xw									
Wetland plants													
Caltha palustris L.											xcfw		
Carex sp.								xw			XW		
Eleocharis sp.											ХW		
Juncus sp.	xw												
Scrophularia sp.	хw												
Sparganium sp.			xw										

Riverside, 24 Stowupland Street Stowmarket

Sample No.	1	2	e	4	s	9	7	80	15	16	17	18	21
Context No.	8	7	9	5	4	22	23	24	13	13	27	28	29
Feature No.									17	17			
Feature type	Layer	Oven	Oven	Layer	Layer	Layer							
Tree/shrub macrofossils													
Corylus avellana L.										xc			
Rubus sp.	хw	xw											
R. sect. Glandulosus Wimmer & Grab	хw			xw			xw				xw		
Sambucus nigra L.	хw	xw	ХW	XXW	xxwfg	XW	хw	хw		хw	XXV	XW	
Other plant macrofossils													
Charcoal <2mm	×	×	XXXX	XXXX	XXX	×	xx		XXX	XXXX	×	×	XXXX
Charcoal >2mm		×	×	XXX	xx	×	xx		XXX	XXX			XXXX
Charcoal >5mm			×	××	×		×		×	×			xx
Charcoal >10mm									×	×			
Charred root/stem		×	×	×									×
Waterlogged root/stem	XXXX	XXXX	xx		×	×	xx	XXXX			XXXX	XXXX	
Mineral replaced root/stem/wood						×							×
Large waterlogged root/stem>5mm								XXXX				XX	
Wood frags. <5mm	XXXXV											XXXV	
Wood frags.>5mm								XXXX					
Indet. buds							xw				XW		
Indet. moss											XW		
Indet. seeds	xw	xw						XW			XW	XW	
Indet.twigs								XXXV				XW	
Other remains													
Black porous 'cokey' material				×	×		×	×	XXX	XXX			×
Black tarry material				×		×			XXX	XXX			×
Bone			×						х	×			×
Burnt/fired clay			×	×						×			
Caddis larval case												XW	
Compacted fine organic silt particles	XXXX	xx											
Eggshell							×						
Ferrous globule							×						
Fish bones			×	×					х	×			
Marine mollusc shell													xfg
Mineralised/faecal material													xcf
Small coal frags.			×	xx	×		×		XXX	XXX			×
Small mammal/amphibian bones			×			×			х				
Vitreous material							×			×			
Waterlogged arthropod remains	xx	×		×	×						×	×	

Sample No.	1	2	3	4	5	9	7	80	15	16	17	18	21
Context No.	8	7	9	5	4	22	23	24	13	13	27	28	29
Feature No.									17	17			
Feature type	Layer	Oven	Oven	Layer	Layer	Layer							
Molluscs													
Woodland/shade loving species													
Aegopinella sp.				×									
Carychium sp.			×										
Oxychilus sp.			×	×									
Punctum pygmaeum			×										
Open country species													
Pupilla muscorum			×										
Vallonia sp.			×			xx	×						
V. costata			×	×		×	xcf						
Vertigo pygmaea			×			×							
Catholic species													
Cepaea sp.			×										
Cochlicopa sp.			×	×	×	×	×			×			
Nesovitrea hammonis						×							
Trichia hispida group				xx	×	×	×		×				
Marsh/Freshwater species													
Anisus leucostoma				×		×							
Bathyomphalus contortus				×									
Bithynia sp.						×							
Gyraulus albus						×							
Lymnaea sp.			×			×							
Sample volume (litres)	555	555	555	855	555	855	555	555	855	855	555	555	555
Volume of flot (litres)	0.2	0.1	<0.1	<0.1	<0.1	<0.1	<0.1	0.3	<0.1	<0.1	0.2	0.3	0.5
% flot sorted	50%	100%	100%	100%	100%	100%	100%	50%	100%	100%	50%	50%	25%

Report No: AES/2014/6

APPENDIX 9: Archaeological Brief



The Archaeological Service

Economy, Skills and Environment 9–10 The Churchyard, Shire Hall Bury St Edmunds Suffolk IP33 1RX

Brief for a Trenched Archaeological Evaluation

AT

Riverside, 24 Stowupland Road, Stowmarket

PLANNING AUTHORITY:	Suffolk County Council
PLANNING APPLICATION NUMBER:	1003/13
HER NO. FOR THIS PROJECT:	To be arranged
GRID REFERENCE:	TM 050 588
DEVELOPMENT PROPOSAL:	Erection of four storey building for flats and associated parking areas
THIS BRIEF ISSUED BY:	Abby Antrobus Archaeological Officer Conservation Team Tel: 01284 741231 E-mail: abby.antrobus@suffolk.gov.uk

Date:

Summary

1.1 The Local Planning Authority (LPA) has been advised that any planning consent should be conditional upon an agreed programme of archaeological investigation work taking place before development takes place in accordance with a Written Scheme of Investigation which has been submitted to and approved in writing by the LPA.

16 September 2013

- 1.2 The archaeological contractor must submit a copy of their Written Scheme of Investigation (WSI) or Method Statement, based upon this brief of minimum requirements (and in conjunction with our standard Requirements for a Trenched Evaluation 2011 Ver. 1.3), to the Conservation Team of Suffolk County Council's Archaeological Service (SCCAS/CT) for scrutiny; SCCAS/CT is the advisory body to the LPA on archaeological issues.
- 1.3 The WSI should be approved before costs are agreed with the commissioning client, in line with Institute for Archaeologists' guidance. Failure to do so could result in additional and unanticipated costs.
- 1.4 The WSI will *provide the basis for measurable standards* and will be used to establish whether the requirements of the planning condition will be adequately

met. If the approved WSI is not carried through in its entirety (particularly in the instance of trenching being incomplete) the evaluation report may be rejected.

Archaeological Background

2.1 This site lies in an area of archaeological importance, within the core of the medieval town of Stowmarket defined in the County Historic Environment Record (SKT 022). It is close to Pickerel Bridge, which is recorded as a medieval bridge or fording point (SKT 023). The site is also on the gravel terrace of the River Gipping which has a high potential for archaeological sites of all periods. The site appears to exist on the very edge of the flood plain of the river, and there is potential for waterlogged deposits to exist, which may contain well preserved organic and environmental remains. The proposed works would cause significant ground disturbance that has potential to damage any archaeological deposit that exists. Evaluation is required to establish the character of any surviving archaeological remains, and also to establish the impacts of past land use. The Geoenvironmental Desk-based Study by Goldfinch Environmental (0168/11), submitted with the application, includes historic maps which shows the site crossed by rail/tram lines, and which show the development of the maltings and other buildings on the site. Work to the east has demonstrated significant change associated with the canalisation of the river in the 18th century (County Historic Environment Record SKT 051).

Fieldwork Requirements for Archaeological Investigation

- 3.1 A linear trenched evaluation is required of the development area to enable the archaeological resource, both in quality and extent, to be accurately quantified.
- 3.2 Trial Trenching is required to:
 - Identify the date, approximate form and purpose of any archaeological deposit, together with its likely extent, localised depth and quality of preservation.
 - Evaluate the likely impact of past land uses, and the possible presence of masking colluvial/alluvial deposits.
 - Establish the potential for the survival of environmental evidence.
 - Provide sufficient information to construct an archaeological conservation strategy, dealing with preservation, the recording of archaeological deposits, working practices, timetables and orders of cost.
- 3.3 Further evaluation could be required if unusual deposits or other archaeological finds of significance are recovered; if so, this would be the subject of an additional brief.
- 3.4 Trial trenching is to be excavated to assess all parts of the site, including landscaping and parking. A total of **50m of linear trenches 1.8m wide** should be excavated to give a 5% sample of the development area. In order to adequately exoplre the area of the proposed new buildings, and assess the impact of previous buildings, evaluation should be carried out **after the demolition of existing structures to ground level only** (ie with no grubbing out of existing foundations).
- 3.5 Provision should be allowed for extending or widening trenches if deep deposits are found. It is anticipated that, should the need arise, palaeoenvironmental

assessment will be conducted from the trenches – e.g. through column and bulk sampling.

3.6 A scale plan showing the proposed location of the trial trenches should be included in the WSI and the detailed trench design must be approved by SCCAS/CT before fieldwork begins.

Arrangements for Archaeological Investigation

- 4.1 The composition of the archaeological contractor's staff must be detailed and agreed by SCCAS/CT, including any subcontractors/specialists. Ceramic specialists, in particular, must have relevant experience from this region, including knowledge of local ceramic sequences.
- 4.2 All arrangements for the evaluation of the site, the timing of the work and access to the site, are to be defined and negotiated by the archaeological contractor with the commissioning body.
- 4.3 The project manager must also carry out a risk assessment and ensure that all potential risks are minimised, before commencing the fieldwork. The responsibility for identifying any constraints on fieldwork (e.g. designated status, public utilities or other services, tree preservation orders, SSSIs, wildlife sites and other ecological considerations rests with the commissioning body and its archaeological contractor.

Reporting and Archival Requirements

- 5.1 The project manager must consult the Suffolk HER Officer to obtain an event number for the work before fieldwork commences. This number will be unique for each project or site and must be clearly marked on all documentation relating to the work.
- 5.2 An archive of all records and finds is to be prepared and must be adequate to perform the function of a final archive for deposition in the Archaeological Service's Store or in a suitable museum in Suffolk.
- 5.3 It is expected that the landowner will deposit the full site archive, and transfer title to, the Archaeological Service or the designated Suffolk museum, and this should be agreed before the fieldwork commences. The intended depository should be stated in the WSI, for approval.
- 5.4 The project manager should consult the intended archive depository before the archive is prepared regarding the specific requirements for the archive deposition and curation (including the digital archive), and regarding any specific cost implications of deposition.
- 5.5 A report on the fieldwork and archive must be provided. Its conclusions must include a clear statement of the archaeological value of the results, and their significance. The results should be related to the relevant known archaeological information held in the Suffolk HER.
- 5.6 An opinion as to the necessity for further evaluation and its scope may be given, although the final decision lies with SCCAS/CT. No further site work should be embarked upon until the evaluation results are assessed and the need for further work is established.

- 5.7 Following approval of the report by SCCAS/CT, a single copy of the report should be presented to the Suffolk HER as well as a digital copy of the approved report.
- 5.8 All parts of the OASIS online form <u>http://ads.ahds.ac.uk/project/oasis/</u> must be completed and a copy must be included in the final report and also with the site archive. A digital copy of the report should be uploaded to the OASIS website.
- 5.9 Where positive results are drawn from a project, a summary report must be prepared for the *Proceedings of the Suffolk Institute of Archaeology and History*.
- 5.10 This brief remains valid for 12 months. If work is not carried out in full within that time this document will lapse; the brief may need to be revised and reissued to take account of new discoveries, changes in policy and techniques.

Standards and Guidance

Further detailed requirements are to be found in our Requirements for Trenched Archaeological Evaluation 2011 Ver. 1.3.

Standards, information and advice to supplement this brief are to be found in *Standards for Field Archaeology in the East of England*, East Anglian Archaeology Occasional Papers 14, 2003.

The Institute for Archaeologists' *Standard and Guidance for archaeological field evaluation* (revised 2001) should be used for additional guidance in the execution of the project and in drawing up the report.

Notes

The Institute for Archaeologists maintains a list of registered archaeological contractors (<u>www.archaeologists.net</u> or 0118 378 6446). There are a number of archaeological contractors that regularly undertake work in the County and SCCAS will provide advice on request. SCCAS/CT does not give advice on the costs of archaeological projects.

APPENDIX 10: Oasis form

AES OASIS Report Form

OASIS ID Number: archaeol15-162135

PROJECT DETAIL	S					
Project Name:					StowuplandStreet, StowuplandStreet, StowuplandStreet, StowuplandStreet, StowuplandStreet, StowuplandStreet, St	Stowmarket,Suffolk:An
Short Description:				Arc arcl Apr hec	haeology, Excavati naeological trenche il 2014 to 10 th Apri	for and Surveys completed ar and Surveys completed ar ed evaluation between the 2 nd I 2014 on approximately 0.18h dustrial land in the centre of
				repi dev was Gip rive	resenting a 5% elopment area (Pl started adjacen bing, however due r, depth of trench s abandoned and r	positioned across the site sample of the proposed DA). A further trench (TP 1) t and parallel to the River t othe close proximity of the and unsafe soil conditions this epositioned further to the north
				repi plai	esenting the loca ns of the River Gip rage 3m in depth	e found in all the trenches tion of the site on the flood ping. These deposits were or and consisted of dark organic
					haeological feature e of the five trench	s of significance were found in es.
				In trench 2, a 15 th century kiln was recorded. Environmental evidence suggests that it was regularly used, possibly for corn drying.		
				cen tren	tury malt house	e foundations and floor of a 19 th were discovered, the floor ir sherds of a dripping dish dating ury.
				pre: of v	sence of a tramline	s from 1886 to 1927 show the on the site, a possible branch ound outside of the site on the er.
Project Dates: S 21 st May 2014 t a				E n d	2 nd June 2014	
	rt		E tu		1	
Previous work: Associated Project	No Reference Code	<u>e</u> .	Futur			No
Type of Project:				SKT067 Archaeological Trenched Evaluation		
Site Status:				Nor	U	
Current land use:				Indu	ustrial	
(list all that apply)						
Planned developme				Residential		
Monument types/pe	riod			Cor	n kiln, tramlines, m	alt house
(list all that apply) Significant finds:				Poo	t-Medieval	
Artefact type / perio	h			FUS	-weueval	
(List all that apply)	~					
PROJECT LOCAT	ON					
County: Suff		P	arish:		Stowmarket	
HER for region:				Suf		
Site address:	、 、			24 \$	Stowupland, Stown	narket,Suffolk
(including postcode				0.47) h a ata na	
	(na)			0.18	hectare	
Study area (sq m or		TI 4077			Northing	7057
Study area (sq m or National Grid Reference	Easting (6 figures)	TL 4077			Northing (6 figures)	7057

PROJECT ORIGI	NATORS		
Organisation:		Archaeology, Excavation	& Surveys
Project brief origin	ator:	Abby Antrobus	
Project design orig	ginator:	Dawn Keen	
Sponsor or funding	g body:	Developer	
ARCHIVES	Location and	accession number	Content (eg. Pottery, animal bone, database, context sheet etc)
Physical			Pottery
Paper			Evaluation
Digital AES			Report, illustrations
BIBLIOGRAPHY			
Full title:			
Report No.:		AES/2014/6	
Series title and vo	lume:		
Page numbers:		50	
Author(s)		Dawn Keen	